

OVERVIEW OF EROSION MECHANISMS, IMPURITY TRANSPORT, AND DEPOSITION IN TEXTOR AND RELATED MODELING

A. KIRSCHNER* and V. PHILIPPS *Institut für Plasmaphysik, Forschungszentrum Jülich GmbH
EURATOM Association, Trilateral Euregio Cluster, D-52425 Jülich, Germany*

M. RUBEL *Alfvén Laboratory, Royal Institute of Technology
EURATOM Association, Teknikringen 31, S-100 44 Stockholm, Sweden*

PH. MERTENS *Institut für Plasmaphysik, Forschungszentrum Jülich GmbH
EURATOM Association, Trilateral Euregio Cluster, D-52425 Jülich, Germany*

TEXTOR TEAM

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This paper gives an overview of the research activities at TEXTOR on impurity production, impurity transport through the plasma, and then deposition. First, laboratory experiments on chemical erosion by hydrogen and oxygen and radiation-enhanced sublimation are described, followed by the main part, which concentrates on the TEXTOR data of impurity release, impurity transport, and redeposition. The differences between the behavior of high-Z and low-Z materials are discussed. Many of the TEXTOR experiments are carried out using special limiter locks, but the overall carbon balance of net erosion sources and net deposition zones are also shown. Finally, modeling of erosion and dedicated transport experiments are addressed.

KEYWORDS: *erosion, impurity transport, deposition*

I. INTRODUCTION

Plasma-wall interaction is one of the key issues in fusion research. The unavoidable contact of the plasma with the surrounding walls leads to the release of wall material due to erosion. The erosion of wall material can limit the lifetime of plasma-facing components (PFCs) and, even more severe, will lead to the redeposition of

these materials on some wall areas where they can be codeposited with the fuel species, thus resulting in unacceptably high tritium accumulation. Furthermore, the eroded particles can be transported into the core plasma where they cause dilution of the plasma fuel and cool the plasma by radiation. Both effects reduce the effectiveness of fusion processes and, therefore, should be minimized.

High-Z materials like tungsten have the advantage of reduced or negligible wall erosion due to low physical sputtering rates. However, because of their large atomic numbers, they possess a high potential for radiation cooling. Moreover, the use of metals as wall material in fusion devices can lead to additional erosion by melt layer losses in transient heat loss events such as disruptions or edge-localized modes (ELMs).

Low-Z materials like carbon and beryllium have less potential for radiation cooling but in general have the disadvantage of a high physical sputtering yield, which limits the lifetime of such wall elements. The main advantage of graphite as the first-wall material is that it can withstand extremely high power fluxes without melting. Their main disadvantage is that they suffer from chemical erosion caused by the impact of hydrogen and also oxygen. The large erosion occurs even at the lowest plasma temperatures and particle impact energies, thus enhancing the transport of carbon to areas even remote from the main location of plasma-wall interactions. This leads finally to the codeposition of eroded and transported carbon with fuel atoms.

In a fusion reactor the codeposition of the radioactive fuel tritium has to be minimized because of safety

*E-mail: A.Kirschner@fz-juelich.de

reasons [e.g., 350 g for ITER (Ref. 1)]. This is the main reason to reduce the use of graphite in the current design of the next-step fusion device ITER. Instead of carbon, beryllium is foreseen for the first wall in the main chamber, and tungsten will be used for the baffles and for the dome. However, to withstand high power fluxes during off-normal events like disruptions, the divertor target plates will be made of carbon fiber composites.

Present experiments in existing devices aim to predict the wall erosion, material lifetime, and tritium retention in future machines. For that purpose modeling is indispensable. The TEXTOR tokamak with its limiter locks and a comprehensive set of diagnostics for plasma characterization and for studies of impurity release and transport is well suited to develop such models and to benchmark its relevant elements. This paper gives an overview of experiments carried out at TEXTOR that help to explain open, ITER-relevant questions in the field of erosion processes, transport of impurities, and their (re-)deposition. Since the establishment of the European Task Force for plasma-wall interaction in August 2002, the scientific programme at TEXTOR in the field of plasma-wall interaction is organized in cooperation with this task force.

II. EROSION PROCESSES

II.A. Chemical Erosion

II.A.1. Chemical Erosion of Carbon-Based Materials due to Hydrogen Impact

II.A.1.a. Laboratory Experiments. Chemical erosion of carbon-based materials under hydrogen and oxygen has been intensively studied in accompanying laboratory experiments.² The experiments have been done using a conventional ion gun and a high-intensity atomic hydrogen beam ($10^{20}/\text{m}^2 \cdot \text{s}$) impinging simultaneously on heatable targets. The reaction products or sputtered species are detected in a two-stage differentially pumped line-of-sight mass spectrometer, allowing the direct tracing of particles and also radicals from the surface. Released species can be discriminated with a magnetically driven chopper, which allows one to determine their velocity distribution by time-of-flight analysis.

One of the most striking results is the discovery of the synergistic effect in chemical hydrocarbon formation: The simultaneous impact of hydrogen atoms with a small part of energetic ions (Ar ions in this case) leads to a drastically enhanced (more than ten times) formation of hydrocarbons by the atomic hydrogen.³ This effect has been reproduced by other groups under different combinations of ion and atom impact. Later, it was found that this enhancement also exists if the graphite surface was irradiated in advance by atomic hydrogen impact.⁴ Initially, the hydrocarbon formation on such preirradiated

surfaces is enhanced compared with bare graphite until the damaged surface layer is chemically eroded, and then, the erosion decreases to values as observed for pure graphite. These observations have been fundamental to understand the synergistic effect: Energetic ion irradiation creates surface and lattice damage with which the atomic hydrogen reacts preferentially forming hydrocarbons. This enhanced erosion proceeds until the damaged layer is fully removed. Another important result is that under atomic impact the dominant released species is the methyl radical CH_3 and not the saturated CH_4 molecule.³ The formation of CH_3 radicals has later been understood and explained in an atomistic model by Küppers et al.⁵

Further experiments proved that amorphous carbon layers produced by plasma chemical deposition (a-C:H films) showed also an enhanced erosion compared to graphite under atomic hydrogen bombardment, i.e., similar to synergistic bombardment and to preirradiated graphite.⁶ The yield reaches a maximum value of $\sim 10\%$ (Fig. 1). A large family of hydrocarbons is formed with the majority of released species being higher C_2 -type hydrocarbons reaching about twice the yield of methane. Direct line-of-sight detection revealed again the emission of nonsaturated hydrocarbons, e.g., C_2H_5 (Ref. 6). Further insight into the hydrocarbon production mechanism was gained in experiments in which the graphite surface was saturated first with deuterium followed by hydrogen atom

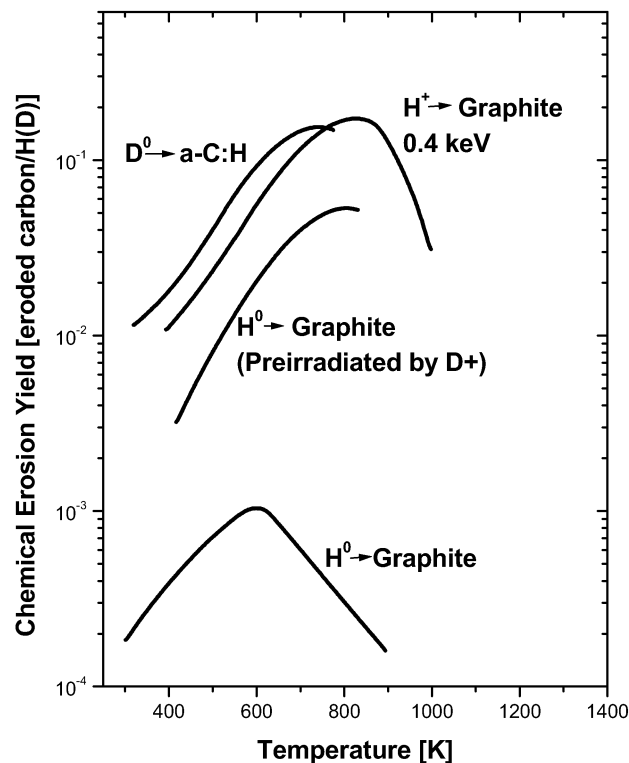


Fig. 1. Chemical erosion of various types of carbon materials dependent on surface temperature.

impact, which produced hydrogenated hydrocarbons while the deuterium stored in the graphite surface was released in the form of HD molecules.⁷

Hydrocarbon formation depends in a complex manner on various parameters like surface temperature, ion impact energy, and flux density. For low impact energies characteristic of fusion conditions, hydrocarbons are also produced at temperatures < 500 K but vanish more or less at higher impact energies. Within the present model it is believed that the low-temperature branch is associated with a kinetic emission of hydrocarbon species formed in a surface layer by the hydrogen impact. Using time-of-flight mass spectrometry, the velocity distribution of emitted CH_3 has been measured during the synergistic impact of H and Ar^+ at low target temperature. CH_3 is emitted with an energy distribution lower than expected from a physical sputter process but is higher than a thermal Maxwellian distribution.⁸ Details of these processes are still not fully understood and await an explanation.

II.A.1.b. Experiments in TEXTOR. Methane formation is usually studied in the TEXTOR tokamak by observation of the band emission of the $\text{CH}(\text{D})$ radical at 431 nm or by spectroscopic detection of the C_2 molecules as an indicator for higher hydrocarbon formation.⁹ Methane formation yields are evaluated from CD and H_γ light using (inverse) photon efficiencies of 100 and 1000 for CD and H_γ , respectively, for TEXTOR standard plasma conditions ($T_e = 30$ eV, $n_e = 2 \times 10^{18}/\text{m}^3$) (Ref. 10). In situ methane injection through a limiter (Fig. 2) is used to relatively calibrate the CD emission for other plasma conditions, in particular, for higher fluxes where T_e and n_e are increased by immersing the limiters more deeply inside the plasma (Ref. 10).

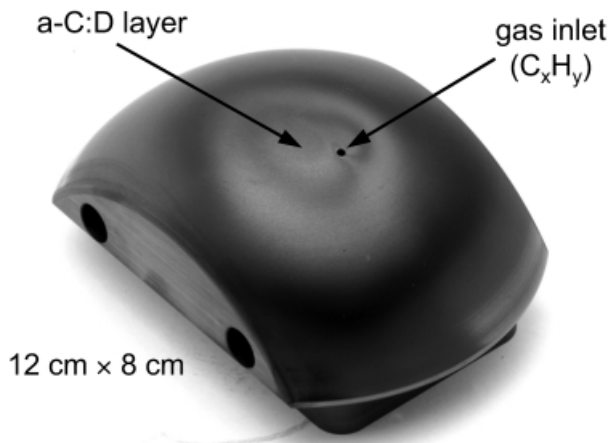


Fig. 2. Photograph of a graphite test limiter (mushroom shape), which is used in TEXTOR for hydrocarbon injection experiments.

In TEXTOR, most data have been obtained with the test limiters located at the last closed flux surface (LCFS). In deuterium-fueled discharges the methane yields range between 3 and 5%. Similar to mass spectrometry the yields change little with varying plasma density and thereby with density of the hydrogen flux, ranging typically between $5 \times 10^{21}/\text{m}^2 \cdot \text{s}$ up to several $10^{22}/\text{m}^2 \cdot \text{s}$. Inserting the limiters more deeply into the plasma and using neutral beam injection heating increases the impinging flux densities up to several $10^{23} \text{ D}/\text{m}^2 \cdot \text{s}$, whereas the methane yields decrease to values of $\sim 1\%$. This is a clear indication for a flux-dependent decrease of the methane formation at higher fluxes, which is also seen in other experiments.¹¹ One has to keep in mind that the plasma temperatures under those conditions rise to 80 to 100 eV, resulting in higher impact energies, which also influences the methane formation.

To evaluate the surface temperature dependence of chemical erosion, an externally heated limiter¹² has been used in reproducible standard ohmic plasmas with the limiter tip at the LCFS, resulting in a medium deuterium particle flux at the location of the spectrometer view of $\sim 2 \times 10^{22} \text{ D}/\text{m}^2 \cdot \text{s}$. The methane formation increases only moderately ($< 50\%$) from room temperature and reaches a broad maximum extending from 450 to ~ 1050 K. Further increase of the surface temperature decreases the yield, reaching at 1400 K a value of ~ 0.1 of the yield at 600 K, as shown in Fig. 3 (Ref. 10). Under TEXTOR conditions (energy and flux), the temperature profile is much broader as observed in beam experiments, and the decrease of the methane formation toward higher temperatures is shifted by ~ 300 K to higher temperatures. Such a shift of the maximum of the chemical erosion peak is predicted by several models for

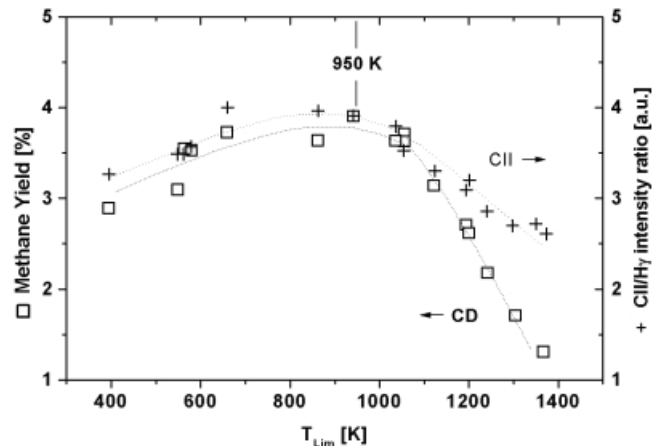


Fig. 3. Methane yield and CII/D-flux ratio for a graphite limiter as a function of limiter temperature for identical plasma discharges [n_e (46 cm) = $3 \times 10^{13} \text{ cm}^{-3}$, T_e (46 cm) = 30 eV]. Flux density at the location of maximum flux was $\sim 2 \times 10^{22} \text{ D}/\text{m}^2 \cdot \text{s}^{-1}$.

hydrocarbon formation and can be understood in terms of a delayed decrease of the hydrogen concentration in the near-surface region at high-flux conditions. The data show that under the ITER divertor high-flux conditions, the chemical peak can extend to high temperatures. At lower temperatures (<600 K), the methane formation is still strong, and the underlying mechanism is believed to be a kinetic ejection of surface hydrocarbon complexes by collisional energy transfer. This is thought also to cause the observed isotope effect.

The overall carbon emission, as measured from CII line radiation (426.7 nm), decreases by about half when the CD light vanishes at high surface temperatures, showing that 40% of the carbon release originates from the hydrocarbon source whereas the remaining carbon must originate from physical sputtering by deuterium and self-sputtering by carbon ions. The physical sputtering yield of carbon for these conditions is ~ 1.5 to 2% from which a similar hydrocarbon emission is concluded as being in reasonable agreement with the methane emission derived directly from the CD light, taking into account some redeposition of hydrocarbons before they reach the CII state.

Methane release similar to that for pure graphite (EK98) is measured for copper and stainless steel limiters. This is due to the carbon flow in the edge and recycling on the surface. The yield thus reflects the carbon-to-deuterium ratio in the scrape-off layer (SOL). In contrast to that, the hydrocarbon formation yields at Mo and W limiters are significantly lower.

No systematic study of higher hydrocarbon formation has been made in TEXTOR, but a few measurements of a C_2 molecular band emission at 516.5 nm were performed. The C_2 band emission is detectable at high plasma densities. CH_4 and C_2H_4 puffing shows that the ratio of methane to higher hydrocarbon emission is about one-third under typical TEXTOR conditions.¹⁰ Hydrocarbon formation has also been measured by mass spectrometry of the neutral gas near the wall and by using a special sniffer probe where higher fluxes and geometrically defined conditions are achieved.¹³ This system acts as a small pump limiter unit positioned in the SOL typically >1 cm behind the LCFS in order to avoid excess heat fluxes. A plasma column impinges through an aperture (4×7 mm) onto a graphite strip, which can be heated. Formed hydrocarbons and recycled hydrogen build up a neutral gas pressure at the end of the tube, which is sampled by a quadrupole mass spectrometer. These species have to travel long distances before they are detected. It is assumed that radicals recombine at the chamber walls into saturated molecules and that their sticking to the walls is negligible. Under typical TEXTOR conditions the ion flow consists of a mixture of deuterium and hydrogen, leading to formation of mixed hydrogen isotopes with an isotopic fraction of a reaction of fourth order. Measured ion fluxes in the sniffer probe are typically 20 to 50% larger than the hydrogen fluxes evaluated from

the pressure rise at the end of the tube. This is in reasonable agreement if the charge contribution of impurity ions impinging on the target is taken into account.

The methane yields evaluated from the pressure rises are between ~ 0.7 and 1.2% at target temperatures <500 K and do not depend much on plasma parameters. There is only a weak tendency of decreasing yields with increasing flux density within this flux range. Upon increasing the target temperature, the methane yields increase by a factor between 1.5 and 2, reaching values up to $\sim 2\%$, which is somewhat lower as inferred in TEXTOR by means of spectroscopy. Under carbon-dominated wall conditions in TEXTOR (old boronization or siliconization), the sum of the C_2 hydrocarbons reaches similar yields to methane and thus dominates the carbon erosion. Siliconization and boronization reduce the C_2 -hydrocarbon formation but do not reduce the methane production much.

II.A.1.c. Flux Dependence of Chemical Erosion: Current Status. The TEXTOR data on graphite chemical erosion were also used in data collection of experiments from various laboratory, linear plasma simulators, and tokamak experiments to obtain a more consistent picture of chemical erosion.¹⁴ The data clearly show flux dependence with a reduction of the erosion yield at $10^{24}/m^2 \cdot s$ from 3×10^{-2} to $\leq 5 \times 10^{-3}$. First implications for ITER are discussed in detail¹⁴ using the ERO code for modeling the carbon transport and taking into account the dependence of chemical erosion on incoming flux, surface temperature, and impact energy of hydrogen. Compared to a fixed yield of 1%, the erosion is reduced by a factor of 30. However, there is still a need for improved modeling taking into account the effect of beryllium codeposition and ELMs.

II.A.2. Chemical Erosion due to Oxygen Impact

In molecular beam experiments, CO formation from graphite due to O_2 exposure at equivalent pressures of $\sim 10^{-3}$ Pa has been observed above 1000 K. The observed maximum yield at 1300 K reaches values of $\sim 2 \times 10^{-3}$ released CO/ O_2 (Ref. 15). The CO formation under simultaneous bombardment of graphite by Ar^+/O_2 is shown in Ref. 2. However, at the maximum, ~ 1300 K, the CO/ O_2 yield is only doubled in comparison with the case of O_2 exposure alone, probably due to the simultaneous annealing of defects at this temperature.¹⁵

When energetic oxygen ions impinge on graphite, the implanted oxygen is trapped in a transient stage and then reemitted as CO or CO_2 . No reemission of O and O_2 has been found. When saturation is reached, all of the newly implanted oxygen ions react to form CO or CO_2 , as shown in Fig. 4. The CO formation yield and the total chemical erosion yield show no pronounced temperature dependence. The yield for the minor component CO_2 has a maximum at ~ 600 K and vanishes for temperatures

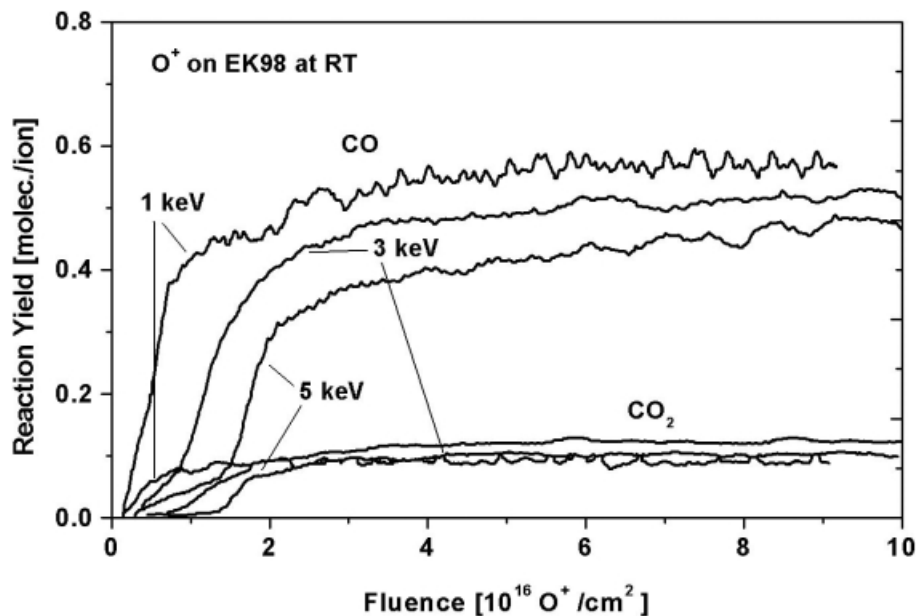


Fig. 4. Release of CO and CO₂ from EK98 irradiated with 1, 3, and 5 keV of O⁺ at room temperature. Incident ion flux densities were 5×10^{13} , 2.2×10^{14} , and 2.6×10^{14} O⁺/cm²·s, respectively.

above 1400 K. The total C erosion yield, i.e., the sum of chemical erosion and physical sputtering, is nearly temperature independent and has a value between 0.7 and 1.0 for temperatures <1000 K and incident O⁺ energies >500 eV.

During thermal desorption of implanted oxygen from graphite, the retained oxygen is also released completely in the form of CO and CO₂. The CO₂ desorbs at ~700 K and CO at ~1000 K, which is very similar to the thermal desorption behavior of graphite with chemisorbed O₂. The desorption spectra are relatively broad, indicating that the oxygen is bonded with more than one energy.¹⁶

The velocity distribution of CO emitted from graphite and B₄C under energetic oxygen bombardment has been measured using time-of-flight techniques.¹⁷ It is found that the spectrum can be fitted reasonably well with a Thompson distribution corresponding to a binding energy of 0.3 to 0.5 eV. Such small energies are not consistent with a normal sputtering mechanism (a compound with 0.3-eV binding should dissolve at room temperature), but a final model to explain these energies is still missing.

The erosion of carbon in fusion devices by residual oxygen impurities via the formation of CO molecules has been observed in TEXTOR by optical spectroscopy and residual gas analysis in the sniffer probe and near the walls. In general the oxygen impurity level is coupled by these chemical processes with the carbon impurity level. A clear correlation of the oxygen and carbon impurity level has been stated in various devices.

Chemical erosion of molybdenum and tungsten via the production of volatile oxides at higher temperatures

is observed and reported in literature. An analysis of this has been tried in TEXTOR high-Z test limiter experiments by heating the limiters to very high temperatures. When the high-Z limiters approach high temperatures (>1700 K), oxygen is released and leads to a locally enhanced oxygen flux. This also increases the brilliance of WI light but, if normalized to the oxygen flux, is consistent with the assumption of tungsten physical sputtering.¹⁸

II.B. Radiation-Enhanced Sublimation

A surprising discovery in the investigation of the erosion of carbon by energetic particle impact was the anomalously enhanced erosion yield above 1300 K (Refs. 19 and 20) described by an exponential increase of the yield with the reciprocal temperature, $Y = Y_0 \times \exp(-E_{res}/kT)$, where E_{res} denotes the activation energy of the radiation-enhanced sublimation (RES) yield, which is in the range of 0.6 to 0.9 eV, and Y_0 is a prefactor. RES of carbon materials consists of the isotropic emission of single carbon atoms in contrast to normal thermal sublimation, which is characterized by the emission of C₂ and C₃ clusters.¹⁹ The energy distribution of RES emitted carbon atoms measured using time-of-flight detection shows thermal velocities in accordance with the carbon surface temperature, as shown in Fig. 5. The yield scales approximately with the nuclear energy deposited by the bombarding particle in the near-surface layer by collision processes, assuming a transferred energy threshold of ~20 eV, and is thus characterized by a steep decrease with decreasing energy at low impact energies. The main

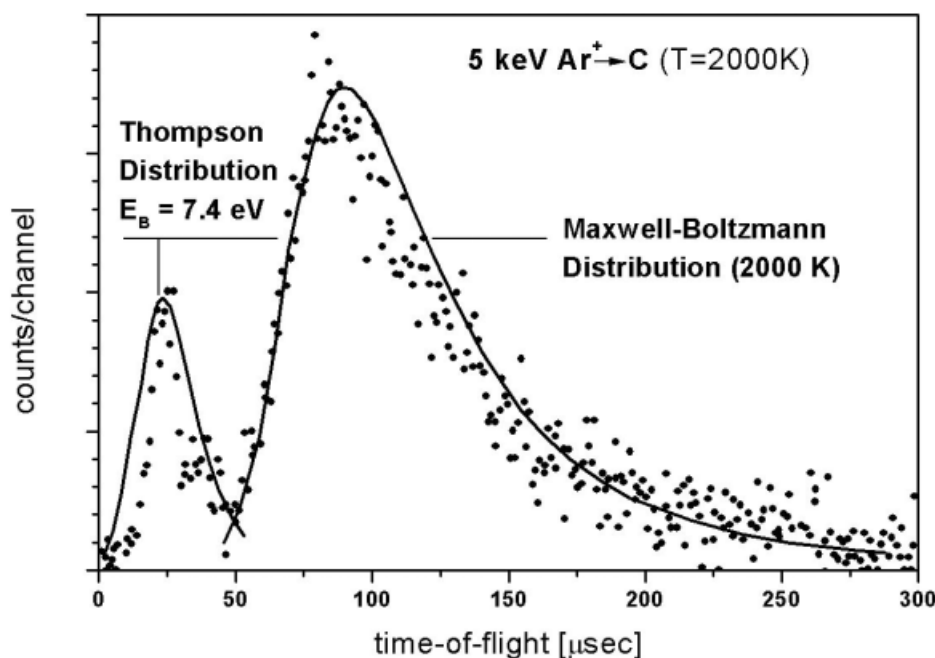


Fig. 5. Time-of-flight spectrum of physically sputtered and RES emitted carbon during bombardment of graphite with 5 keV Ar at $T = 2200$ K.

features of this effect, such as yields, velocity distribution, and temperature dependence, can be reasonably well explained with a model in which RES is caused by radiation-produced interstitials that diffuse to the surface in competition with annihilation at internal defects.²¹ These interstitials are loosely bound to the surface and evaporate thermally. However, some data such as the time transient behavior and the independence of the yields of flux density in laboratory experiments are in disagreement with the interstitial model. RES emission from carbon test limiters has been intensively studied in TEXTOR by optical emission spectroscopy. Limiters have been exposed to heat loads of typically 10 to 20 MW/m² for typically 1 to 2 s with corresponding deuterium flux densities of 10^{23} D/m²·s, resulting in peak surface temperatures of up to 2400°C. Locally resolved spectroscopy of CI and CII emission lines show that the increase of the carbon emission is <15% when the peak surface temperature reaches ~1900°C, and spatially resolved profiles show that the slight increase of carbon light is restricted to a near-surface region.²²

It was speculated that the fast-rising transient temperatures may delay the onset of RES. Therefore, experiments were carried out with an externally preheated graphite limiter to 1400 K followed by slow heating by an ohmic target plasma to ~1800 K at the end of the discharge.²¹ Again, no significant increase of the ratio of CII/H_γ emission was observed when the limiter surface temperature increased continuously. This clearly demonstrates that the carbon release under the TEXTOR impact

conditions is not significantly enhanced, which, however, is not fully understood in terms of the RES model and understanding.

III. IMPURITY TRANSPORT, DEPOSITION, AND ITS MODELING

III.A. Erosion and Transport of High-Z Elements

High-Z metals, e.g., tungsten and molybdenum, with high melting point and high threshold energy for sputtering by hydrogen isotopes have been extensively examined at TEXTOR since 1992 in close cooperation with the Japanese partners.^{23,24} Figure 6 shows a mushroom-shaped tungsten brush limiter exposed for ~600 s of plasma operation, i.e., some 100 pulses. The power deposited on such limiters reaches typically up to 7% of the total plasma power during the exposure inside the LCFS defined by the position of the main toroidal limiter, Advanced Limiter Test (ALT) II (ALT-II).

Tungsten sputtering yields normalized to hydrogen impact range between 3 (low densities) and ~0.5% (highest densities). However, tungsten is nearly exclusively sputtered by carbon and oxygen impurity impact. Estimated sputter data using measured deuterium, carbon, and oxygen fluxes show good agreement with the effective tungsten release rates.²⁵ This is in accordance with the measured erosion rate of ~4 nm/s for tungsten that cannot be explained by erosion due to the impinging



Fig. 6. Photograph of a mushroom tungsten brushlike limiter.

deuterium ions. The appearance of prompt redeposition (redeposition during the first gyration) of high-Z atoms reduces the net erosion and is therefore promising for the utilization of high-Z materials.^{26,27} This effect is calculated from measured plasma parameters and indicated from collector probe measurements,²⁸ showing that the net eroded amount of tungsten is about seven times smaller than that of molybdenum under the same conditions, which is in good agreement with model estimations taking into account sputtering, ionization, gyration, and prompt redeposition.

Special test limiter experiments have been done in TEXTOR to investigate the local transport of high-Z tungsten and of medium-Z silicon for comparison.²⁹ An edge was introduced artificially on the W- and Si-coated limiter, creating a local shadow region with respect to the field lines. The Si and W films had totally been eroded and partly transported to the shadowed region with amounts between 3 and 8% for the eroded tungsten, but only 0.4% for Si. While for tungsten repetitive prompt redeposition ($\approx 50\%$) within the first Larmor orbit seems to play a big role, the silicon transport is dominated ($\approx 70\%$) by longer-range transport of ions and their redeposition. The larger ionization length for Si explains the lower redeposition efficiency compared to W.

In general, the core plasma transport determines the behavior of the main plasma. In ohmic discharges the radiated power increment due to the high-Z impurities penetrating into the main plasma increases with plasma density although the impurity release is decreased. A plasma thermal instability is reached at a critical density. The critical density has been explained in terms of neoclassical transport of the high-Z impurities.³⁰ The neoclassical flux is balanced by the flux due to anomalous

diffusion. A central $T_e(r)$ flattening due to high-Z radiation causes the neoclassical inward flux of high-Z species to dominate since the temperature screening disappears. This finally leads to instability. In auxiliary heated discharges the anomalous transport increases and dominates over the neoclassical transport, thus preventing high-Z accumulation. The threshold heating power level can be understood in terms of neoclassical and anomalous diffusivity and heat conductivity.³⁰ Neon puffing for edge cooling enhances the high-Z accumulation.

Impurity deposition measurements on the ALT-I limiter heads in TEXTOR reveal significant metal accumulations on the ion and electron side of the limiter.³¹ From the composition it is concluded that the source of this deposition is mainly from erosion of the main limiter, which was from stainless steel at this time. On the ALT-I limiter front faces, a maximum metal concentration occurs near the tangency point. Modeling with the Redep code³² can reproduce the deposition patterns and explain the impurity accumulation at the tangency point by a successive transport to these regions via erosion and redeposition and finally a decreased erosion at the tangency point caused by background flux impinging nearly parallel to the surface.

A review of experiments with tungsten and high-Z materials as PFCs in magnetic fusion devices is given in Ref. 23. Here, results from TEXTOR but also from other machines like ASDEX, Alcator C-Mod, DIII-D, and FTU are summarized and compared with each other.

III.B. Low- and High-Z Twin Limiter Experiments

Twin limiters consisting of two parts of the same geometry have been used in TEXTOR. Normally, one part is made of high-Z, and the second is made of graphite, but W and Ta here also have been used.³³ The experiments are focused on direct comparison of material behavior under the same plasma conditions. Similar exposure conditions of the two limiter halves are ensured by rotating (180 deg) the limiter holder between two very similar discharges. The program has been concentrated on comparative studies of thermal response,³⁴ particle recycling,³³ fuel inventory,³⁵ and material mixing.³⁶ Fuel inventory in tungsten was estimated to values $< 1 \times 10^{15}$ D atoms/cm² retained in a thin surface layer only.³⁷ Eroded tungsten locally migrates to a significant extent to the adjacent plasma-facing surfaces,³⁸ which leads to an accumulation on the graphite part of the limiter close to the tangency point including the gap area between the two parts of the twin limiter. The major transport mechanism of tungsten is thought to be by stepwise prompt redeposition and erosion. On the hottest parts of the limiter, the formation of mixed W-C-B compounds is observed. On the tungsten part of the twin limiter, a thick blackish codeposit is found only on the far end of the limiter (this can be explained in terms of a flux balance of incoming deposited carbon from the background plasma,

reflection, and reerosion^{25,39}) and on the topmost part (3 to 4 mm wide) of the gap. The majority of the plasma-facing surface and the rest of the gap area remain shiny. Metal migration and deposition on surfaces in the gaps between the limiter have been observed and could be explained only in terms of erosion caused by local electric discharges.

III.C. Local Nonuniform Carbon-Boron Deposition

A major conclusion drawn from observations of in situ erosion of a B-C layer is that erosion of the boron can occur simultaneously with carbon deposition from the background plasma up to a thickness much higher than the implantation depth.⁴⁰ The reason is the nonuniformity of the carbon deposition, which does not perfectly protect the boron surface and allows simultaneously non-uniform B erosion. With average rates of about +0.8 nm/s for C and -0.5 nm/s for B, the carbon thickness can grow to 300 nm while the neighbored boron loses 100 nm. Characteristic of the "islands" is an irregular shape and sizes of 10 to 30 μm , which is on the order of the microstructure of the carbon flakes, as shown in Fig. 7. Because of the increased lifetime of the film, boron remains active longer as getter for oxygen impurities in the machine. This benefit is with the cost of a growing tritium reservoir due to the carbon deposit, both relevant

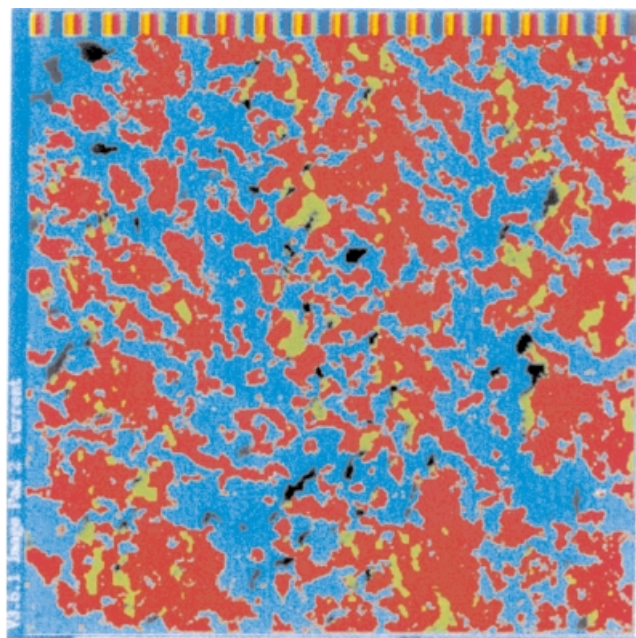


Fig. 7. Distribution of carbon and boron in an area of $65 \times 65 \mu\text{m}$ as found by wavelength dispersive X-ray mapping in deposition zone; red: carbon only, no boron; blue: carbon as well as boron; yellow: boron only, no carbon; black: no signal.

for ITER. Despite boron erosion the deuterium content is found to be increased by a factor >2 in the carbon deposition zone compared to the virgin a-B:D.

IV. LOCAL TRANSPORT STUDIES USING $^{13}\text{CH}_4$ AND SiH_4 INJECTION THROUGH TEST LIMITERS

To study the local transport and redeposition behavior of hydrocarbons (Refs. 13 and 29), CH_4 has been injected through a hole in a graphite limiter. The use of $^{13}\text{CH}_4$ is beneficial because ^{13}C behaves like a "tracer" impurity in a surrounding of mainly ^{12}C , and carbon deposition from the puffing and the deposition from the background ^{12}C flux can be discriminated. CH and CII radical emission adjacent the hole is observed by spectroscopy, while the incremental growth of the deposit is measured in situ by colorimetry.⁴¹ SIMS depth profiling yielded the fractions of ^{13}C and of ^{12}C out of the background, giving ratios up to $^{13}\text{C}/\text{C} \approx 0.42$ at the limiter surface whereas the local deposition efficiency of $^{13}\text{C} < 0.5\%$.

More than 99% of the introduced ^{13}C is lost locally and penetrates into the edge plasma and recycles at other locations inside the machine from which it feeds the carbon flux in the SOL with a corresponding isotopic ratio. The redeposition should show a carbon isotopic ratio independent of the radial distance, which is indeed observed on a target mounted perpendicularly to the toroidal direction at the side surface of the test limiter, where a constant ratio $^{13}\text{C}/\text{C} \approx 0.27$ is measured, despite increasing thickness of the deposit up to 1 μm . In contrast, on the limiter surface itself, this ratio is not constant and increases up to 0.42 toward the location of the $^{13}\text{CH}_4$ injection.

Simulations with the ERO-TEXTOR code assuming a sticking of 50% for charged hydrocarbon radicals $^{13}\text{CH}_y$ and zero sticking for neutral species lead to a ^{13}C deposition efficiency of $\sim 40\%$, which is much larger than the measured one.⁴² The simulations made use of the Ehrhardt-Langer⁴³ database for the rate coefficients of ionization and dissociation for hydrocarbons of the methane family. In addition, the simulated ^{13}C deposition pattern on the limiter surface shows in the experiment a maximum deposition located ~ 2 to 3 cm away from the injection hole, whereas the simulation gives a maximum exactly at the position of the injection. However, the general trend of a tilted deposition pattern relative to the magnetic field lines is reproduced by the modeling and can be explained by an $\mathbf{E} \times \mathbf{B}$ drift where the radial electric field \mathbf{E} is caused by the gradient of the electron temperature above the limiter surface.

The two-dimensional distribution of the emitted light (CH and CII) above the test limiter can be well reproduced by the simulations. Variations of the plasma parameters in the simulation (e.g., decreasing the local electron temperature due to cooling caused by the injection

and simultaneous increase of the density) have little effect on the simulated pattern and deposition efficiency. As a key parameter, the direct reerosion of all redeposited hydrocarbon radicals has been identified. This extreme case is modeled by assuming zero sticking for all hydrocarbons, corresponding to very high reerosion of the freshly deposited hydrocarbon layer. The simulated deposition efficiency is decreased to 2.5%, and much better agreement of the simulated and observed ^{13}C deposition pattern is achieved. This assumption is backed by the observation that a-C:H films formed in glow discharges at low self-bias (soft films) show drastically increased erosion by hydrogen.⁴⁴

Recently in the simulations new rate coefficients for the methane family from Janev have been used.^{45,46} However, this increases the deposition efficiency to $\sim 12\%$ compared to the former 2.5%. To model the low deposition efficiency of $\sim 0.5\%$, in addition to zero sticking of hydrocarbons (high “self-reerosion”), an enhanced chemical erosion of redeposited carbon atoms and ions caused by the background is assumed (8% compared to 2% for the graphite substrate material). Figure 8 summarizes a comparison of measured and simulated deposition patterns for the various assumptions. The redeposition of carbon and successive reerosion with a high probability can result in long-range transport, which finally ends up as accumulation on plasma-shadowed regions.

Recently, the transport of injected ^{13}C marked methane molecules was also investigated in the divertor machines Joint European Torus (JET), ASDEX Upgrade, and DIII-D. The evaluation of the JET and DIII-D experiments shows that ^{13}C , which is injected at the top of the machine, is mainly deposited in the inner divertor.^{47–49} This proves the existence of asymmetric SOL flows into the direction of the inner divertor. First analysis of $^{13}\text{CH}_4$ injection experiments in the outer divertor ASDEX Up-

grade reveals a high deposition (almost 100%) around the location of injection.⁵⁰ First ERO modeling qualitatively agrees with this result. Even if zero sticking for hydrocarbons is assumed, the molecules are effectively trapped inside the divertor, finally leading to a deposition of reeroded particles in the divertor itself.

At TEXTOR silane SiD_4 has also been injected through spherically shaped test limiters,⁵¹ resulting in a Si deposition efficiency of $\sim 5\%$. Again, the layer contains large amounts of carbon from the background C flux. The aim was to explore the efficiency of in situ repair of wall protective films and the local transport of carbon and silicon. LIF measurements of SiI were also performed upon injection of SiD_4 , showing an atomic temperature of ~ 0.6 eV and radial density profiles displaced into the plasma, indicating molecular dissociation as a local source of atoms.⁵²

V. TESTS OF PLASMA-FACING CANDIDATE MATERIALS IN TEXTOR

Various carbon-based composites doped with boron, silicon, or titanium have been tested in TEXTOR, mainly associated with the hope to reduce chemical erosion, as observed under laboratory conditions in ion beam experiments. Tested materials include Si doped carbon fiber (NS31 produced by Snecma,⁵³ and SiC30), titanium doped graphite (RGTi), various B-doped graphites (carbon Lorraine, Toyo tanso), and B_4C coating ($170\text{ }\mu\text{m}$) on copper.⁵⁴ The main mechanism to release silicon from a SiC30 material was physical sputtering. As demonstrated in situ by laser-induced fluorescence,⁵² the velocity profile corresponds to the well-known Thompson distribution (surface energy ~ 4.8 eV; penetration depth 8 mm), whereas the chemical release of silicon in the form of SiD_4 gives a thermal distribution ($T_{\text{SiI}} < 1$ eV). The contribution of the chemical distribution is $< 6\%$ for the conditions of the measurement.⁵⁵

Poloidal limiter tiles have been replaced by externally cooled copper blocks coated with a $170\text{-}\mu\text{m}$ VPS B_4C layer. Similar limiters have been inserted through a limiter lock, extensively diagnosed in situ and ex situ.⁵⁶ During the thermal load caused by the plasma, the surface temperature rose and decayed extremely fast, which is explained by the different thermal conductivities and heat capacities of the coating and the substrate. No severe cracking or exfoliation of the coating below heat loads of 8 MW/m^2 happened. Thermomechanical stresses could partially be compensated by plastic deformation of the copper. Because of the insulating behavior of the B_4C layer, distinct craters developed on both limiter types, which reached down to the copper surface and are assumed to be caused by electrical arcs. A periodic oscillation of the evolution of the surface temperature has been observed under certain conditions, which is clearly

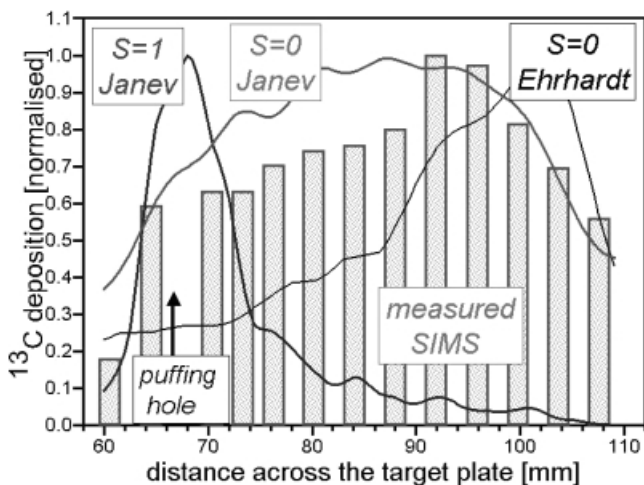


Fig. 8. Modeled and measured ^{13}C deposition profiles along the surface of a roof limiter after local $^{13}\text{CH}_4$ injection.

correlated to the use of the coated test limiter. Particle release properties turned out to be very similar to those from low-Z surfaces in a carbon surrounding. The hydrogen inventory, however, may be significantly higher in destroyed areas. No significant impact on the plasma was observed.

VI. LONG-RANGE CARBON TRANSPORT AND FUEL BALANCE IN TEXTOR

VI.A. Carbon Balance

The main area of plasma-wall interaction in TEXTOR is the toroidal belt limiter with a surface area of 3.4 m^2 covering $\sim 10\%$ of the total inner surface of the torus. The noncircular poloidal curvature of the tiles of the central part of the blades limits the plasma at $r = 46 \text{ cm}$, while the outer regions rise into the SOL by $\sim 2 \text{ cm}$. This leads to a poloidal asymmetry of the incident field lines and to corresponding carbon erosion and deposition patterns.

One representative tile of the toroidal limiter has been instrumented to measure surface profiles against reference points by means of a laser profiler before and after plasma exposure.²⁹ In the central part of the graphite tile, the erosion is found to be $\approx 4.8 \text{ } \mu\text{m/h}$. In the area more distant from the plasma, the erosion is found to be larger (up to $13.4 \text{ } \mu\text{m/h}$), and toward the end of the tile, the erosion rate decreases again. On the average, $5.4 \text{ } \mu\text{m/h}$ is lost at two-thirds of the surface area, which corresponds to a total carbon source of $\approx 22 \text{ g/h}$. The part of the surface closest to the LCFS cannot be reached by ions because of the almost grazing incidence of the field lines, and therefore it turns into a net deposition zone. A large part of the eroded carbon is directly deposited on the tile's surface itself. Related to the total exposure time, this corresponds to $\sim 10 \text{ g/h}$. The deposited layer is stratified equidistantly according to the three boronizations applied in equal time intervals. It separates the strata by a thin boron marker. The net deposition rate remains nearly constant over an operation period of several months.

Obviously, the eroded carbon is transported over short distances over the surface, as suggested by the deposition of carbon in holes drilled along the surface where the presence of a deuterium-containing carbon film is indicated here by the codeposited C and D. Hydrocarbon radicals eroded in the direct surroundings can obviously be redeposited on the bottom. This observation highlights the high sensitivity of net effects due to surface imperfections in areas of shallow incidence. Grooves a few tenths of a millimeter can switch easily from net erosion into net deposition even on plasma-wetted components. Erosion in the shadowed grooves is only due to neutral hydrogen.²⁹

Carbon not redeposited locally enters the edge plasma from where it may enter the plasma core or diffuse di-

rectly in the SOL where it is deposited as C^{n+} ions on protruding obstacles as, e.g., the poloidal limiters and the protection tiles for the ion cyclotron resonance heating antennas.⁵⁷ Their effective area is small ($\approx 0.2 \text{ m}^2$), but the average net deposition rate is as high as ~ 4 to 5 nm/s because of the perpendicular intersection of the field lines. This ends up being a carbon deposition rate of $\sim 6 \text{ g/h}$. Other surfaces do not take part much in the carbon interchange, as the contribution of the torus shaped and boronized liner is about zero,⁵⁸ serving only as a small but permanent source of boron instead. Little information is available at present for the graphite bumper limiter ($\approx 6 \text{ m}^2$) on the high-field side. Scanning ion mass spectrometry depth profiles taken at several locations on one tile suggest a slight net deposition of not more than $0.5 \text{ } \mu\text{m}$ over about two-thirds of the total area, which results in a rate of 1 to 2 g/h of carbon.

The rest of the carbon ($\approx 5 \text{ g/h}$) not found inside the torus should have left via the pump ducts, where a significant net deposition is found on the neutralizer plates at the entrance of the pump ducts, with layers growing to thick crusts in the millimeter range within 5 yr of operation.⁵⁹ The material has been scratched off, resulting in 23.1 g, corresponding to a total plasma exposure time of $\approx 24 \text{ h}$, giving another 1 g/h. Obviously, reerosion takes place at the neutralizer plates, but only little deposition was found on the inner areas of the cold pump ducts (see Sec. VI.C). Most of the carbon released at the neutralizer plates seems to be neutral methane molecules and is pumped out. Extrapolation of sniffer probe data taken with geometry similar to the ALT pump limiter situation suggests a rate of 1 to 2 g/h of carbon leaving the system in gaseous form. The remainder of 2 to 3 g/h still missing in the balance could not be identified.

VI.B. Fuel Balance

The total amount of deuterium retained in TEXTOR due to codeposition is estimated to be $5.6 \times 10^{22} \text{ D/h}$ by taking into account the different contents in the various sinks of carbon. This value is of the same order of magnitude as already found earlier.⁵⁷ It is $\sim 10\%$ of the fuel rate ($5.5 \times 10^{23} \text{ D/h}$) introduced via the gas inlet system during the plasma pulses for the corresponding operation period (March to August 2000). Since neutral beam heating is mostly done with H in TEXTOR, beam fueling is neglected in a first approximation in the D balance. The greatest part of D is retained on the plasma-wetted surfaces of the toroidal limiter in TEXTOR.

VI.C. Material Transport and Deposition in the Pump Ducts

Sets of long-term samples (LTSs) (silicon, graphite, and INCONEL® 625 targets) were distributed at the bottom of the ALT pump duct and exposed at room temperature to a total of 4.7 h of plasma discharges fueled with deuterium.

The primary sources of carbon deposited in the pump ducts are the neutralizer plates, reeroded physically and chemically by deuterium, creating neutral carbon and hydrocarbon radicals. Visual inspection reveals semi-transparent films along all inner areas of the pump ducts. Local variations in thickness (here related to 24-h plasma operation) strongly depend on the distance to the carbon source, i.e., the neutralizer plates. A maximal thickness of ≈ 350 nm appears at the position of LTS1, i.e., shifted toward the direction of the pump. Deposition rates established in the duct are extremely low, $\sim 1 \times 10^{17}$ C/cm²·h in line of sight, and only $\sim 0.03 \times 10^{17}$ C/cm²·h at the second LTS position nearer to the pump.⁵⁸ Deposits at samples located close to the pump are not detectable. The mean carbon deposition rate within the pump ducts corresponds to $\sim 2\%$ of carbon deposited on the neutralizer plates but only to $\sim 0.1\%$ of carbon eroded from the toroidal belt limiter.

Carbon deposition in remote areas is also measured in situ by a commercial quartz micro balance located in the line of sight to the neutralizer at the bottom of another pump duct. The data show a fairly constant growth during daily operation and constant frequency during night and weekend breaks. A deposition rate of ≈ 30 nm/h has been found at this location. The properties of the deposited films inside the pump ducts (and on other areas inside TEXTOR) are presented in Sec. VII.

A two-dimensional computer simulation has been applied to model the deposition pattern in the pump ducts.⁶⁰ A mixture of two species in the simulation with reflection coefficients $R = 0.1$ (90%) and $R = 0.5$ (10%) gives the best fit with the experimental data and reasonably describes the measured thickness distribution in the ducts. In this case the total deposition efficiency is 0.97. The remaining 3% of the incoming particles is either reflected back to the source (i.e., the neutralizer plates) and redeposited there, or they leave the system through the pump.

VII. PROPERTIES OF DEPOSITED FILMS IN TEXTOR

Layers at the neutralizer plates are hard carbon films formed because of the codeposition with deuterium ions of several hundred electron volts ($T_e \approx 20$ to 50 eV). The measured D/C ratio is $D/C \approx 5 \times 10^{-3}$ due to high temperature excursions.^{29,60}

Layers at sliding walls at the entrance of the pump duct region possess a slightly higher refraction index ($n \approx 1.7$) and a fairly low D/C < 0.1 (Ref. 60). Besides carbon and deuterium they also include an evident quantity of boron and silicon mainly originating from the neutralizer plates.⁵⁹

Regarding layers built up in pump ducts, sets of samples located in one of the cold pump ducts (room temperature) in increasing distance to the neutralizer have

been characterized after a total exposure time of 4.7 h by various analysis methods.^{58,60} Soft polymer-like carbon films are found. They have a diffraction index n between 1.6 and 1.4, decreasing with increasing distance to the source, but a constant D/C ratio of ~ 0.7 . They also store a significant quantity of hydrogen (H/D varies between 1 and 3), which may originate from water uptake. Except carbon and hydrogen isotopes, they do not contain any other elements existing in the device. Although their contribution to the total carbon balance (0.02 g/h) is negligible, the films contain 100 to 1000 times more deuterium than the other deposits, and their uncontrolled formation in fusion devices could increase the tritium content.

Regarding layers at the liner, only a minor fraction of carbon eroded from the toroidal belt limiter ($< 0.1\%$) has been deposited at the liner in the vicinity of this limiter. A low D/C ratio of the deposit (≤ 0.1) might not significantly influence the tritium inventory.^{29,58}

Table I summarizes the D/C ratio and the total deuterium content of deposited layers in TEXTOR at the various locations, including also the toroidal limiter, obstacles, and the bumper limiter.⁵⁸

VIII. IMPURITY TRANSPORT MODELING

VIII.A. Description of ERO-TEXTOR

The ERO-TEXTOR code is a three-dimensional Monte-Carlo impurity transport code, originally based on the ERO code,³⁹ which describes the transport of physically sputtered or chemically eroded particles through the background plasma. The plasma background (especially temperature and density distribution) is needed as input from measurements or other code calculations like B2-Eirene. The incoming ion flux at each surface cell is calculated; from this, the amount of eroded particles using yields for physical and chemical erosion is determined. The eroded neutrals are followed until they are ionized or dissociated. Transport of charged particles is calculated taking into account the Lorentz force, friction due to collisions with the background plasma ions, thermal forces, and diffusion. Particles returning to wall components are redeposited or reflected and can erode new impurities.⁶¹ The ERO-TEXTOR transport code is used for different divertor configurations such as JET (Ref. 62), ITER, or ASDEX and in addition for linear plasma simulators such as PISCES and MAGNUM.

VIII.B. Applications of ERO-TEXTOR: Examples

The erosion and deposition of an originally pure tungsten test limiter is modeled for ohmic conditions in TEXTOR (Ref. 61). The surface composition in the interaction layer does not change anymore with increasing exposure time when equilibrium is reached. Areas where the carbon concentration has reached 100% (at the edges

TABLE I

D/C Ratio and Total Deuterium Content of Layers Deposited in TEXTOR at Different Locations

Source: Toroidal Limiter— 22 gC/h	Deposited Area (m ²)	Average Temperature (°C)	Deposited Carbon (g/h)	Deuterium Content D/C	Codeposited Deuterium (10 ²⁰ /h)
Sink					
Toroidal limiter	1.1	350	10	0.1	500
SOL obstacles	0.2	Excursions	6	4×10^{-4}	1.2
Liner	32	150 to 350	$<4 \times 10^{-4}$	0.1	Negligible
Bumper limiter	6	150 to 350	1	0.1	50
Neutralizer plates	0.08	150 to 350	1	5×10^{-3}	2.5
Pump ducts	1.4	25	0.02	0.7	7
Pumped out		25	1 to 2	—	—
Total content			19 to 20		561

of the limiter) are net deposition zones, where a carbon layer is built up continuously with increasing exposure time. At locations with lower carbon concentration ($<100\%$), the incoming carbon flux is in balance with the outgoing carbon flux, and only the tungsten in these regions suffers from continuous erosion. The buildup of net deposition zones at the toroidal edges and a net erosion zone in the middle part of the limiter surface is in agreement with experimental observations.

The simulated and measured radial profiles of the WI emission are in good agreement. The simulated CII profile consists of two parts: One is from sputtered car-

bon, and the other is from carbon ions from the background plasma reflected at the limiter surface (as neutrals), which contribute to the CII profile deeper in the plasma. Simulated and measured profiles are in fair agreement.

The transport of methane molecules chemically released from a graphite limiter in the SOL of TEXTOR is modeled⁶³ using measured radial decays of $T_{e,i}$ and n_e . Sticking of hydrocarbons hitting the surface is assumed to be zero, and rate coefficients are taken first from Ehrhardt-Langer⁴³ but compared with recent data from Brooks et al.⁶⁴ for electron reactions and from Janev et al.⁴⁶ for proton reactions.

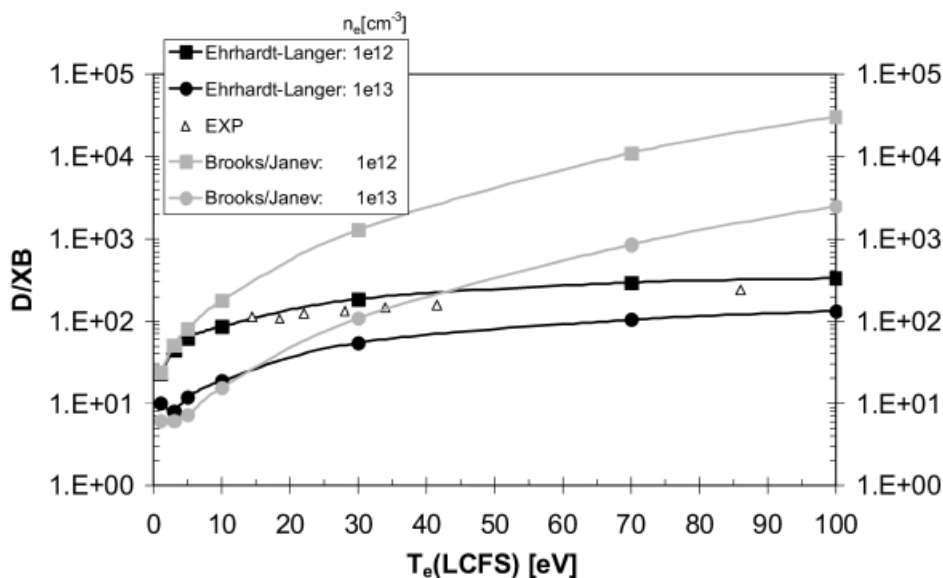


Fig. 9. Modeled D/XB for CD from CD₄ as a result of chemically eroded CD₄ at a TEXTOR test limiter in dependence on T_e and n_e : Ehrhardt-Langer data versus Brooks/Janev data. Measured data from TEXTOR are included for comparison.

Figure 9 shows the modeled D/XB values for different electron temperatures and two different electron densities. With the Brooks/Janev data, the eroded methane molecules return to the test limiter preferentially in the form of a hydrocarbon due to low rate coefficients at high plasma temperatures. The probability to reach the CD radical decreases, which leads to significant higher D/XB values at high plasma temperatures. Modeled D/XB values are up to a factor of 100 higher compared with the few experimental data, whereas the use of the Ehrhardt-Langer data gives better agreement. At smaller temperatures the difference between the simulated D/XB values using Ehrhardt-Langer or Brooks/Janev data decreases and is negligible at temperatures <5 eV.

The preferential carbon deposition at the louvers of the inner divertor of JET MkIIA cannot be reproduced by ERO-JET for “standard” assumptions for the sticking of hydrocarbons and the reerosion of deposits.⁶² Similar to the modeling of injected $^{13}\text{CH}_4$ at TEXTOR (Sec. IV), the hydrocarbon transport can be understood in terms of enhanced reerosion of deposited carbon layers. Coupling of the ERO-JET code with the Redep code, which deals in detail with the carbon transport inside the louver region, gives an improved understanding and further emphasizes the effect of enhanced reerosion of deposits.⁶⁵

The two-dimensional distribution of the CIII line emission pattern in the divertor MkIIGB can be reproduced by ERO-JET. The inner CIII light is detached from the divertor plates, whereas the outer one is attached, which is explained by the higher temperatures in the outer divertor. A parameter study for MkIIA was carried out to analyze the influence of the plasma parameter and the location of hydrocarbon injection on the derived D/XB values. The modeling shows a significant dependence of D/XB on the location of injection. Injection at the strike point leads to a decreasing D/XB with increasing flux, whereas injection at the center of the base plate in the private flux region (PFR) gives the opposite behavior. Moreover, injection at the strike point gives D/XB values between 2 and 16 whereby injection at the center of the base plate in the PFR gives much higher values (up to 2000) especially at higher fluxes. This reflects the completely different plasmas into which the methane is puffed. The SOL plasma is extremely cold and thin, whereas near the strike point, we have high temperatures and densities. These calculations demonstrate the importance of the puffing location for the derived D/XB values.

Recently, JET injection experiments using various locations of injection and sweeping the strike point also indicate a strong dependence of the measured D/XB on the puffing location. In the ERO-ITER calculations,⁶⁶ two-dimensional plasma parameters are taken from B2-Eirene for the reference case 345. The sticking of hydrocarbons S is assumed to be either zero or one to claim two boundary assumptions; chemical erosion is assumed to be 2%. Zero sticking $S = 0$ leads to a redeposition prob-

ability on the target plates of $\sim 86\%$ and a net erosion peak of 15 nm/s near the strike point. The assumption of $S = 1$ leads to an increased redeposition of $\sim 95\%$ and a decreased erosion peak of 8 nm/s. Particles not redeposited on the divertor plate are lost in the private flux region—mainly as neutrals. With a T/T+C ratio of 0.5, chemical erosion of 2% for the inner and outer divertors and $S = 0$, a total codeposition rate of tritium of 6 mg/s trapped in remote areas is estimated. The safety limit (licensing) of 350 g tritium would then be reached after about 150 discharges of 400-s duration. With $S = 1$ the tritium retention decreases by a factor of ~ 3 . In the current calculations no material flux from the main chamber is considered, and under those conditions the lifetime of the inner target plate (peak erosion at the outer divertor is slightly lower) can be estimated to ~ 625 ITER discharges assuming a maximum tolerable erosion of 0.5 cm. This is less critical than the tritium retention and will be even much more relaxed if Be deposition from the main chamber is taken into account.

IX. CONCLUSION

The investigation of erosion processes in TEXTOR and laboratory experiments have led to an improved knowledge of the parameter dependencies, which are important for future fusion experiments. This concerns, e.g., the decrease of chemical erosion of carbon at elevated surface temperatures and high fluxes and the increase due to synergistic effects by simultaneous bombarding with ions. RES of graphite at surface temperatures >1300 K was observed in ion beam laboratory experiments but so far not in the TEXTOR tokamak and therefore seems not to be a critical issue for future fusion machines. The physical sputtering of high-Z elements like tungsten and their prompt redeposition are well understood. The accumulation of eroded high-Z particles in the core plasma has been analyzed in detail and explained by transport models. This delivers critical values for various parameters (like density or heating power) for preventing instabilities caused by high-Z accumulation.

Studies of the transport of externally injected molecules ($^{13}\text{CH}_4$ and SiH_4), which are used as markers, gave new insight into the edge transport of molecules. This technique later was adopted in other fusion experiments like JET, ASDEX, and DIII-D. It could be concluded that redeposited carbon layers at plasma-wetted areas suffer from enhanced reerosion. Depending on the experimental geometry, this can lead to a long-range transport of carbon via successive redeposition and reerosion to remote areas. In the case of ITER, one can expect the main tritium retention in remote areas (shadowed regions or gaps) for which special cleaning methods have to be developed.

TEXTOR is the first device for which a detailed carbon and fuel balance has been done. It can be concluded that the carbon transport is too strong to be tolerated in a machine like ITER, with the limiting factor being the codeposition of tritium. New insights into the short- and long-range transport of carbon and the properties of the deposited layers have been obtained. Analysis of the deposits in the pump ducts leads to the conclusion of high sticking properties for hydrocarbons in shadowed areas, consistent with observations in other devices.

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