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Additive-Free, Aqueous CO₂ Hydrogenation with Ru/Polyphosphine-Based Solid Molecular Catalysts

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Molecular Ru complexes heterogenized on polyphosphine macroligands are identified as a highly active catalyst for the challenging direct hydrogenation of CO_2 in an aqueous environment. In DMSO/H $_2$ O a TON of 2964 is reached and a high activity is retained in pure water (TON = 1500), due to the stabilizing effects of the polyphosphine on the reaction. The chemical

structure of the catalyst was elucidated through NMR, XPS, and PDF analysis. Comparison with the homogenous analog revealed that 44% of the activity is retained in the heterogeneous catalyst. The catalyst proved to be active over five hydrogen storage cycles, with no CO formation, and minor deactivation between 14–32%

1. Introduction

In the search for a sustainable energy supply, H_2 from electrochemical water splitting is often discussed as a sustainable energy carrier. However, the transportation and storage of compressed H_2 presents challenges due to the increased weight and safety hazards of pressurized gas containers. In contrast, the hydrogenation of CO_2 gives liquid formic acid, which has a higher volumetric hydrogen density (53 g L^{-1}) than compressed H_2 at 700 bar and can be readily integrated into the existing gasoline infrastructure. Moreover, there is a growing market for formic acid itself, as it has broad applications in organic synthesis as a reducing agent and intermediate.

Currently, formic acid is synthesized from CO and water in a two-step process. Methanol is first carbonylated to methyl for-

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mate, which is then hydrolyzed back to methanol and formic acid. [4] It is estimated that the environmental impact of this process can be lowered by replacing the C1 source with sustainably derived CO_2 even when employing H_2 from a fossil source. [5–7] Nevertheless, the direct hydrogenation of CO_2 is highly challenging, as CO_2 is both thermodynamically stable and kinetically inert. Even if the adverse entropy contribution is overcome by the dissolution of all reagents, the reaction has only a small negative Gibbs energy $(dG^0 = -4 \text{ kJ mol}^{-1})$. [8] By carrying the reaction out in the presence of a base (e.g., hydroxides, amines), reactivity is enhanced and the equilibrium shifted in favor $(dG^0 = -35 \text{ kJ mol}^{-1})$ of formic acid formation. Under these conditions, CO_2 is available as carbonates (HCO_3^-/CO_3^{2-}) and converted to formate (HCO_2^-) .

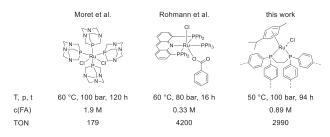
Many homogeneous and heterogeneous catalytic systems effectively hydrogenate CO₂ under basic conditions.^[9–12] Highest activities and productivities were achieved with Ir and Ru PNP-pincer complexes (Ru TOF: 1,100,00 h⁻¹, Ir TON: 3,500,000).^[13,14] Among heterogeneous catalysts, single-atom catalysts show the most promising properties.^[15] Molecular Ru immobilized on a bipyridine-based porous organic polymer (POP) showed a high initial activity (38,800 h⁻¹).^[16] A modified Ru POP was used in a pilot scale tickle bed reactor for 30 days without noticeable deactivation, demonstrating the great potential of solid molecular systems (TON: 524,000).^[17] However, pure formic acid is only obtainable from the formate adduct through prior exchange of the amine, making the potential process unfeasible.^[18]

Aqueos FA solutions offer the additional advantage of being used as is in Direct Formic Acid Fuel Cells, which circumvents additional fugitive hydrogen emissions and additionally lowers the environmental impact.^[19] Still, the more challenging direct hydrogenation of CO₂ to formic acid under acidic conditions is only scarcely reported. Heterogeneous systems operating without additives in water are described, but only low conversions and thereby activities were reached (Pd/g-C₃N₄ TOF: 95 h⁻¹).^[20,21] The addition of basic groups on the catalyst surface can efficiently circumvent this by stabilizing formic acid and promoting its formation (Ru NPs on amine-funcitonalized

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Scheme 1. State of the art catalytic systems for CO₂ hydrogenation under acidic conditions

SBA-15 TOF: 1289 h⁻¹).^[22,23] In a homogeneous catalyst system with $[RuCl_2(PTA)_4]$ Moret et al. (Scheme 1) found that DMSO aids direct hydrogenation through solvent product interactions, reaching an unprecedented high FA concentration of 1.9 M in an acidic system, calculated to be the thermodynamic limit.^[24] With a Ru-PNP pincer complex by Rohmann et al. the activity in such a system was further improved.^[25]

Heterogeneous, stable metal complexes can be obtained through macroligand structures. In the past, our group has presented molecular Ru immobilized on novel polyphosphines as catalysts. The system proved to be highly active in the hydrogenation of CO₂ to formate and methyl formate. Here, the established system is transferred to a base-free approach using a water/DMSO solvent system. The polymer synthesis is further developed, and the effect of the improved polymer on the acidic (de)hydrogenation studied. Finally, the potential of the catalytic system to perform under pure aqueous conditions is demonstrated and sequential hydrogenation and dehydrogenation is carried out.

2. Results and Discussion

2.1. Polymer Synthesis

1,1-bis(diphenylphosphino)methane-(dppm) and 1,2bis(diphenylphosphino)ethane-based (dppe) polyphosphines crosslinked with 4,4'-dibromobiphenyl (L1) or 1,3,5-tris(4bromphenyl)benzene (L2) were prepared as described previously (Scheme 2).[26-28] In brief, the linker is perlithiated with nbutyllithium (nBuLi), filtered, and washed. Subsequently, the lithiated linker is cross-linked with a methyl- or ethyl-bridged bis(dichlorophosphine) and capped with phenyllithium to yield the polyphosphine polymers ($PN_{T/S}$ (N = 1-4), T/S indicate the temperature and solvent employed in the crosslinking step). The chemical structure and purity of the polymers were characterized via solid-state ¹³C and ³¹P magic angle spinning (MAS) NMR.

For both dppm-based polymers P1_{rt/THF} and P2_{rt/THF}, a single resonance is observed in the ³¹P NMR spectra at -21.1 and -22.9 ppm, respectively. The ¹³C NMR spectra reveal broad signals corresponding to the aromatic (127.1–141.7 ppm) and bridging methylene (P1_{rt/THF} 25.3 ppm, P2_{rt/THF} 25.4 ppm) moiety. In addition, multiple sharper signals are observed in the aliphatic range (13.6–32.1 ppm) and at 65.2–70.2 ppm which stem from remain-

Scheme 2. Synthesis route of the tested polyphosphines.

Scheme 3. Proposed cleavage reaction of the dppe moiety leading to the formation of a secondary phosphine and a vinyl phosphine. Solid state MAS (10 kHz) ^{31}P NMR of a cleaved $P3_{rt/THF}$ (top) and $P3_{rt/EL2O}$, (bottom) synthesized in Et₂O with a reduced amount of n-BuLi (spinning side bands are marked with an asterisk).

ing diethylether and n-pentane, which were used to wash the polymer after synthesis. For the ³¹P NMR of dppe-based polymer P3_{rt/THF}, a resonance at -14.8 ppm (dppe) and a large second resonance at -43.9 ppm are observed. It is proposed that the latter species is a secondary phosphine, resulting from an elimination reaction with co-precipitated ⁿBuLi as a nucleophile (Scheme 3). This is supported by a 2D ¹H-³¹P NMR which shows a strong resonance at 5 ppm and -44 ppm (Figure S13). By reducing the excess of ⁿBuLi and changing the solvent for the polymerization to Et₂O this could effectively be suppressed. In addition, it was tested to cool the polymerization step to -96 °C, which, by itself, is not sufficient to suppress the formation of the secondary phosphine completely. After adapting the synthesis route accordingly, a single phosphorous signal is obtained for P3_{rt/Et2O} (-15.0 ppm), P4_{rt/Et2O} (-19.1 ppm), and P4_{-96/Et2O} (-19.0 ppm). As hereafter only polymers synthesized in Et₂O are discussed the solvent indices are obmitted for legibility.

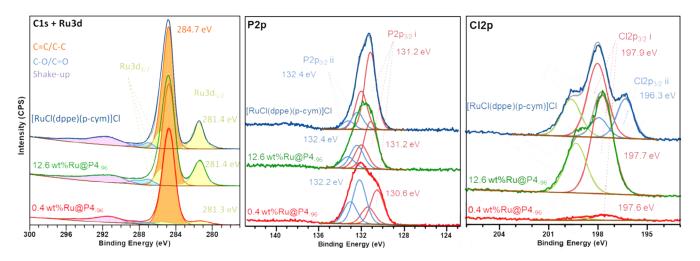


Figure 1. XPS high-resolution C 1s + Ru 3d (left), P 2p (middle) and C l2p (right) scans of 0.4 wt.% Ru@P4.96, 12.6 wt.% Ru@P4.96 and [RuCl(dppe)(p-cymene)]Cl.

Nitrogen physisorption isotherms of the polymers were taken to determine specific surface area and micropore volume. Generally low surface areas of 3–197 m 2 g $^{-1}$ are obtained. Polymers with a trifunctional linker polymerized at room temperature have the highest surface areas and are the only polymers with measurable micropore volume (0.022–0.056 mm 3 g $^{-1}$). This is attributed to the higher amount of cross-linking in the structure. Comparing polymerization at room temperature and under cooling shows a significantly reduced surface area for the cooled polymers (Table S2).

Thermogravimetric analysis was used to characterize the polymers' thermal stability. All polymers showed stability up to 320 °C. Up to this temperature only a slight decrease (< 7.3%) in the mass ratio is observed, due to the desorption of residue solvent and gas (Figure S20). No further correlation between the used phosphine moieties, linkers, or synthesis method and the thermal stability of the resulting polymer is found.

2.2. Catalyst Preparation

Catalysts ($Ru@PN_T$, N = 1-4, T gives temperature during the crosslinking step) are obtained by immobilization of [Ru(pcymene)Cl₂]₂ on the synthesized polyphosphines. ICP-MS revealed metal up-takes between 41-87% of the targeted 1 wt.% (Table S1). Survey XPS spectra of the synthesized P4 polymers show the presence of C, P, O, and F (Figure \$16). The detected F is due to residual PTFE grease, which was used during polymer synthesis. The O signal is the result of residual solvent and previous handling of the samples under air. The P 2p spectrum shows the expected P^{III} spectrum with additional P^V , due to storing the samples under air prior to measurement (Figure 1). NMR previously confirmed the presence of only P^{III} of the polymer stored under inert gas, which was used for catalyst synthesis. The C 1s spectrum of the polymers confirms aromatic carbon to be the main carbon species. Analysis of the XPS survey scans of Ru@P4_{rt} and Ru@P4₋₉₆ after impregnation with [Ru(p-cymene)Cl₂]₂ show Ru and Cl photoelectron peaks, further confirming the successful immobilization (Figure S17). The binding energies of the Cl $2p_{3/2}$ signal (197.5 and 197.7 eV) indicate that the CI ligand is retained at the Ru center, confirming the targeted metal complex (Figure 1).[29,30] The binding energy of both Ru 3d_{5/2} (281.2 and 281.4 eV) and 3p_{3/2} (462.4 eV) signals confirm Rull species. [30] Also the absence of metallic Ru0 (Ru 3d: 279.9–280.1 eV)[31–33] is noteworthy. However, the low metal loading in combination with an overlap of the C 1s and Ru 3d photoelectron peaks hinders in-depth analysis. An additional sample with 12.6 wt.% Ru@P4.96 was therefore prepared and shows one distinct Ru species (Ru 3d 281.3 eV) in good agreement with the 0.4 wt.% Ru@P4.96 catalyst ($\Delta = 0.1$ eV). [RuCl(dppe)(p-cymene)]Cl as the expected structure was synthesized and measured as a reference. The binding energies of the immobilized species are in good agreement with the homogenous analog, confirming the successful identification of the immobilized metal complex. 12.6 wt.% Ru@P4-96 shows the PIII 2p signal (131.2 eV), shifted to a 0.7 eV higher binding energy compared to the unloaded polymer (Figure \$18) due to the interaction with the metal sites. X-ray total scattering data of the dppe samples before and after impregnation with the Ru-precursor show no distinct Bragg reflections confirming a high dispersion of the metal and the amorphous nature of the support (Figure S19). With atomic pair distribution function (PDF) analysis based on the scattering data, interatomic distances within the aromatic ring (1.4, 2.4, 2.8 Å) are found, as well as an additional pair correlation at 1.8 Å, which stems from the P-C bonds (Figure 2). The assignment of the peaks is confirmed by comparison with the simulated PDF of dppe. As dppe is the shared building block between the polymers P3_{rt}, P4_{rt}, and P4₋₉₆, the PDF peak positions remain as expected. The discrepancy in the peak intensities can be attributed to different carbon-to-phosphorous ratios resulting from the use of a smaller linker in P3_{rt}. Difference PDF (dPDF) analysis allows the study of the changes in the material's local structure after impregnation with the Ru-precursor. The dPDF analysis between metal-free P4-96 and 0.4 and 12.6 wt.% Ru@P4-96 are shown in Figure 2. The simulated PDF of a reference structure (CCDC

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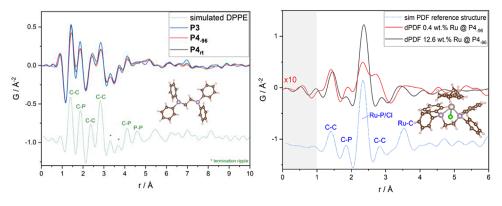


Figure 2. Pair distribution function analysis of the polymers (left) $P3_{rt}$ (blue) $P4_{.96}$ (red) and $P4_{rt}$ (grey) in comparison with the simulated PDF of DPPE (CCDC 2,065,417) and experimental difference PDFs (right) (dPDF = PDF($Ru@P4_{.96}$) – PDF($P4_{.96}$)-PDF(empty capillary)) of 0.4 wt.% (red, 10 x enlarged) and 12.6 wt.% (black) $Ru@P4_{.96}$ in comparison with a simulated PDF (blue) based on a molecular fragment of a reference structure [$Ru(Cl)(dppe)(\eta-6-p-cymene)$]BF4 (CCDC RAHLIW).

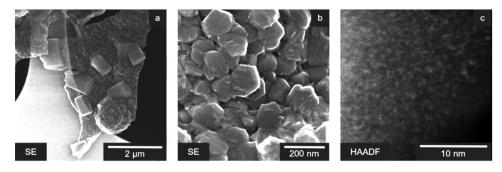


Figure 3. STEM imaging of prisitine Ru@P4_{rt} catalyst (a, b, c) a, b: structure of polymer particles, c: structure of Ru immobilized on polymer.

refcode: RAHLIW), which is comparable with the proposed structure of this work as derived from XPS analysis, is plotted in comparison to the dPDFs. The pair correlations found in the PDF of the reference structure match with the pair correlations of the experimental dPDFs. The peak at 2.35 Å is in the range of Ru-P and Ru-Cl bonds reported in the literature and is especially dominant in the 12.6 wt.% $Ru@P4_{-96}$ sample. Furthermore, pair correlations at \sim 1.4 and 2.8 Å in the dPDFs confirm the presence of the p-cymene ligand after impregnation with the Ru-precursor. In further agreement with the XPS measurement, the interaction between the polyphosphine and metal and the proposed coordination environment of the complex is verified.

The catalyst Ru@P4_{rt} was further characterized by AC-STEM (Figure 3). In contrast to the expected amorphous structure, the polymer consists of larger rods (average length 620 nm) and smaller particles (average diameter 140 nm). Both resemble hexagonal shapes, which aligns with the symmetry of the trifunctional linker. SEM images of Ru@P4_{rt} and Ru@P4_{.96} display similar rounded shapes, while Ru@P3_{rt} forms sharp platelets (Figures S21–S23). This further points towards the linker geometry causing the particle shape. Nevertheless, no lattice fringes are visible in agreement with XRD.

2.3. CO₂ Hydrogenation

 ${\rm CO_2}$ hydrogenation with the synthesized catalysts was tested (Table 1). All catalysts show activity in the hydrogenation reac-

Table 1. Results of the catalytic CO ₂ hydrogenation.							
Entry	Catalyst	Solvent	[FA] /M	TON			
1	Ru@P1 _{rt}	DMSO/H ₂ O	0.02	114			
2	Ru@P1 ₋₉₆	DMSO/H ₂ O	80.0	332			
3	Ru@P2 _{rt}	DMSO/H ₂ O	0.06	245			
4	Ru@P3 _{rt}	DMSO/H ₂ O	0.35	1370			
5	Ru@P4 _{rt}	DMSO/H ₂ O	0.56	2769			
6	Ru@P4 ₋₉₆	DMSO/H ₂ O	0.36	2966			
7	Ru@P3 _{rt}	H ₂ O	0.18	716			
8	Ru@P4 _{rt}	H ₂ O	0.16	807			
9	Ru@P4 ₋₉₆	H ₂ O	0.18	1503			

Conditions: 50 mL Hastelloy steel autoclaves, 30 mg catalyst, 3 μ mol Ru, DMSO/ H_2O (9:1, v/v, 10 mL), CO_2/H_2 (1:1, p/p, 100 bar), 50 °C, 94 h.

tion under acidic conditions. The lowest TONs of 114 (Ru@P1_{rt}) and 245 (Ru@P2_{rt}) are obtained with dppm moieties. Ru@P4.₉₆ exhibits the highest activity with a TON of 2966. The highest FA concentration ([FA]) of 0.56 M is obtained with Ru@P4_{rt}. This shows that the dppe ligand structure is preferable for CO₂ hydrogenation, likely due to a more fitting bite angle and electronic properties.^[36] Regardless of the phosphine moiety, the trifunctional linker leads to catalysts with higher performance, which may also be attributed to the generally enhanced surface area of the polymers contributing to higher accessibility

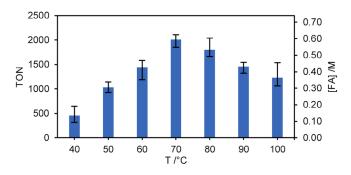


Figure 4. Temperature dependence of CO $_2$ hydrogenation with Ru@P4. $_{96}$. Conditions: 50 mL Hastelloy steel autoclave, 10 mL DMSO/ H $_2$ O (9:1, v/ v,), 100 bar CO $_2$ / H $_2$ (1:1, p/ p), 30 mg catalyst, 3 μ mol Ru, 18 h.

of the reaction sites. However, between Ru@P1_{rt}, Ru@P1₋₉₆ and Ru@P4_{rt}, Ru@P4₋₉₆ the productivity increased by a factor of 2.9 and 1.1, respectively, showing that cooling the second synthetic step improves activity, despite a significantly lower surface area. The presence of phosphines in the polymers results in a slight basicity (pH 8.5 in water), which increases the concentration of CO₂ in the solution. This, in turn, facilitates the conversion of CO₂ to more reactive carbonates and stabilizes the product in the immediate vicinity of the catalytically active species. Therefore, DMSO to shift the reaction equilibrium can be omitted, to obtain an organic solvent-free reaction system, and the thereby obtained reaction solution has the potential to fuel direct formic acid fuel cells without further purification. The three best-performing catalysts Ru@P3_{rt}, Ru@P4_{rt}, and Ru@P4₋₉₆ were tested in pure water. All three catalysts retained a significant portion of their previous activity with the change of reaction system. Remarkably, Ru@P3_{rt} and Ru@P4₋₉₆ both show more than half of their productivity in the absence of DMSO. The attained concentrations (0.16-0.18 M) are considerably higher than the theoretical, thermodynamically limiting concentration of 0.1 M, thereby demonstrating a stabilizing influence of the macroligand on the reaction system.[37]

The temperature dependence of the reaction was studied (Figure 4). The reaction time was shortened to 18 h for screening of the reaction parameters. The activity shows a maximum at 70 °C with a median TON of 2007 and a maximum FA concentration of 0.6 M. With a higher temperature the conversion rate increases as well as the solubility of hydrogen in DMSO/H₂O. Thereby, the highest TOF in this work of 111 h⁻¹ is obtained, which is slightly higher or in a similar order of magnitude to previously reported systems.^[20,21] However, heterogeneous, additive-free CO₂ hydrogenation is still scarcely reported, and the results are only comparable to a limited extent due to discrepancies in basicity and solvent. With further increasing temperature the equilibrium is shifted towards the reactants for this exergonic reaction, and the solubility of CO2 diminishes, with 70 °C as a tradeoff between these factors. Therefore, the influence of the partial pressure of CO₂/H₂ was tested under a constant total pressure of 100 bar at 50 °C (Figure 5). The TON increases almost linearly with the partial pressure of CO₂. The simplest mechanism for CO₂ hydrogenation on single-atom catalysts is the CO₂ insertion into a metal hydride bond with the

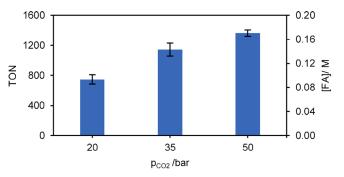


Figure 5. Obtained TON in the CO $_2$ hydrogenation with **Ru**@**P4**. $_{96}$ at varied partial CO $_2$ pressures. Conditions: 50 mL Hastelloy steel autoclaves, 10 mL DMSO/ H $_2$ O (9:1, v/ v), 100 bar CO $_2$ / H $_2$, 30 mg catalyst, 3 μ mol Ru, 50 °C, 18 h.

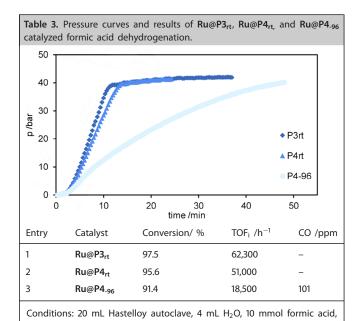
Table 2. Comparison of immobilized catalyst and homogenous complex.						
Entry	Catalyst	L/M	[FA] (M)	TON		
1	Ru@P4 ₋₉₆	50	0.36	2964		
2	Ru@P4_96 + P4_96	60	0.58	4725		
3	[RuCl(dppe)(p-cymene)]Cl	1	0.04	1418		
4	[RuCl(dppe)(p-cymene)]Cl + 49 eq. dppe	50	1.79	5998		
5	[RuCl(dppe)(p-cymene)]Cl + 59 eq. dppe	60	2.90	9701		

Conditions: 50 mL Hastelloy steel autoclaves, DMSO/ H_2O (9:1, v/v, 10 mL), CO_2/H_2 (1:1, p/p 100 bar), 50 °C, 94 h. Polymer: 30 mg catalyst, 3 μ mol Ru, [Ru(dppe)(p-cymene)Cl]C:l 3 μ mol Ru.

following H₂ addition to regain the metal hydride species and yield formic acid. For Rull complexes, the latter is generally considered to be the rate-limiting step, although computational studies predict that both CO₂ and H₂ activation may be equally energetically favorable. The increasing activity of Ru@P4.96 with CO₂ availability through the increased pressure shows that CO₂ insertion is more crucial for this system than H₂ addition.

The influence of immobilization was investigated using [Ru(dppe)(p-cymene)Cl]Cl as a homogeneous analog (Table 2). In a typical reaction with Ru@P4.96, the ligand-to-metal ratio (L/M) of 50 is comparably high and the polymeric network provides ample vacant coordination sites to help stabilize the coordinated Ru complex and prevent agglomeration. A first test was performed with the same amount of Ru-complex (L/M = 1, entry 3) as used in the heterogenous reaction, yielding a TON of 1418.

When 49 eq. of dppe are added (L/M of 50) a TON of 5998 is obtained (entry 4). This is roughly double that of $Ru@P4._{96}$ (L/M = 50, TON 2964, entry 1). This shows that the immobilization does not have a strong adverse effect on the reaction. It should be noted, however, that dppe also acts as a base. As a result, more CO_2 dissolves, carbonates are formed, and the overall activity increases. This is further confirmed by entries 2 and 5, where the L/M was increased to 60, resulting in significantly higher TONs and FA concentrations



12 mg catalyst, 1.2 μmol Ru, 160 °C, max. 45 min

2.4. Hydrogen Storage System

To investigate the potential of the catalysts in an organic solventfree H₂ storage system, catalytic dehydrogenation of formic acid to CO2 and H2 was tested (Table 3). The three most active catalysts in the hydrogenation Ru@P3_{rt}, Ru@P4_{rt}Ru@P4₋₉₆ were tested in the aqueous dehydrogenation. All show high conversions (>91%) and the initial TOFs were calculated from the linear segment of the pressure profile. Contrary to the hydrogenation, Ru@P3_{rt} is the most active catalyst and Ru@P4₋₉₆ shows the lowest activity. This is in line with our previous observations that under basic conditions hydrogenation and dehydrogenation follow different reaction pathways.^[26] It is most remarkable, that no CO was detected in the dehydrogenation with $Ru@P3_{rt}$ and Ru@P4_{rt}. This renders these catalysts highly promising for use in a hydrogen storage system, given that CO is a poison for hydrogenation. Since Ru@P4rt shows high activity in both reactions and no CO formation, it was further investigated using a series of hydrogenation and dehydrogenation reactions in water (Figure 6). After each hydrogenation and each dehydrogenation experiment, the gas phase and liquid phase were analyzed. The formic acid concentration and resulting pressure increase were insufficient to assess changes in the catalyst's dehydrogenation activity. Nevertheless, in all cases, dehydrogenation was complete and retained its high selectivity as no CO formation was detected. Remarkably, the catalyst remained active over five hydrogen storage cycles and exhibited a minor deactivation of 14%-37%. This finding contrasts our previous result that Ru@pDPPE undergoes rapid deactivation in three cycles during the amine-assisted CO₂ hydrogenation and FA dehydrogenation. This was attributed to the formation of CO during the dehydrogenation resulting in catalyst poisoning.[26] In the current series, no CO formation was detected, which may explain the sustained activity of the catalyst. To assess changes in the active species

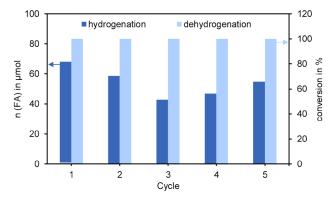


Figure 6. Results of consecutive CO_2 hydrogenation and FA dehydrogenation using $Ru@P4_{rt}$. Conditions: 20 mL Hastelloy steel autoclaves, 4 mL H_2O , 12 mg catalyst, 3 μ mol Ru. Hydrogenation: 100 bar CO_2/H_2 (1:1, p/ p), 50 °C, 18 h. Dehydrogenation: pressure released, atmosphere flushed with Ar, 160 °C, 30 min. During all reactions no CO formation was detectable.

during recycling and determine leaching, methodically identical hydrogen storage experiments were conducted with a 100 mg catalyst. After the last cycle, the Ru content in the solution is determined via ICP to be below 6 ppm, which corresponds to 25% of the metal immobilized in the catalyst. However, this is a considerate overestimation of the catalyst leaching, as the Ru content in the diluted samples is close to the lower detection limit.

The spent catalyst was characterized by AC-STEM imaging (Figure 7) and XPS (Figure 8). Imaging of the recycled catalysts shows no change in the polymer structure. The spent catalyst both after three and five hydrogen storage cycles shows nanoparticles. In contrast to the pristine catalyst, lattice fringes of the metallic regions are visible (Figure 7b). These are most likely formed under the harsher, reductive conditions of the dehydrogenation and future studies should therefore investigate lower temperatures in the decomposition. The nanoparticles are only present on a small fraction of the measured particles, which are depicted here (for additional images of the spent catalyst see Figure S24). On an exemplary image of the 3x recycled catalyst, 56 nanoparticles with a mean diameter of 6.0 nm were found (Figure 7a). In addition to particular species, the same single atom/ clustered structures as on the pristine catalyst are found on the spent catalysts (Figure 7c). After five cycles only one large (Figure 7d, 20.7 \times 11.8 nm) and three smaller (average diameter 2.6 nm) particles could be clearly identified and measured. As nanoparticles of Ru are inactive in the hydrogenation, the agglomeration is most likely causing the partial deactivation over multiple hydrogen storage cycles. It has been shown that Ru nanoparticles form CO in the catalytic formic acid dehydrogenation.^[40] Interestingly, no CO formation was observed despite the presence of nanoparticles, further pointing towards an overall small scale of nanoparticle formation.

In agreement with STEM imaging, XPS of the spent catalyst shows no indication of alteration of the polyphosphine framework during catalysis (Figure 8). In accordance, the NMR of the spent polymer affirms the stability of the polymer structure under reaction conditions (Figures S14 and S15). XPS of the spent



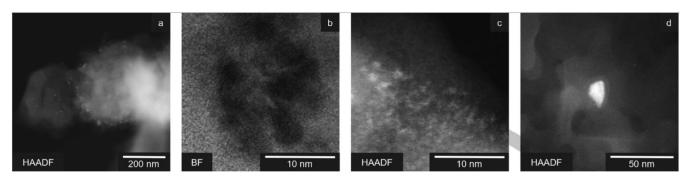


Figure 7. STEM imaging of spent Ru@P4_{rt} catalyst after three (a, b) and five (c, d) hydrogen storage cycles. (a and b) nanoparticles after three hydrogen storage cycles, (c) structure of Ru on polymer after five hydrogen storage cycles, and (d) nanoparticle after five hydrogen storage cycles.

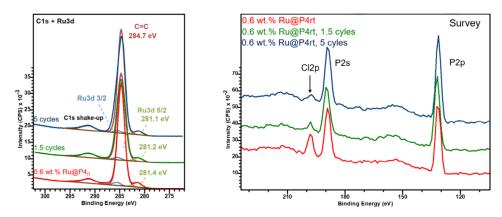


Figure 8. XPS C 1s + Ru 3d high resolution scans of 0.6 wt.% $Ru@P4_{rt}$ pristine (red), 0.6 wt.% $Ru@P4_{rt}$ after 1.5 cycles (green) and 0.6 wt.% $Ru@P4_{rt}$ after 5 cycles (blue) (left). Zoom into the XPS survey scans of 0.6 wt.% $Ru@P4_{rt}$ (red), 0.6 wt.% $Ru@P4_{rt}$ after 1.5 cycles (green) and after 5 cycles (blue) (right). The decrease of the Cl 2p peak intensity indicates the loss of surface chlorine with increased catalytic cycles.

catalyst shows no sign of metallic Ru⁰. The CI signal decreases significantly after the first two hydrogenations and then remains roughly constant over the five hydrogen storage cycles. The CI bound to the Ru center is replaced by another X-type ligand, like formate or hydroxide, during the catalytic cycle. In accordance, the binding energy of the Ru 3d_{5/2} photoelectron peak decreases by 0.3 eV, further pointing towards a ligand exchange during the catalytic cycle. Additionally, a shift in the Ru 3d signal is found over the course of the recycling experiments, pointing towards a change in the coordination environment. As the metal's coordination mode defines its catalytic properties, this would contribute to the change in activity over the cycles.

3. Conclusion

The properties of solid molecular catalysts in CO₂ hydrogenation were investigated and a thereupon-based hydrogen storage system with exceptional selectivity and significantly improved stability was demonstrated. Through systematic variation of polymer synthesis, the ligand motif was found to be the main influence on the catalytic performance. In addition, changes in the structure of the polyphosphine through variations of the linker and polymerization temperature proved significant in shaping the reactivity. Differential PDF analysis revealed a Ru bond length of 2.35 Å, attributed to Ru-Cl and Ru-P bonds. The

structure of the catalyst was derived from XPS analysis, and a homogenous analog [RuCl(dppe)(p-cymene)]Cl was synthesized. The immobilized catalyst retained 44% of the activity of the homogenous analogue. It was found that the polyphosphine influences the reaction system, enabling high yields (0.19 M formic acid) in pure water and thereby an organic solvent-free H₂ storage system. The catalyst showed stable activity over 5 cycles with a decrease of 14%-37%. Minor nanoparticle formation was observed as a cause of deactivation in STEM. However, smallscale Ru structures, comparable to the pristine catalyst, prevail. Over all cycles, no CO formation was observed, which was the cause of fast deactivation in a previous system. This can be attributed to an adjusted synthesis route for the polymers. XPS analysis of the spent catalyst revealed the loss of the Cl⁻ ligand over the catalytic cycle. Changes in the coordination environment also influence the activity, but for a clear understanding, further in-depth characterization to identify the active species is necessary. Otherwise, the coordination of the Ru center at the macroligand is retained.

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Conflict of Interests

The authors declare no conflict of interest.

Data Availability Statement

The data that support the findings of this study are available from the corresponding author upon reasonable request.

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