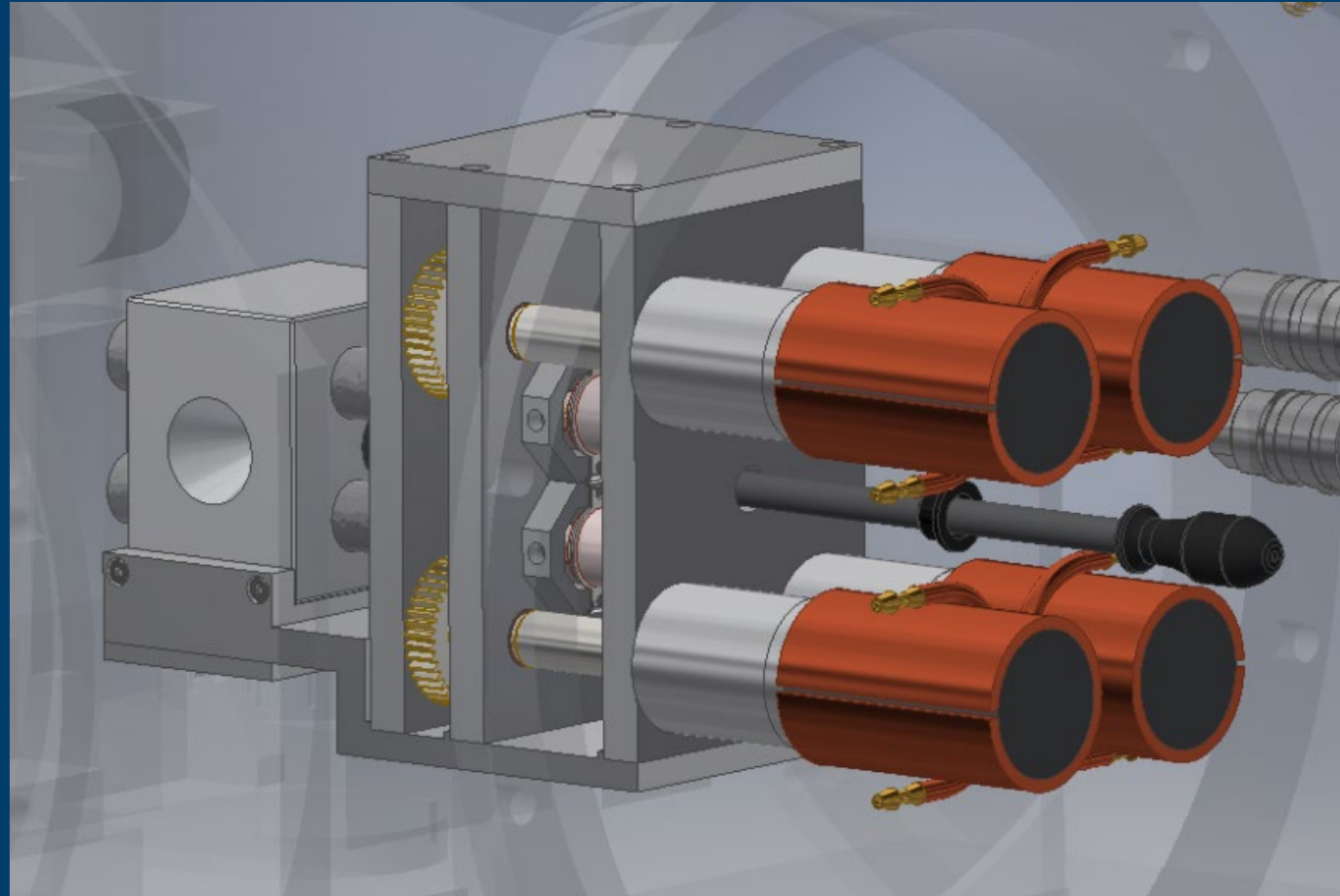


HALBACH ARRAY

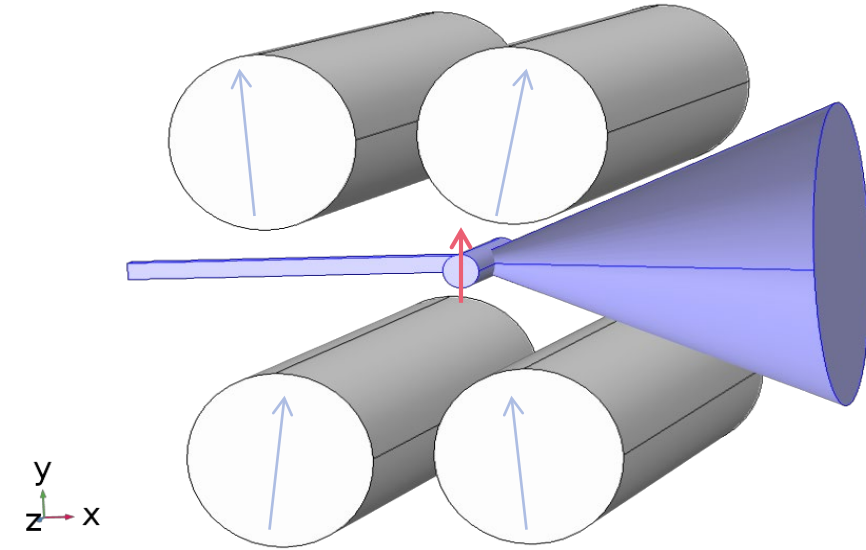
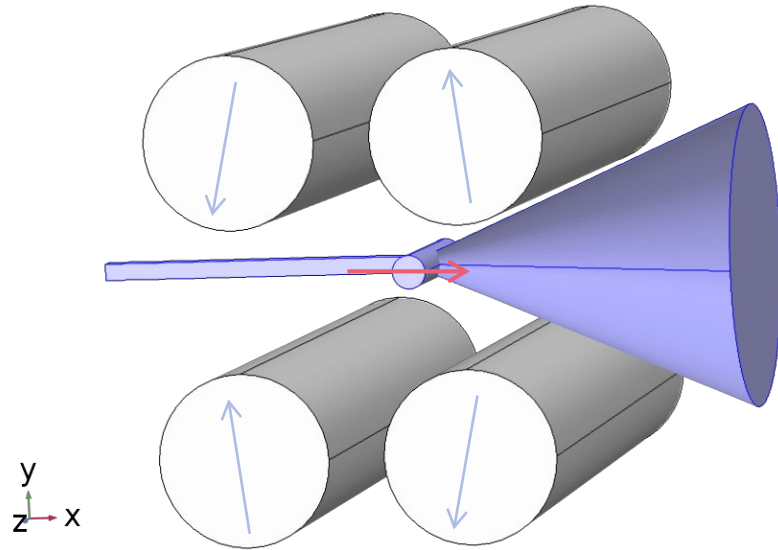
ANDREAS MÖLLER



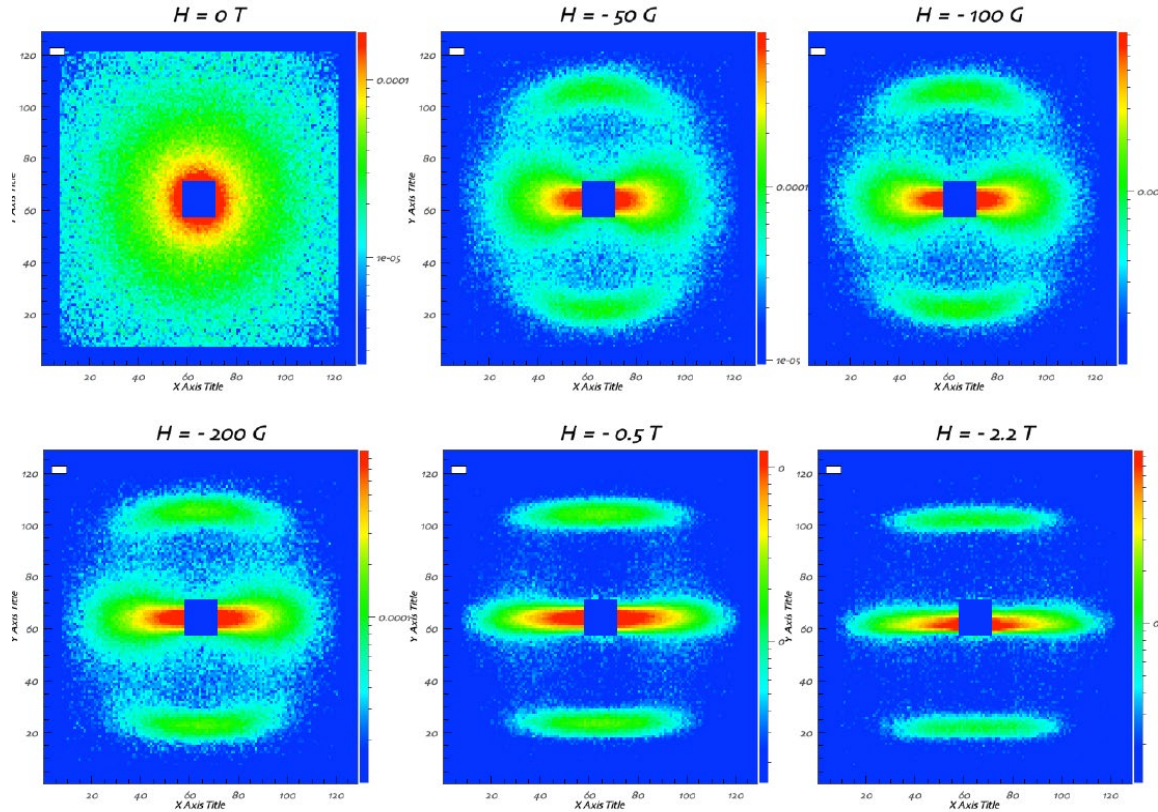
HALBACH ARRAY

Overview

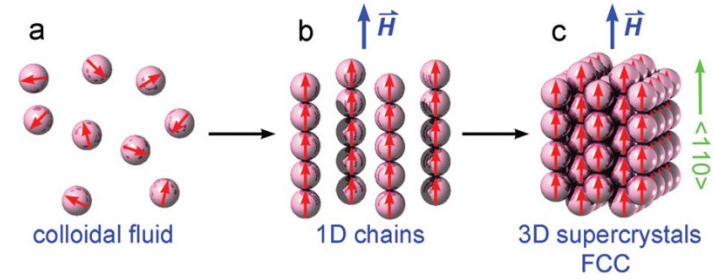
- Magnetic Field at Sample Position ± 0.5 T (?)



SCIENTIFIC CASE



N. Nandakumaran, JCNS-2

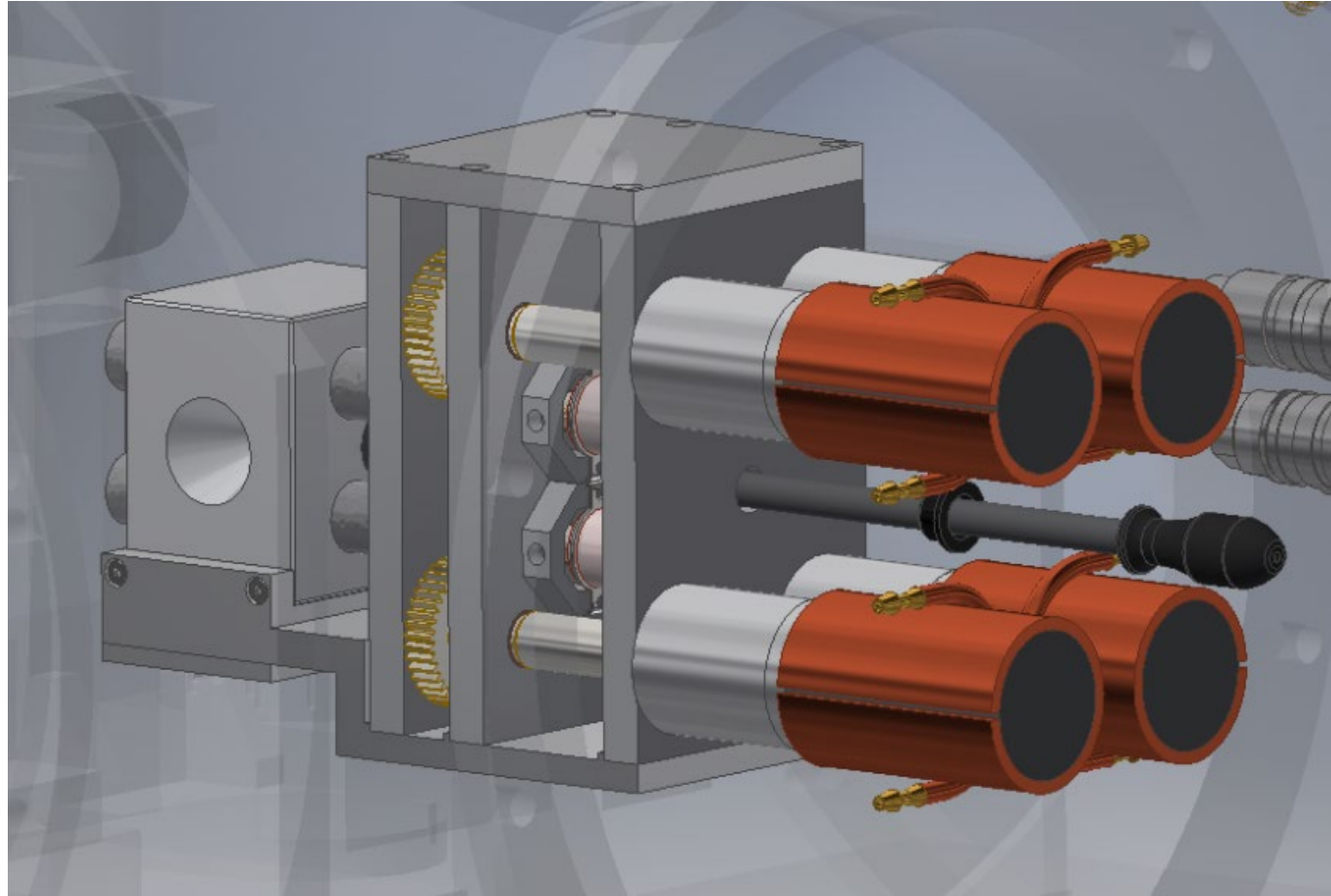


Z. Fu, et. al, Nanoscale 8, 43, (2016)

- Preferred orientation of ordered Structure of Nanoparticles
- Future Application on SANS Instrument manipulation of Spin Structure of ordered Nanoparticles

HALBACH ARRAY

Overview

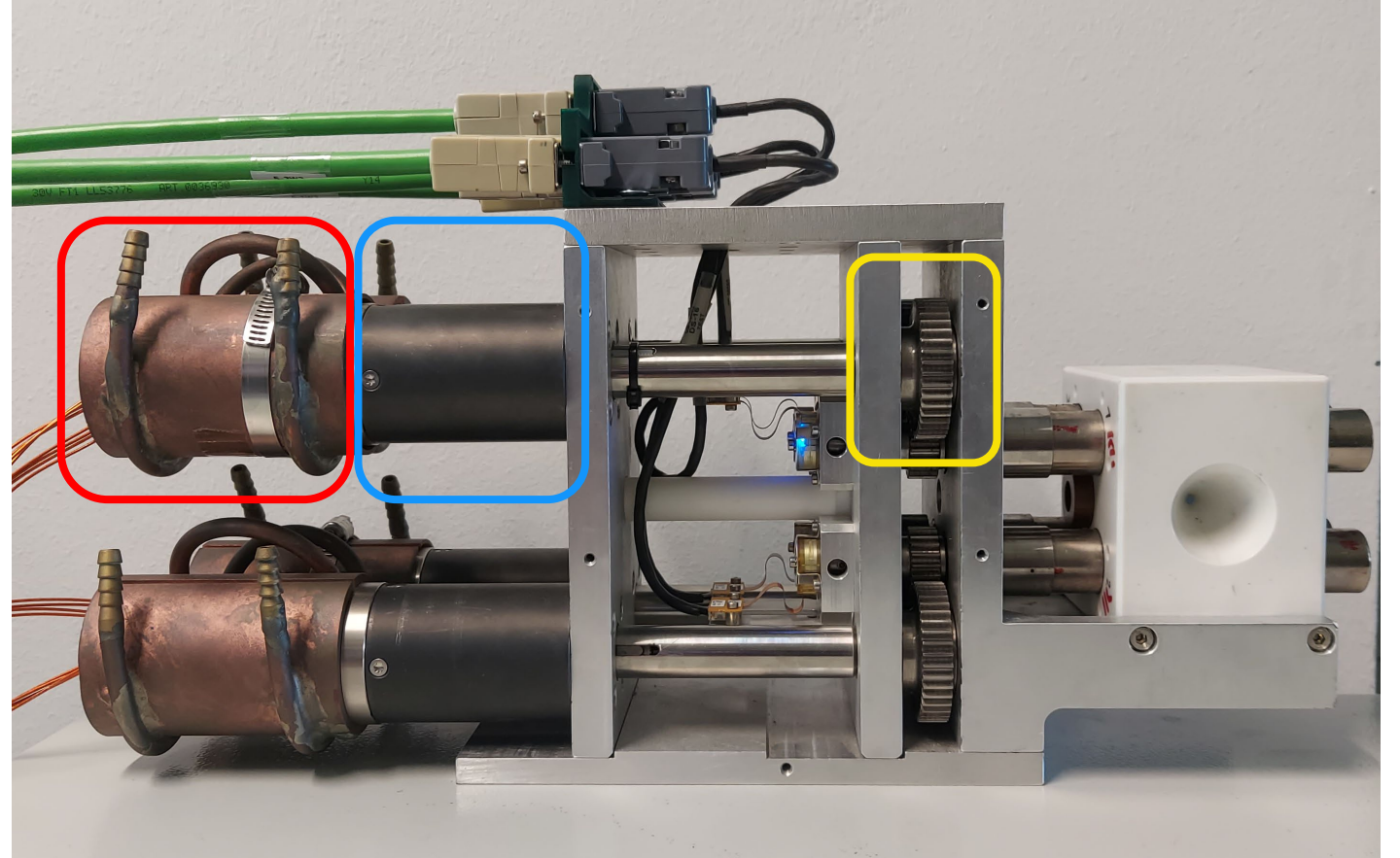


MECHANICS

Motor and Gearing

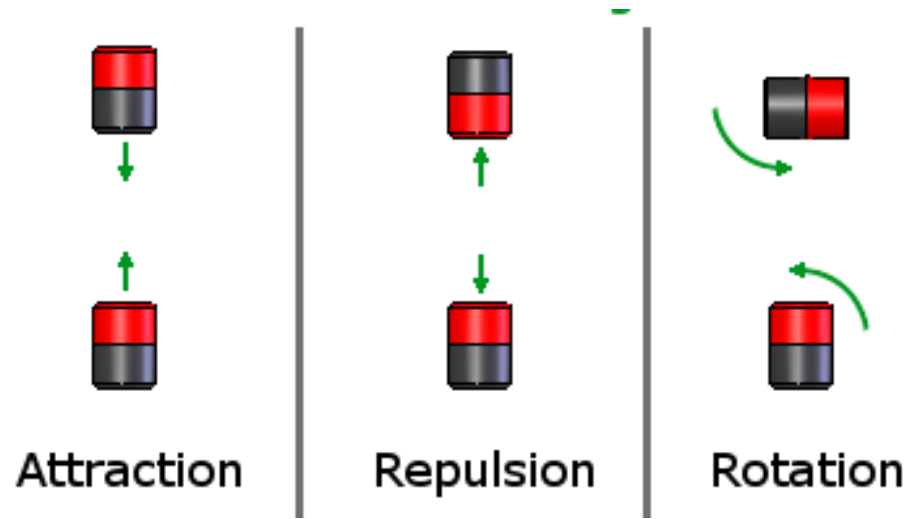
Motor and Gearing

- **Phytron VSS 43.200.2.5** ☐
 - 2.5 A - 200 steps/rev
- **Phytron VGPL42** ☐
 - 293,89 / 1 Gear Ratio
- **Second Gearing** ☐
 - 2 / 1 Ratio

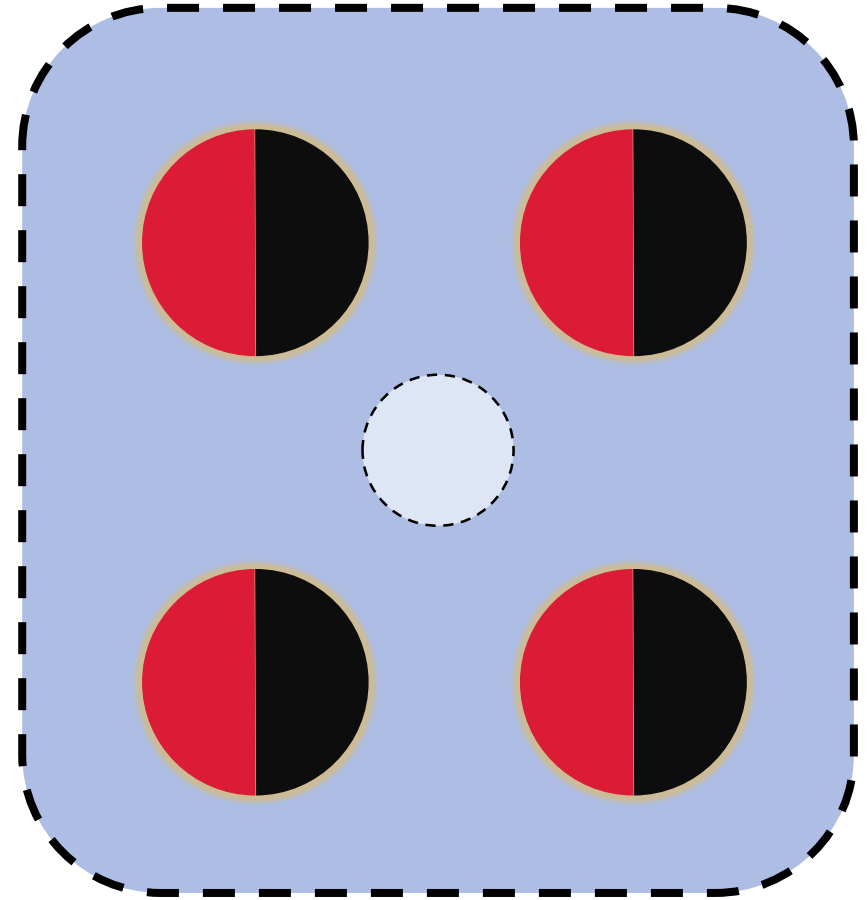


MAGNETIC FORCES

- Attraction and Repulsion during Rotation



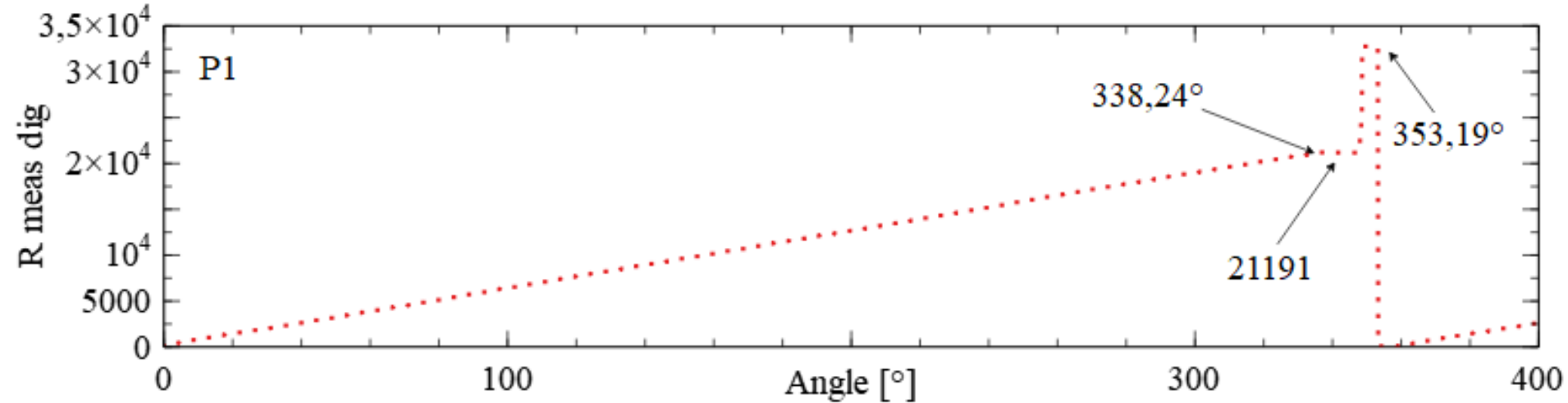
<https://www.kjmagnetics.com/blog.asp?p=magnetic-forces>



ELECTRONICS / CONTROL SYSTEM

Positioning

- Measuring Angle with analog Potentiometer



<https://www.digikey.de/>

ELECTRONICS / CONTROL SYSTEM

Positioning

Netzer DS 16 (16 mm OD)

Angular resolution	16 bit (SSI Interface)
Nominal position accuracy	$\pm 0.025^\circ$
Maximum operational speed	4,000 rpm

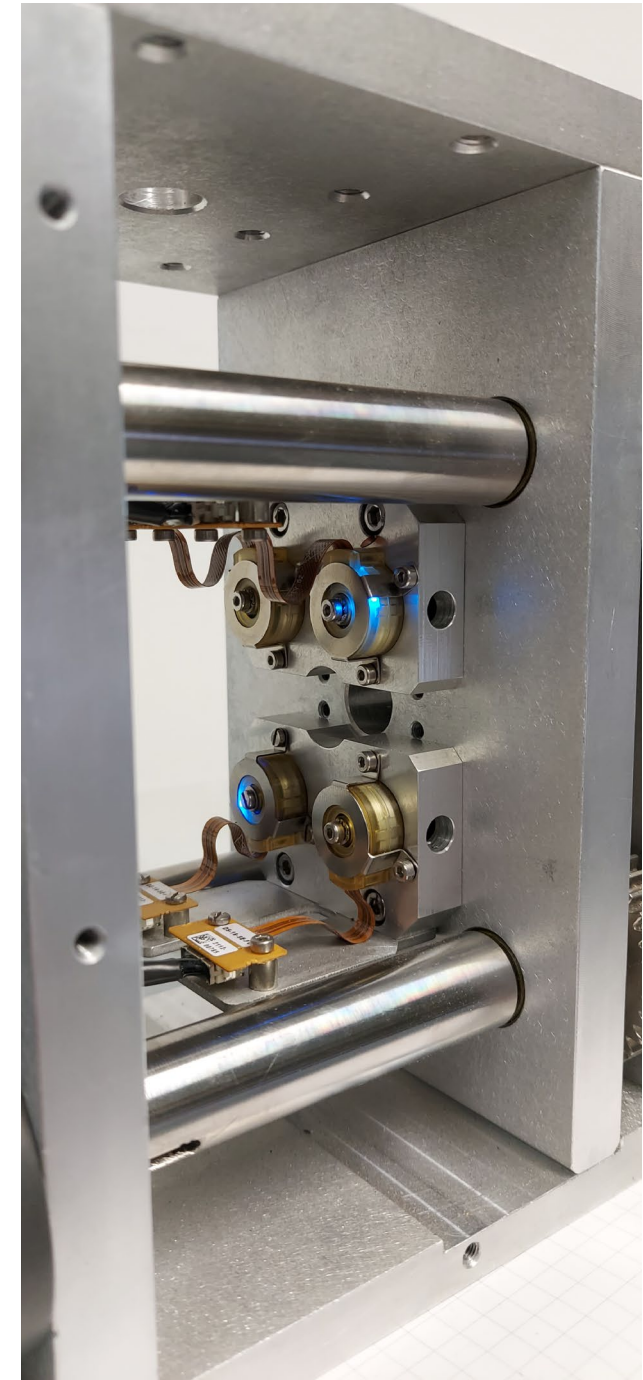


netzerprecision.com

ELECTRONICS / CONTROL SYSTEM

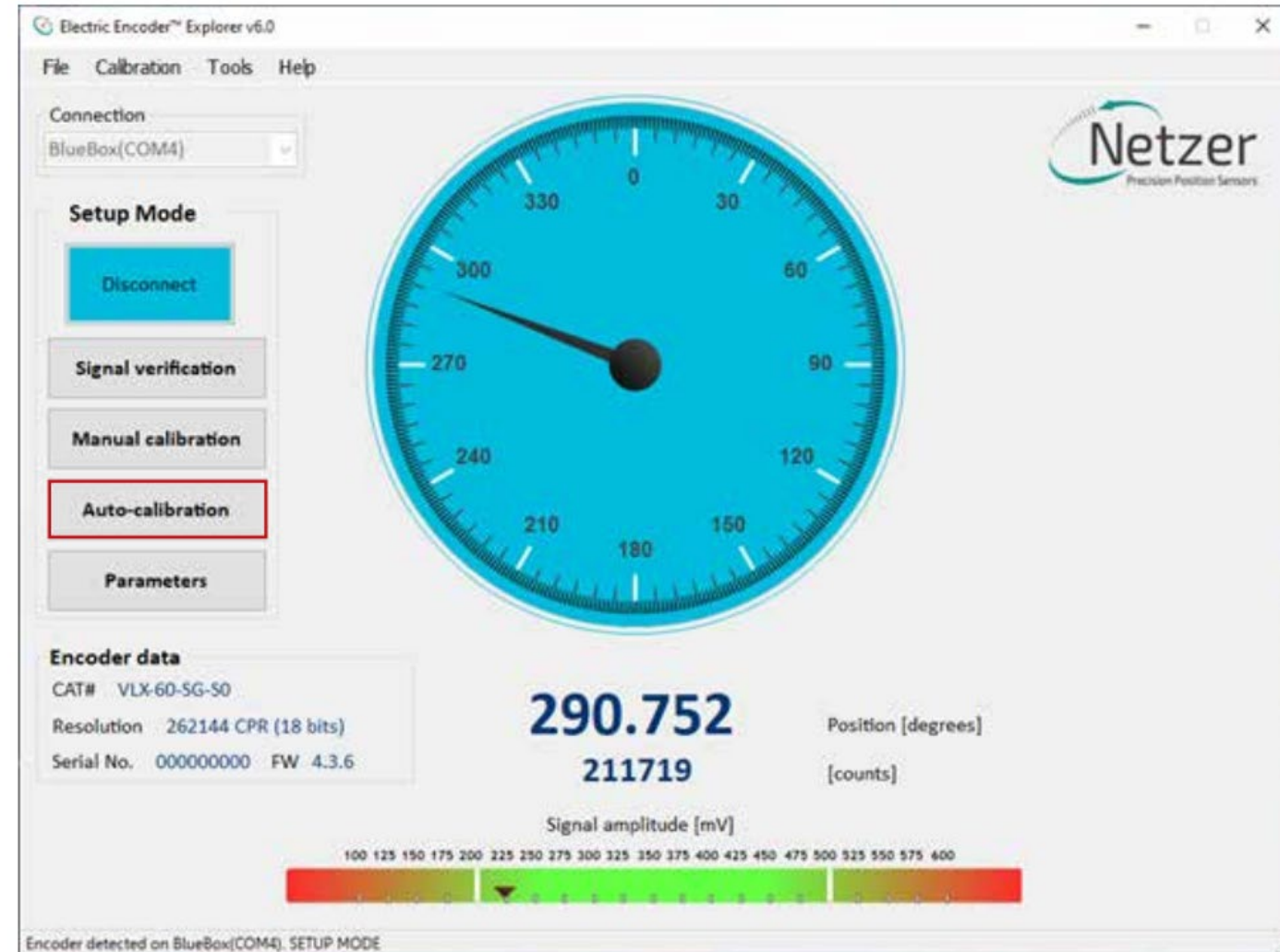
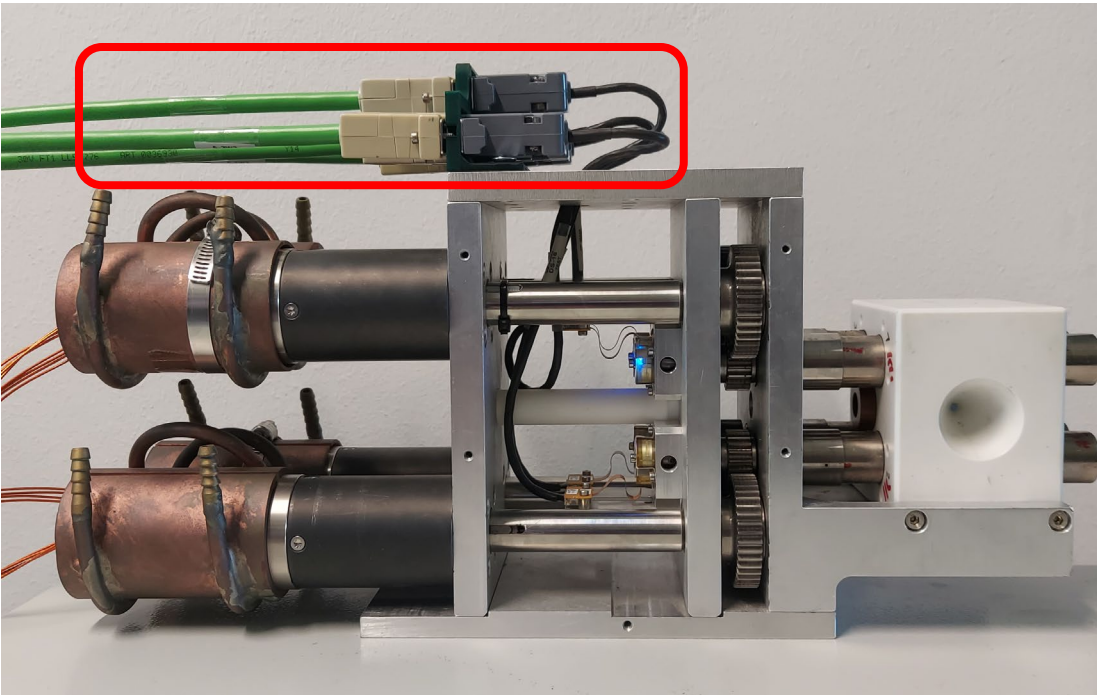
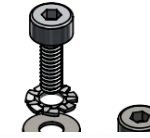
Positioning

- Position Sensors mounted on Magnet Axis



ELECTRONICS / CONTROL SYSTEM

Alignment Calibration

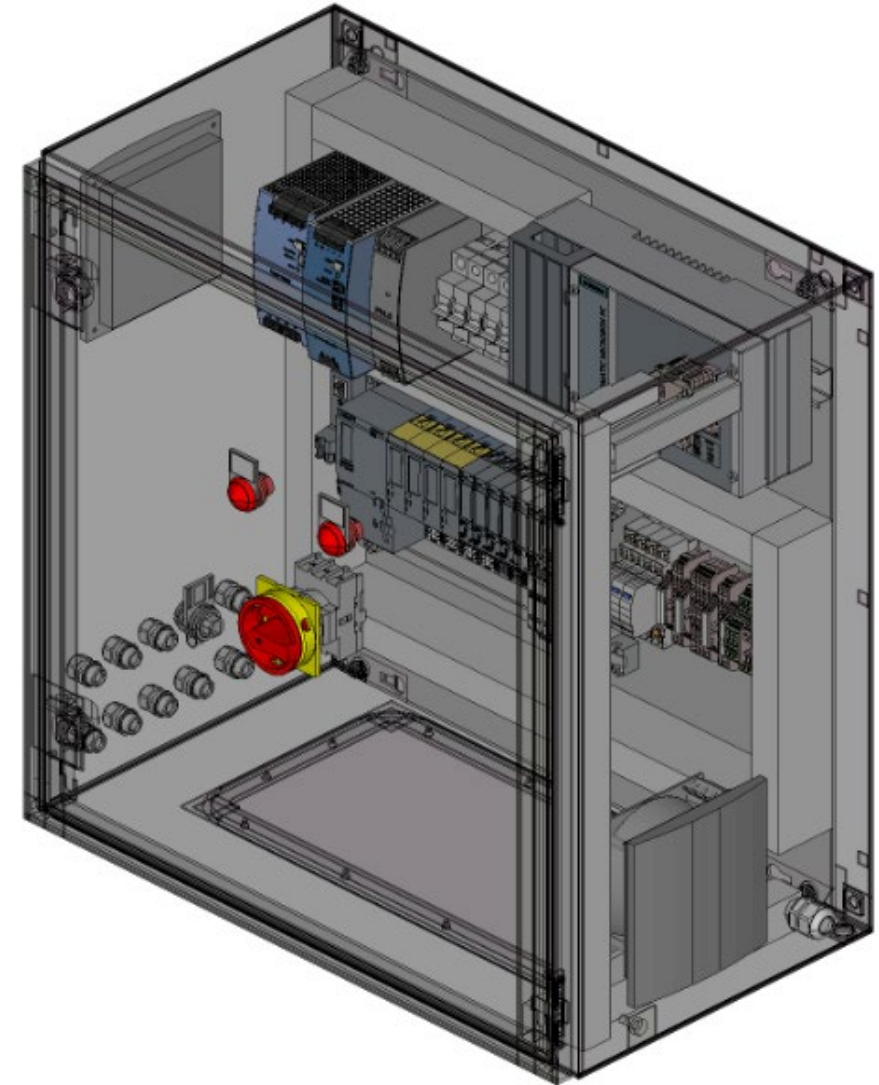
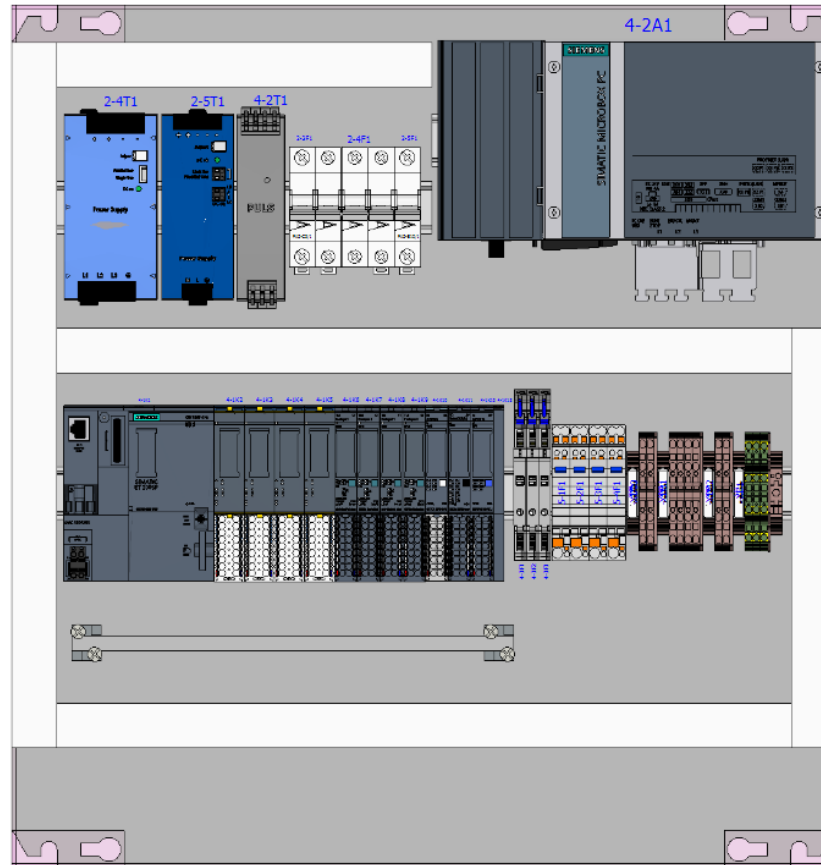


netzerprecision.com

ELECTRONICS / CONTROL SYSTEM

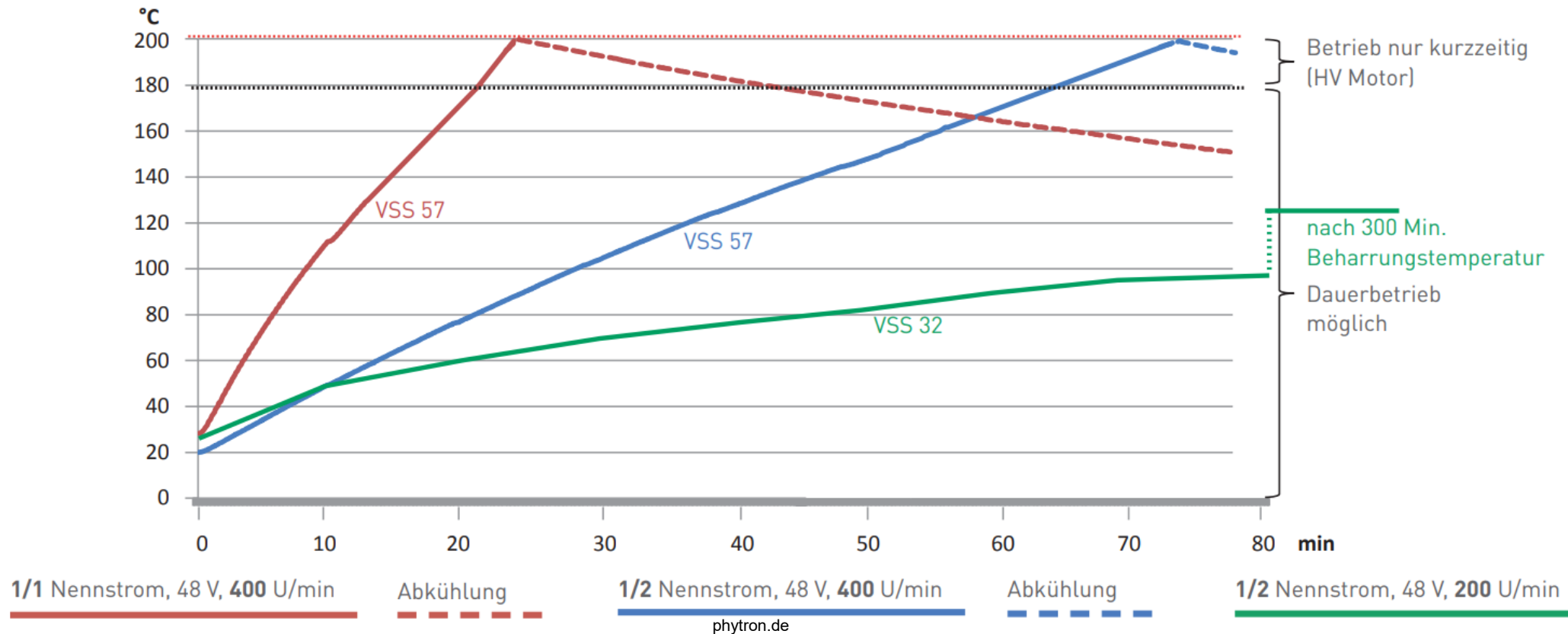
Control System

- S7-1500 (ET200SP)
- F-TM ServoDrive HF
- TM PosInput1



ELECTRONICS / CONTROL SYSTEM

Motor Temperature



CONTROL SYSTEM

SPHERES - guest at localhost:1301

Application Device commands Scan commands Other commands Script control History viewer Presets Tools Help

Connect Exit View Log Scale Auto scale X Y Reset Delete Fit Pick Line Fit arbitrary function

Experiment Info

Proposal

Title

Users

Local Contact

Setups mock_spheres

Samples

Environments

Detectors sis

Scans c_temperature, setpoint

Remark

Instrument Script Editor SisLive Scan Plotting Device Plotting

>>

Dry run Run

```
1 | timeramp(target=300, time="3h:30m")
2 | acquireInelasticTime(time="3h:30m", interval="50s", target="eta")
```

Estimated Finishing Time: Donnerstag, 18:15

All output Errors/Warnings

Status: test.py :: Time scan :: Point 15 :: Counting

```
[14:45:44] >>> [guest 2019-08-29 14:45:44] ----- /data/nicos/2019/service/scripts/
timeramp(target=300, time="3h:30m")
acquireInelasticTime(time="3h:30m", interval="50s", target="eta")
-----
```

```
[14:45:44] =====
[14:45:44] Starting scan:      atscan(12600.0000, target='eta', t=50.0)
[14:45:44] Started at:        2019-08-29 14:45:44
[14:45:44] Scan number:       6083
[14:45:44] Filename:         ascii/_00006083.dat
[14:45:44] -----
```

#	etime s	c_temperature K	setpoint K	sistimer s	total cts
1	50.1	150.536	150.536	50.00	78822840
2	100.0	151.131	151.131	50.00	79186680
3	150.1	151.726	151.726	50.00	78974085
4	200.0	152.321	152.321	50.00	78978210
5	250.0	152.917	152.917	50.00	79186275
6	300.0	153.512	153.512	50.00	78974955
7	350.0	154.107	154.107	50.00	78968520
8	400.0	154.702	154.702	50.00	78975285
9	450.0	155.298	155.298	50.00	79186950
10	500.1	155.893	155.893	50.00	78973800
11	550.0	156.488	156.488	50.00	78976470
12	600.0	157.083	157.083	50.00	78966135
13	650.0	157.679	157.679	50.00	79194765
14	700.1	158.274	158.274	50.00	78968910

NICOS devices

Enter search expression

Name	Value	Status
c_pressure	49.586 mbar	
c_temperature	158.333 K	target not yet reached
pressure	49.586	
setpoint	158.333 K	
mock_shutter		
shutter	open	
mock_sis		
sis	sistimer = 2.00, total = 30...	sistimer=counting, sisimc
sisimg	3067485.000 cts	counting
sistimer	2.00 s	counting
sps		
nquide_he	55.127 percent	

shutter open pst_chopper 118.515 Hz

doppler 3.4 m/s bck_chopper 0 Hz

Target 158.33 K Pressure 49.59 mbar

	Value	Setpoint	Ramp	Heater
Sample	158.33 K	158.33 K	0.71 K/min	0.00 %
Tube	157.33 K	157.33 K	0.71 K/min	0.00 %

Temperature/Flux

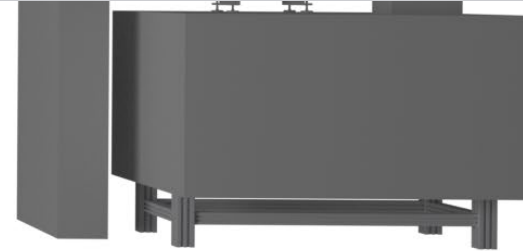
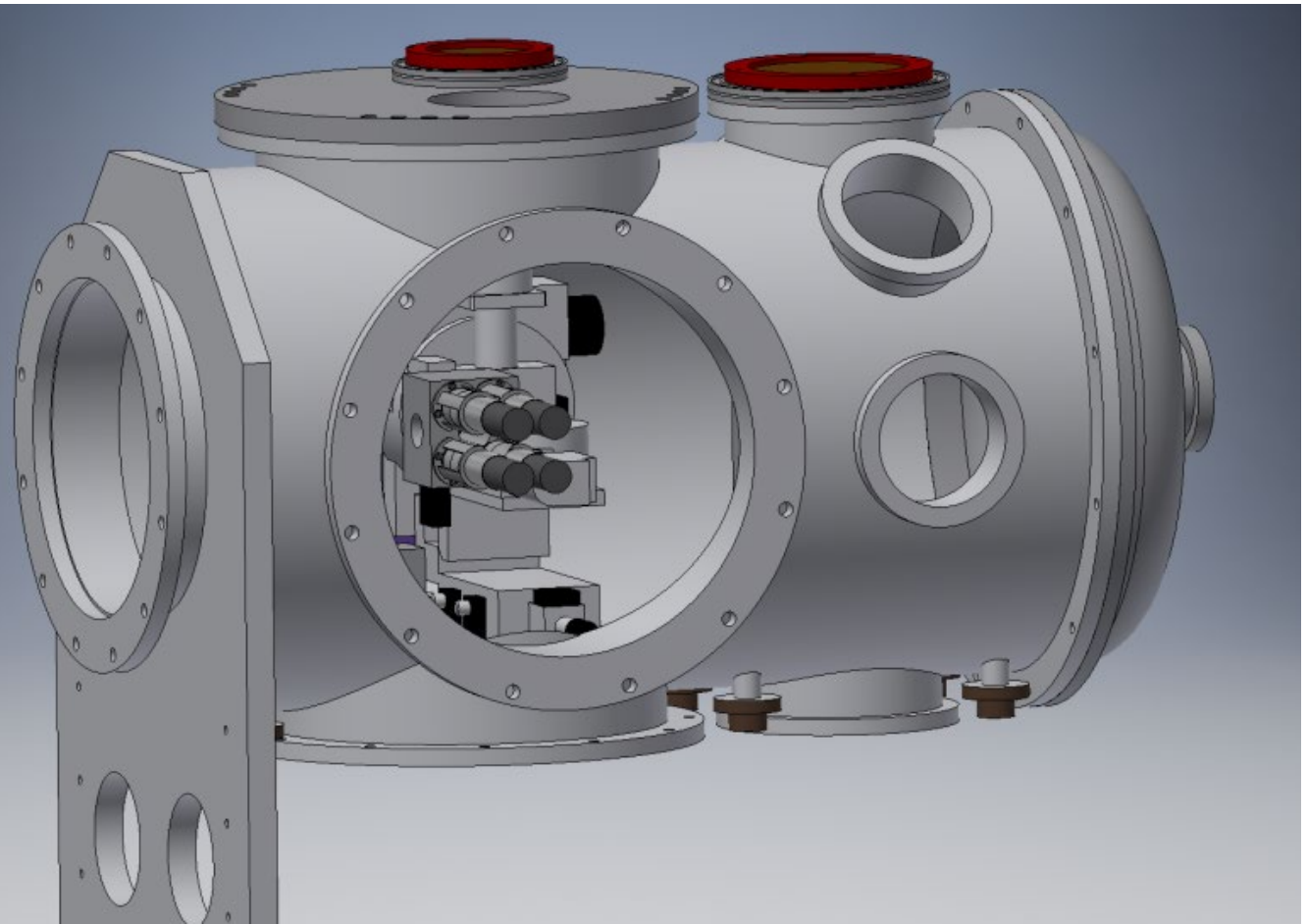
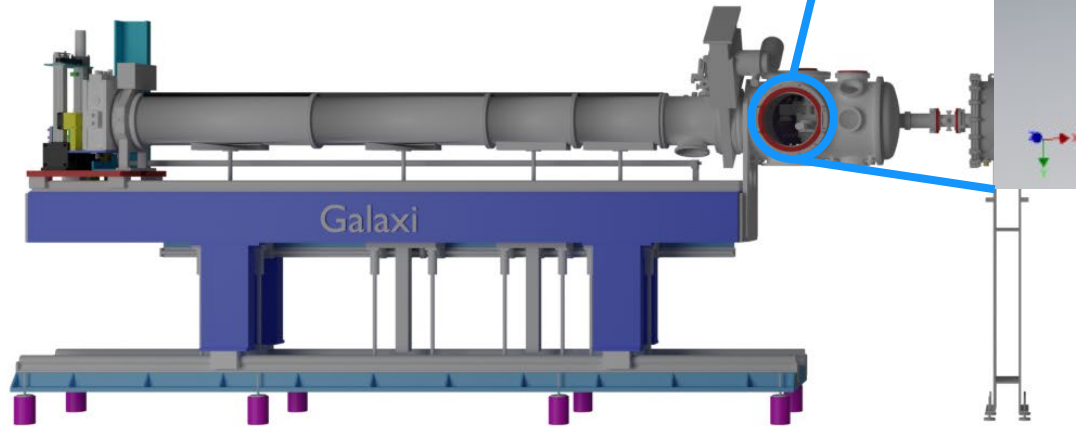
T_sample.value, flux.value[1]*0.001 (1h)

nicos-controls.org

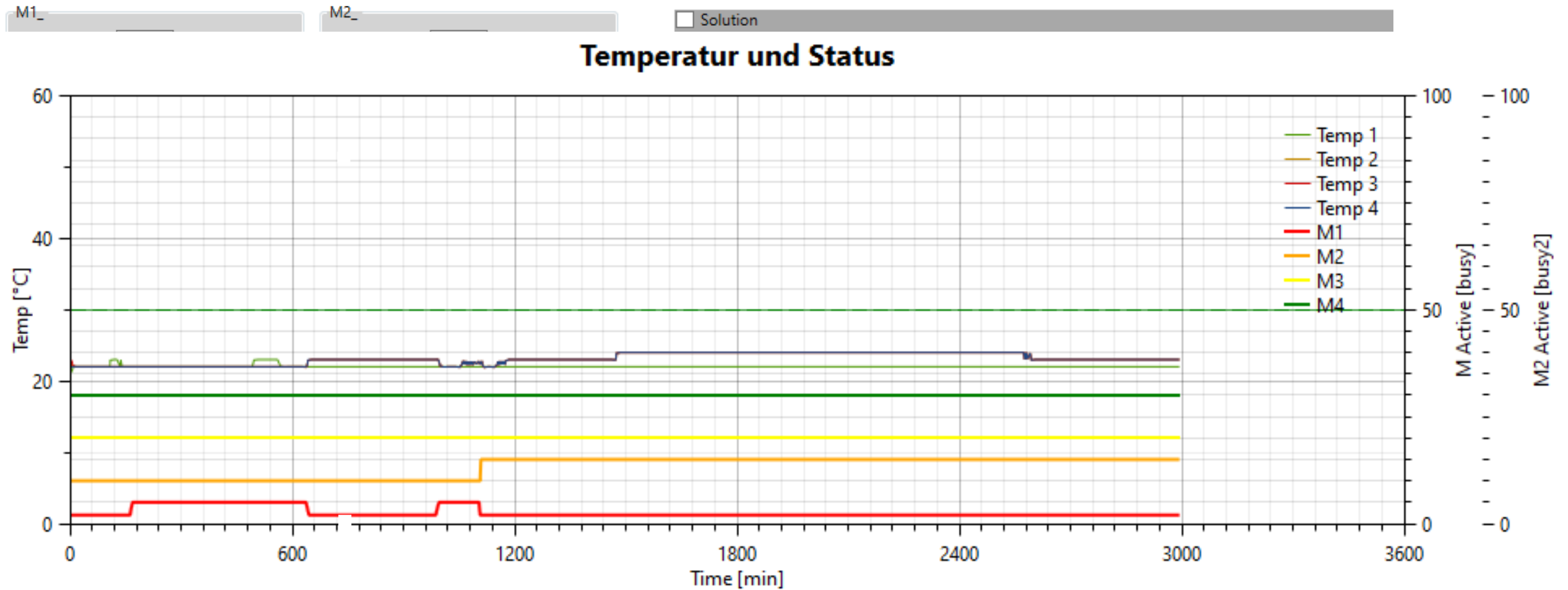
INSTRUMENT

GALAXI

Gallium Anode Low-Angle X-ray Instrument



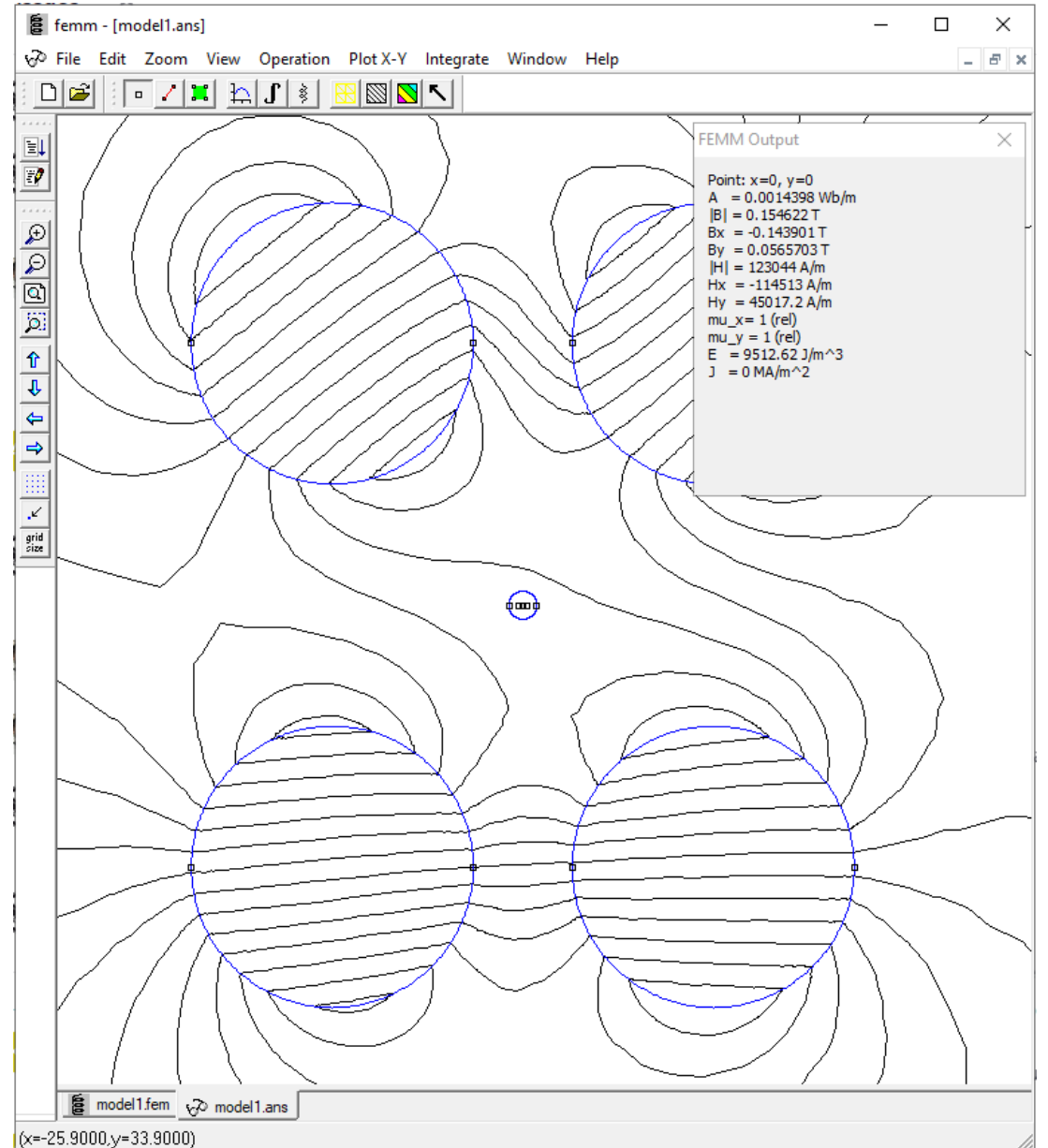
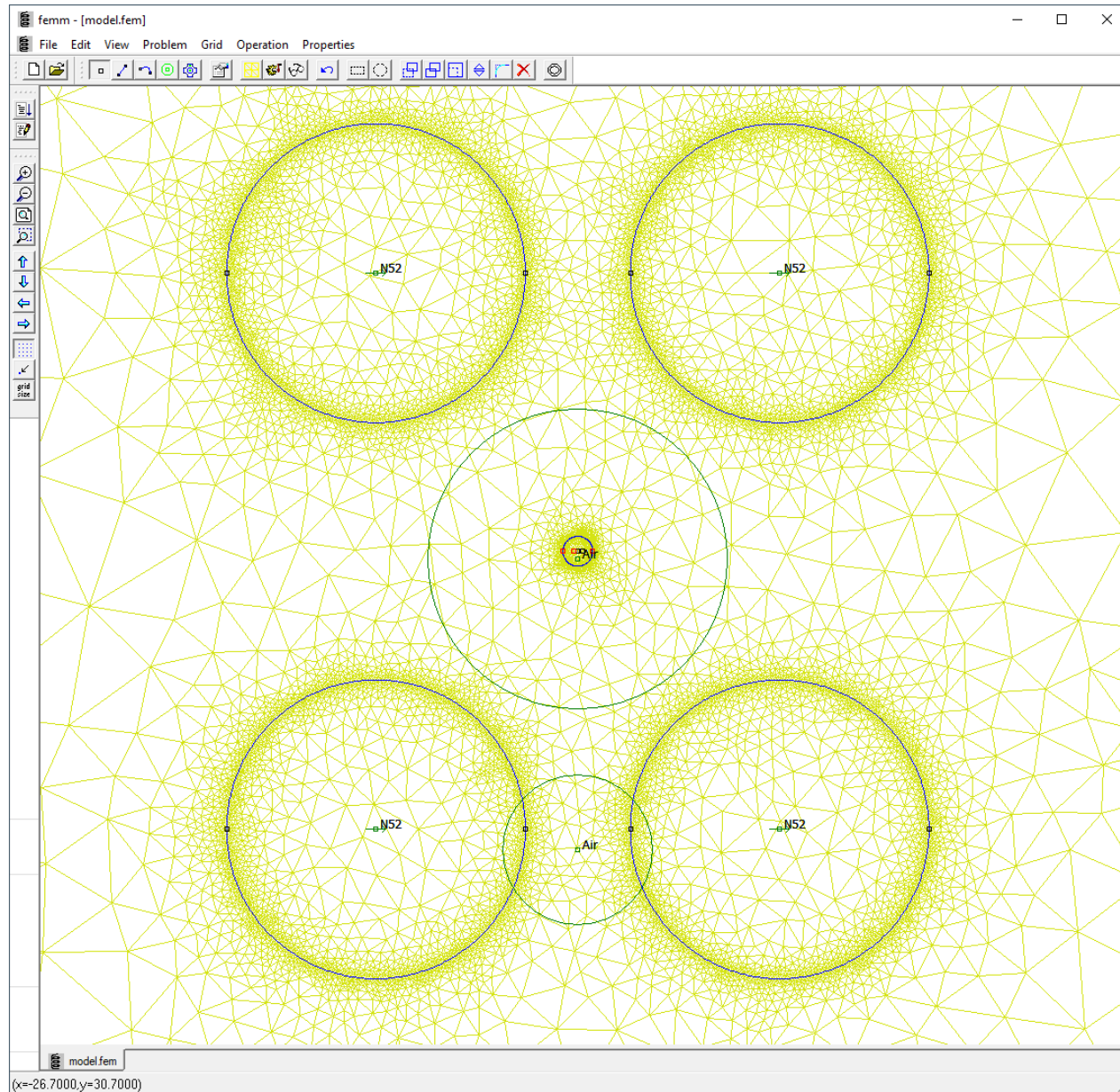
SOFTWARE



tar. Position	0
act. Position	146,66967

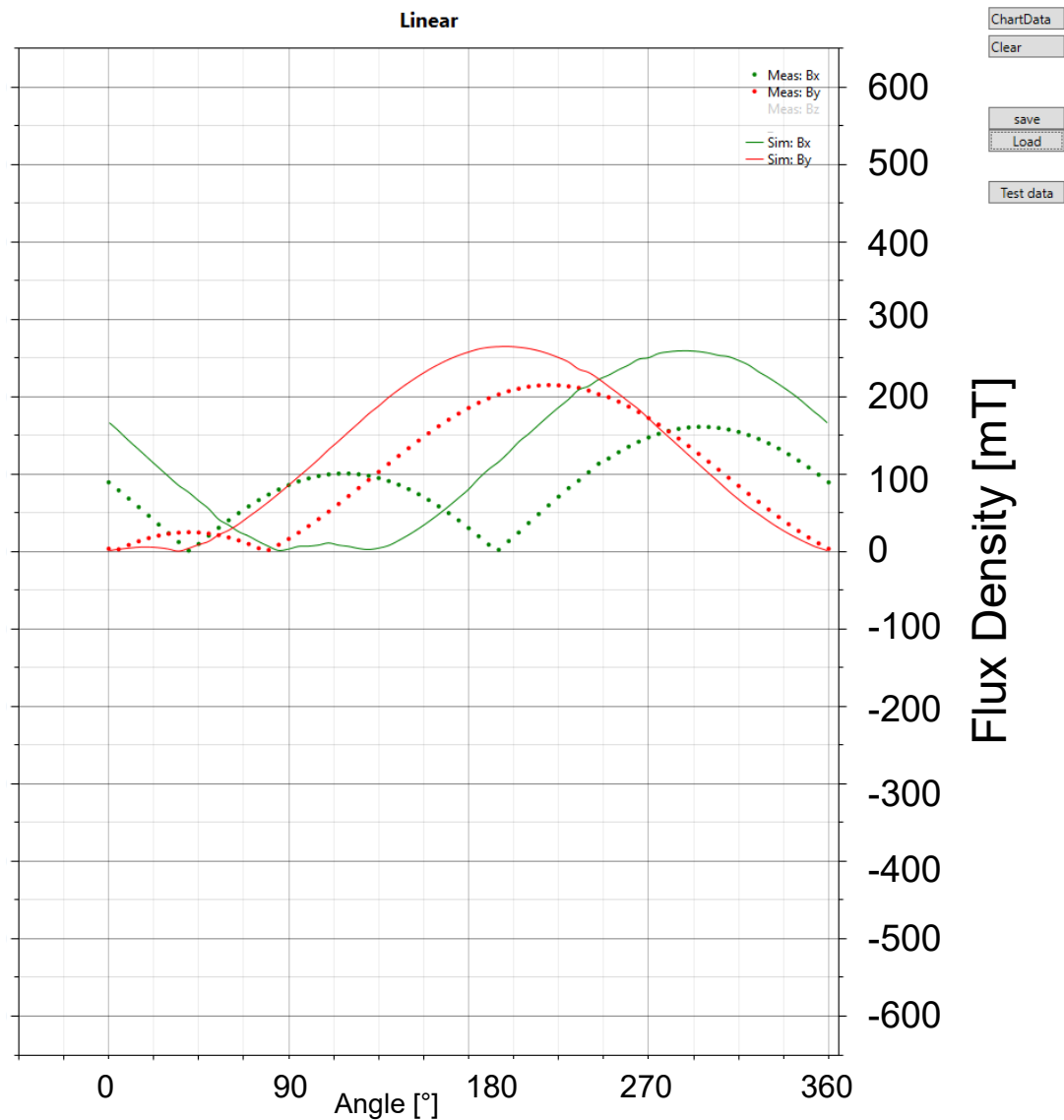
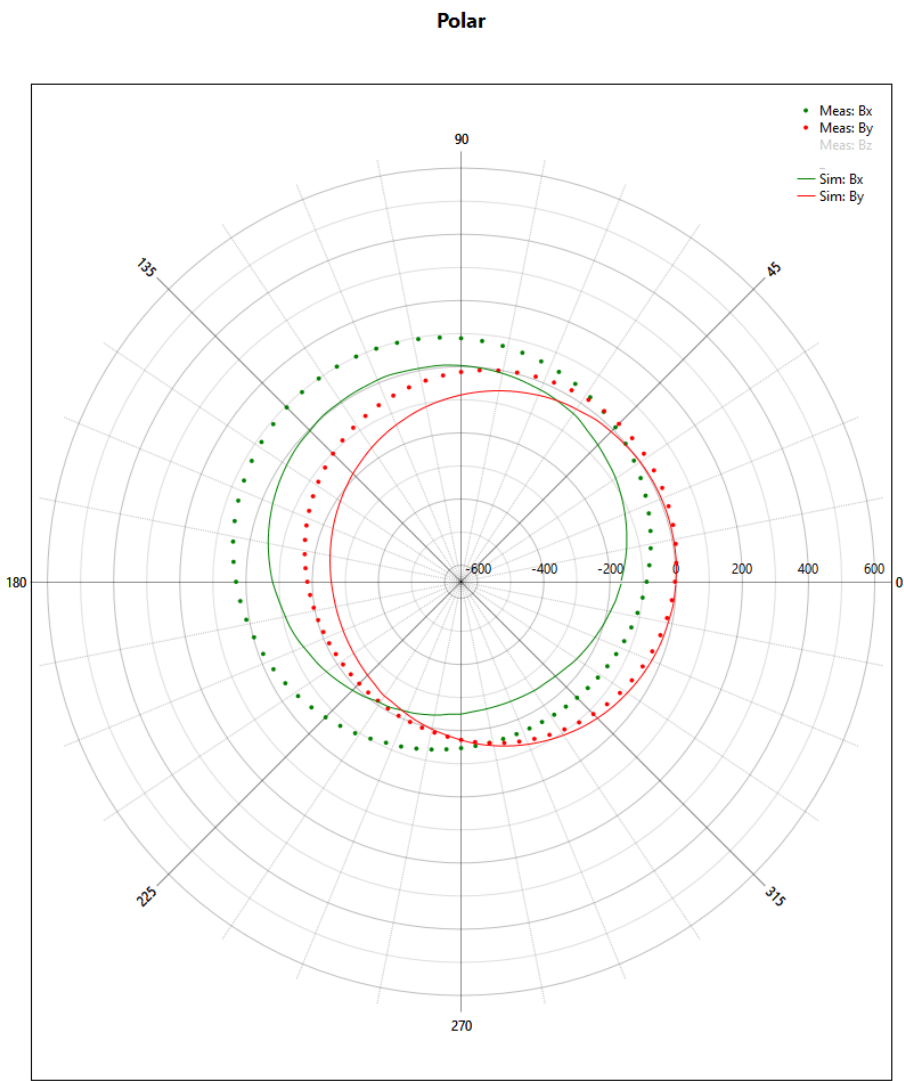
tar. Position	0
act. Position	25,917125

SIMULATION



VALIDATION

with e.g. FW BELL 8030 Teslameter



CONCLUSION

- Individual Angle control for all (four) Magnets
- Next:
 - Calibration and Validation
 - Program of algorithm to reach a desired magnetic field

THANK YOU

Acknowledgements



**Georg Brandl
Herbert Feilbach
Robert Swaczyna**



Lester Barnsley