

# Integrated Co-Electrolysis and Syngas Methanation for the Direct Production of Synthetic Natural Gas from CO<sub>2</sub> and H<sub>2</sub>O

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The concept of an integrated power-to-gas (P2G) process was demonstrated for renewable energy storage by converting renewable electrical energy to synthetic fuels. Such a dynamically integrated process enables direct production of synthetic natural gas (SNG) from CO<sub>2</sub> and H<sub>2</sub>O. The produced SNG can be stored or directly injected into the existing natural gas network. To study process integration, operating parameters of the high-temperature solid oxide electrolysis cell (SOEC) producing syngas (H<sub>2</sub> + CO) mixtures through co-electrolysis and a fixed bed reactor for syngas methanation of such gas mixtures were first optimized individually. Reactor design, operating conditions, and enhanced SNG selectivity were the main targets of the study. SOEC experiments were performed on state-of-the-

art button cells. Varying operating conditions (temperature, flow rate, gas mixture and current density) emphasized the capability of the system to produce tailor-made syngas mixtures for downstream methanation. Catalytic syngas methanation was performed using hydrotalcite-derived 20%Ni-2%Fe/(Mg,Al)O<sub>x</sub> catalyst and commercial methanation catalyst (Ni/Al<sub>2</sub>O<sub>3</sub>) as reference. Despite water in the feed mixture, SNG with high selectivity (≥ 90%) was produced at 300 °C and atmospheric pressure. An adequate rate of syngas conversion was obtained with H<sub>2</sub>O contents up to 30%, decreasing significantly for 50% H<sub>2</sub>O in the feed. Compared to the commercial catalyst, 20%Ni-2%Fe/(Mg,Al)O<sub>x</sub> enabled a higher rate of CO<sub>x</sub> conversion.

## Introduction

Fossil fuels depletion, increasing CO<sub>2</sub> emissions, and global warming are some of the global challenges today's society is facing. Sustainable technologies are an essential element in transforming these challenges into opportunities. Renewable energy (RE) market shares such as solar power and wind

turbines are increasing worldwide in order to shift towards a "low-carbon" and sustainable energy economy.<sup>[1–3]</sup> These technologies offer a huge potential; however, they are intermittent by nature and the energy produced will not always fulfill the demand. Therefore, optimized energy storage is crucial for a smooth transition from fossil fuels to renewable energy sources.<sup>[4–6]</sup> Among the emerging technologies, power-to-gas (P2G) is considered as a route to transform energy into gases that can be stored and transported more easily than electrical power. Moreover, P2G enables valorizing CO<sub>2</sub> for the production of synthetic natural gas (SNG) and other value-added chemicals tackling both CO<sub>2</sub> recycling and RE storage.<sup>[7–9]</sup>

Conventional CO<sub>2</sub> conversion involves a three-step process: (i) H<sub>2</sub> production by water electrolysis, (ii) H<sub>2</sub>/CO<sub>2</sub> gas mixture equilibration by the reverse water-gas shift reaction (RWGS) and (iii) hydrogenation of CO<sub>2</sub> under stationary conditions, for example, via methanation or Fischer-Tropsch chemistry. However, these three successive steps are unfavourable to adapt to the intermittent nature of RE sources. Hence, a separate H<sub>2</sub> storage/transport step is usually required.<sup>[7,10–13]</sup> Accordingly, P2G technologies facilitate operating under intermittent electrical power supply. Herein, we present a conceptual study on integrating high-temperature CO<sub>2</sub> and H<sub>2</sub>O co-electrolysis with syngas methanation (Figure 1). The integration concept is based on the design of a reactor unit, which enables direct generation of SNG by dynamically coupling high-temperature co-electrolysis and syngas methanation. Such an integrated route bears a high potential as a future element for sustainable RE storage due to reduced downstream process steps and adaptability to the dynamic nature of RE generation.

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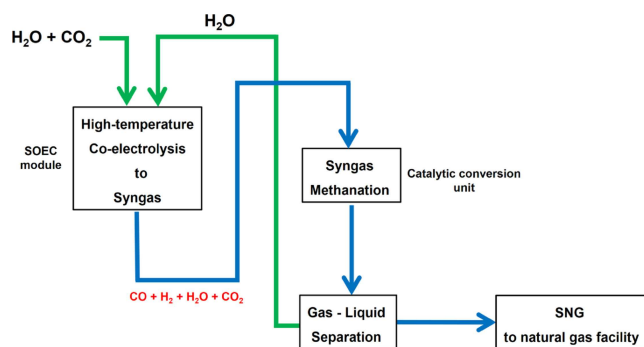
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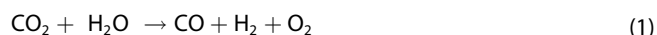
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**Figure 1.** Integrated P2G process for synthetic natural gas (SNG) production from CO<sub>2</sub> and H<sub>2</sub>O.

Additionally, thermal integration, balancing the exothermic (syngas methanation) and endothermic (co-electrolysis) processes creates an energy-efficient storage solution. In a typical integrated P2G process, for a direct generation of SNG from CO<sub>2</sub> and H<sub>2</sub>O, various reactions can occur. Equations (1)–(4), therefore, summarize possible reactions involved in the process [Eq. (2) is mainly valid for the conversion of CO<sub>2</sub> to CO in the co-electrolysis cell].

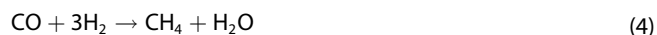
High-temperature co-electrolysis (idealized overall reaction) in the solid oxide electrolysis cell (SOEC):



RWGS reaction in the SOEC:



Methanation reactions in the fixed-bed reactor:



Generally, such integrated P2G processes are preferable compared to their conventional counterparts due to the special advantage of high-temperature co-electrolysis to produce tailor-made syngas compositions and adjust the H<sub>2</sub>/CO ratio.<sup>[14–18]</sup> Additionally, in the second step, the syngas generated by co-electrolysis can be directly converted to SNG via methanation. To date, only few reports are available on the direct SNG production from CO<sub>2</sub> and H<sub>2</sub>O using different types of electrochemical reactors.<sup>[19–24]</sup> Recently, some contributions were published focusing on simulation-based results for integrated P2G process towards one-step SNG production. Among these studies are in situ SNG production using SOECs under low-temperature operations,<sup>[25]</sup> overall efficiency comparison of reversible SOECs with sub-surface storage of CO<sub>2</sub> and CH<sub>4</sub> with respect to pumped hydro,<sup>[26]</sup> and P2G efficiency of reversible SOECs aiming for grid stabilization applications.<sup>[27]</sup> Nevertheless, to the best of our knowledge, an integrated P2G process operating under dynamic conditions with aim of higher

SNG production and selectivity has not yet been reported. Major challenges of an integrated P2G process are the design and balanced operation conditions as SOEC and syngas methanation are favored at different reaction temperatures. In addition, developing a system easily adaptable to a fluctuating RE supply presents a vital task.

Herein, we present the concept of an integrated P2G process combining co-electrolysis and SNG production under dynamic reaction conditions. High-temperature SOEC based on a commercial CeramTec cell and syngas methanation applying a novel hydrotalcite derived catalyst were investigated. Both setups were optimized separately to establish best operating conditions for the concept of integration. Furthermore, representative feed mixtures were used in the methanation process to demonstrate new insights on the combination of both process steps.

High-temperature co-electrolysis of H<sub>2</sub>O and CO<sub>2</sub> enables adapting to almost any desired syngas ratio or more precisely output composition for further downstream processes. Hereby, it is not necessary to install intermediate process steps as this is the case for, for example, the low-temperature electrolysis pathways.<sup>[9]</sup> The faradaic efficiency of the conversion of H<sub>2</sub>O and CO<sub>2</sub> to H<sub>2</sub> and CO at high temperatures is close to 100% since competing reactions are negligible.<sup>[18]</sup> Therefore, high overall system efficiencies can be achieved, especially for the case of usage of the heat from the exothermic methanation for water evaporation, which is the most energy-demanding process.<sup>[28]</sup> For electrolysis, high temperatures increase efficiency regarding the required electrical power and demand, since a large portion of energy for electrolysis is provided as heat.<sup>[29]</sup>

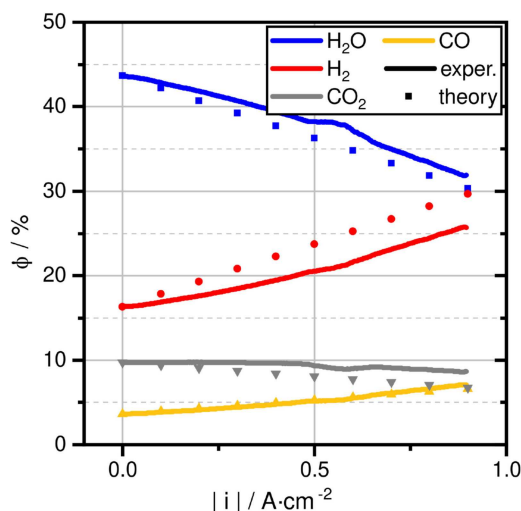
## Results and Discussion

### Syngas production: high-temperature CO<sub>2</sub> and H<sub>2</sub>O co-electrolysis

The possibility to tailor syngas compositions by high-temperature co-electrolysis has been shown in our previous work.<sup>[18]</sup> Analysis of the fuel side gas stream shows an almost linear dependence between feed gas ratio of H<sub>2</sub>O:CO<sub>2</sub> to the product ratio of H<sub>2</sub>:CO. A 3:1 H<sub>2</sub>O:CO<sub>2</sub> mixture will also result in a 3:1 H<sub>2</sub>:CO mixture. With increasing current density this ratio is slightly pushed towards hydrogen. The flow rate itself determines the fuel utilization at a given current density.<sup>[18]</sup> The performance analyses of co-electrolysis at various H<sub>2</sub>O:CO<sub>2</sub> ratios are presented in the Supporting Information (Figure S10).

In parallel to the experiments, a theoretical model based on thermodynamics was developed to predict the output gas composition based on the operating parameters including initial composition, temperature, current density and flow rate. The results of the theoretical calculations showed a good agreement with the experimental results.<sup>[18]</sup>

As a proof of concept, we demonstrate the solver algorithm with a comparison of experimental data taken by mass spectrometry in Figure 2. The measurement was performed at 825 °C with a flow rate of 2 L·h<sup>−1</sup>. The input composition was



**Figure 2.** Partial pressure of gas species as a function of current density as measured in experiment and compared to a theoretical model.

chosen to 13.3%  $\text{CO}_2$  + 20%  $\text{H}_2$  + 40%  $\text{H}_2\text{O}$  with  $\text{N}_2$  as balance ( $\text{H}_2$  is required to prevent reoxidation of the nickel electrode; 20% was used as a standard and comparison to previously conducted measurements and could be lowered to a minimum of 5%). The current density was recorded up to  $0.9 \text{ A} \cdot \text{cm}^{-2}$ . In Figure 2, the experimental values (solid lines) of the partial pressure for each species expressed in shares are plotted against the current density. Values from theoretical calculations are added (dots) in order to prove correctly predicted trends for output compositions from the solver when comparing to experiment.

Since renewable energy sources provide a fluctuating electrical power, the electrolysis operating conditions need to be adjusted to result in a constant output syngas composition. The described model is used to calculate possible operating conditions to obtain the output syngas composition that is required for methanation. The input gas stream for methanation was set to: 1.5%  $\text{CO}_2$ , 12.5%  $\text{CO}$ , 56%  $\text{H}_2$ , 10%  $\text{H}_2\text{O}$  and 20%  $\text{N}_2$  as balance (see section on syngas methanation). This reverse engineering avoids many time-consuming trials in experiments. Calculations were performed for a fuel ( $\text{CO}_2 + \text{H}_2\text{O}$ )

conversion of  $(80 \pm 3)\%$ . Table 1 lists a selection of possible co-electrolysis operating conditions (input gas composition, current density, temperature and flow rate), which all result in the methanation input gas composition. It does not matter that a first equilibration by RWGS takes place at the specified temperature since the fuel content is thereby not altered.

The results presented in Table 1 show that the desired feed gas for the follow-up methanation can be obtained under various conditions. The numbers for initial composition, temperature, current density, flow rate and output composition result from reverse-engineering. The cell voltages originate from experiments with similar conditions with respect to temperature and thus represent an estimate. All further power indications are calculated from current density and cell voltage. The reference case to the consumption of one kWh is indicated by 100% dissipated electrical power in form of supplied energy. All numbers are rounded to the first digit.

The results in Table 1 also illustrate the capability of co-electrolysis to anticipate to fluctuations in the available renewable power. For five distinct cases ranging from 35 to 125% of dissipated electrical power, the corresponding output gas available for methanation has almost similar compositions. Thus, a change in available power for co-electrolysis does not alter the output syngas composition, when the appropriate operating conditions are selected. This mostly involves changing the current density and temperature for co-electrolysis. The experiments (Figure 2) also show that a change in current density results in a relatively constant syngas ratio, which shows the possible dynamic operation of co-electrolysis. Which operating conditions are preferred should be the outcome of a full process engineering analysis of combined co-electrolysis and methanation, in which for instance also the heat integration is included. This analysis is, however, beyond the scope of this contribution.

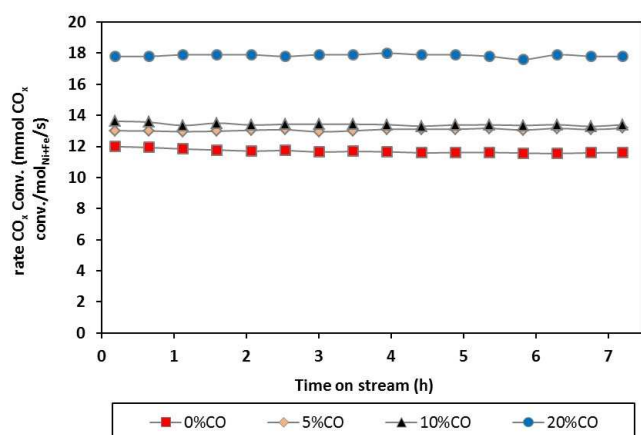
### Syngas methanation

Based on their superior performance, a hydrotalcite-derived Ni-based catalyst [i.e., 20%Ni-2%Fe/(Mg,Al) $\text{O}_x$ ] and a commercial Ni/ $\text{Al}_2\text{O}_3$  methanation catalyst were used as selected materials for syngas methanation. The hydrotalcite-derived catalyst was

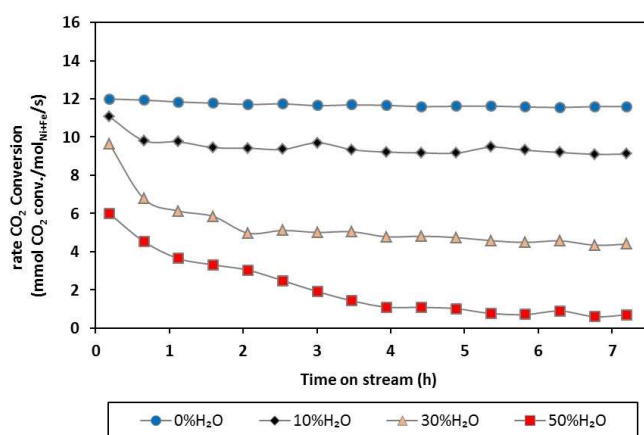
**Table 1.** Selection of operating conditions for the co-electrolysis process that are capable to produce the required syngas mixtures for the methanation process.

Initial composition [%]					$T$	Current density	Cell voltage	Power density	Dissipated electrical power	Flow rate	Output composition [%]				
$\text{CO}_2$	$\text{CO}$	$\text{H}_2$	$\text{H}_2\text{O}$	$\text{N}_2$	[°C]	[ $\text{A} \cdot \text{cm}^{-2}$ ]	[V]	[ $\text{W} \cdot \text{cm}^{-2}$ ]	[% of 1 kWh]	[ $\text{L} \cdot \text{h}^{-1}$ ]	$\text{CO}_2$	$\text{CO}$	$\text{H}_2$	$\text{H}_2\text{O}$	$\text{N}_2$
14.0	0.0	30.0	36.0	20.0	900	1.1	1.00	1.10	35	1.0	1.6	12.4	57.7	8.3	20.0
14.0	0.0	28.0	38.0	20.0	900	2.3	1.23	2.83	100	2.0	1.5	12.5	57.1	8.9	20.0
14.0	0.0	23.0	43.0	20.0	875	2.5	1.37	3.43	125	2.0	1.8	12.2	56.0	10.0	20.0
14.0	0.0	21.0	45.0	20.0	850	1.3	1.15	1.50	50	1.0	1.9	12.1	56.3	9.7	20.0
14.0	0.0	26.0	40.0	20.0	825	2.4	–	–	–	2.0	1.8	12.2	57.2	8.8	20.0
14.0	0.0	16.0	50.0	20.0	800	1.4	1.41	1.97	75	1.0	2.4	11.6	55.5	10.5	20.0
14.0	0.0	25.0	41.0	20.0	775	1.2	–	–	–	1.0	2.2	11.8	57.0	9.0	20.0
14.0	0.0	19.0	47.0	20.0	750	1.3	–	–	–	1.0	2.6	11.4	56.4	9.6	20.0
14.0	0.0	7.0	59.0	20.0	725	1.6	–	–	–	1.0	3.2	10.8	54.6	11.4	20.0
14.0	0.0	16.0	50.0	20.0	700	1.4	–	–	–	1.0	3.1	10.9	56.2	9.8	20.0

prepared by co-precipitation method as described in our previous work<sup>[30,31]</sup> and used in syngas methanation. The as-synthesized catalyst is a (Mg,Al) $O_x$ -supported Ni-Fe catalyst with an active metal loading of 20% Ni and 2% Fe on a basic support (55% Mg and 23% Al). The as-prepared material was rigorously characterized using different techniques such as X-ray diffraction (XRD),  $H_2$  temperature-programmed reduction ( $H_2$ -TPR),  $CO_2$  temperature-programmed desorption ( $CO_2$ -TPD), scanning electron microscopy (SEM), and scanning transmission electron microscopy (STEM). All the characterization results are provided in the Supporting Information (Figures S2–S6 and Table S1). Reaction conditions for  $CO_x$  methanation were chosen based on the relevance for industrial implementation. Therefore, all reactions were performed at 300 °C and atmospheric pressure. To investigate the rate of  $CO_x$  conversion and valorize the results as reference points, methanation reactions were performed using a stoichiometric mixture of  $H_2:(CO_2 + CO)=4:1$ . CO concentration was varied to simulate a partial electrolysis of  $CO_2$ , while  $H_2O$  was considered as fully electrolyzed. CO fractions of 5, 10, and 20% were introduced



**Figure 3.** Effect of CO fraction on the reference reaction ( $CO_2$  methanation) over 20%Ni-2%Fe/(Mg,Al) $O_x$  at 300 °C, 1 atm and gas hourly space velocity (GHSV) = 5017  $h^{-1}$ .



**Figure 4.** Effect of  $H_2O$  fraction on  $CO_2$  methanation over 20%Ni-2%Fe/(Mg,Al) $O_x$  at 300 °C, 1 atm and GHSV = 5017  $h^{-1}$ .

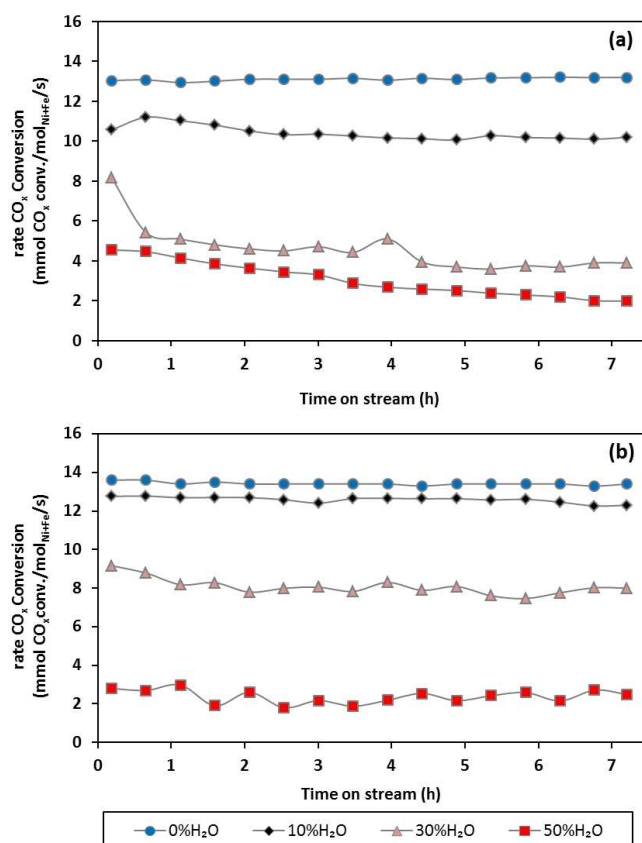
(Figure 3). The rate of  $CO_x$  conversion increased with increasing CO fraction in the feed. This enhanced activity indicates CO as an important intermediate of the main reaction.

The second part of the experiments focused on the effect of  $H_2O$  on  $CO_2$  methanation. Different mixture compositions with a total feed ratio of  $(H_2 + H_2O):CO_2=4:1$  were introduced at 300 °C and 1 atm. Figure 4 summarizes the results obtained using 20%Ni-2%Fe/(Mg,Al) $O_x$  upon varying  $H_2O$  fractions between 10, 30, and 50%. The rate of  $CO_2$  conversion decreased upon increasing  $H_2O$  fraction in the feed mixture.

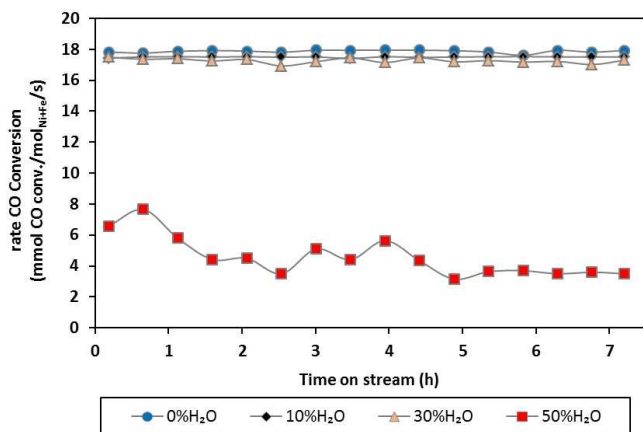
Figure 5 illustrates the results of  $CO_x$  methanation for feed mixtures potentially resulting from co-electrolysis under dynamic conditions. In both cases,  $CO_x$  was converted to SNG with a selectivity exceeding  $\geq 95\%$ . The overall  $CO_x$  conversion rate slightly increased with increasing CO fraction, but the SNG selectivity slightly decreased from  $\geq 97\%$  in the feed mixture with 5% CO to about 95% for a feed containing 10% CO. This might be due to water gas shift reaction, which is favorable at higher CO fractions and in presence of water in the feed.<sup>[32,33]</sup>

To further elucidate the effect of CO fraction on catalytic  $CO_x$  conversion, CO methanation was performed in presence of different water fractions (Figure 6).

The findings in the case of CO as sole carbon source also explain the results observed in  $CO_x$  methanation of feed mixtures obtained by the full conversion of  $CO_2$  to CO and



**Figure 5.** Catalytic  $CO_x$  methanation over 20%Ni-2%Fe/(Mg,Al) $O_x$  at 300 °C, 1 atm and GHSV = 5017  $h^{-1}$ . Effect of water on different feed mixtures: (a) 11%  $CO_2$  + 5% CO and (b) 6%  $CO_2$  + 10% CO.



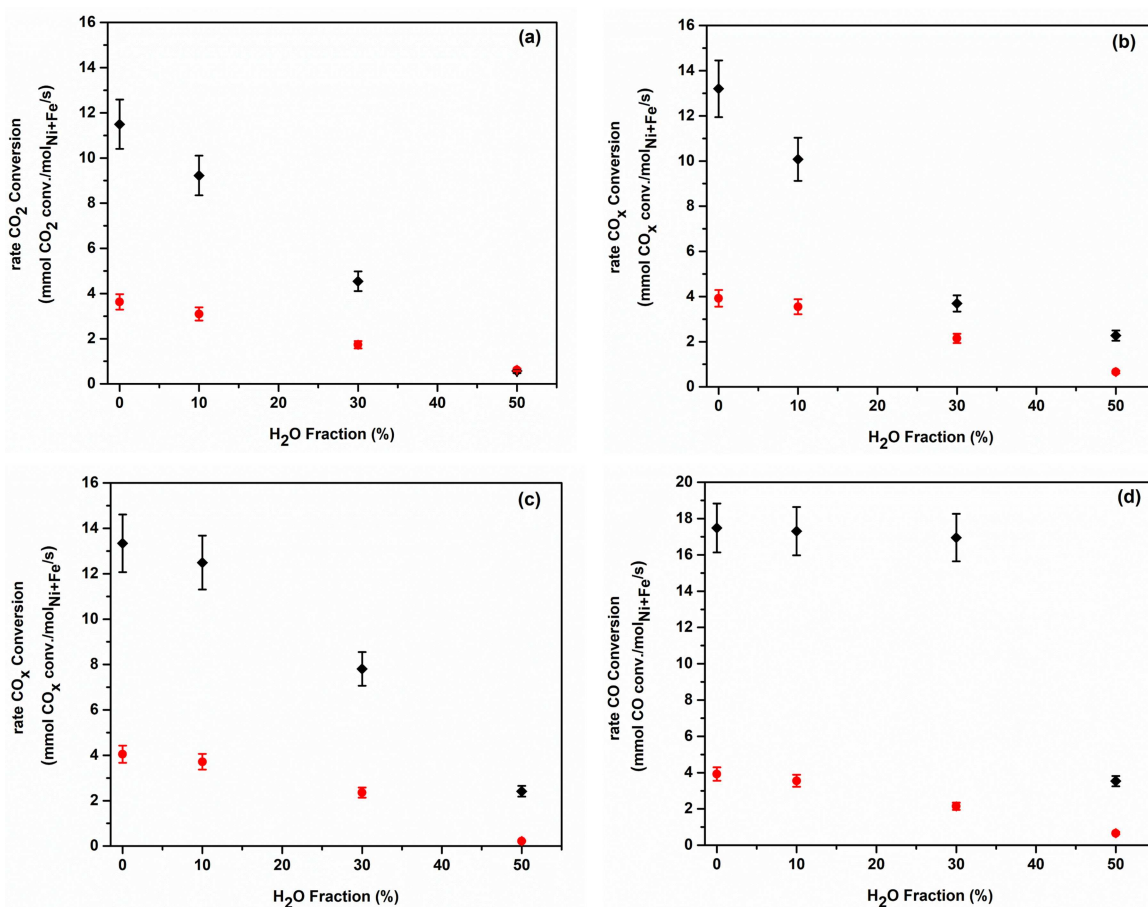
**Figure 6.** Effect of water on catalytic CO methanation over 20%Ni-2%Fe/(Mg,Al) $O_x$  at 300 °C, 1 atm, and GHSV = 5017 h<sup>-1</sup>.

partial electrolysis of H<sub>2</sub>O. Without CO<sub>2</sub> and H<sub>2</sub>O in the feed mixture and using 20%Ni-2%Fe/(Mg,Al) $O_x$  as a catalyst, the rate of CO conversion reached 17.9 mmol CO conv. $mol^{-1}_{Ni+Fe} s^{-1}$ . In the presence of H<sub>2</sub>O, the rate of CO conversion and SNG selectivity decreased and CO<sub>2</sub> formation (with selectivity up to

10%) occurred. We suggest that the water gas shift reaction presents the major explanation for this effect.

On the other hand, at all the reaction conditions investigated, the two catalysts exhibited distinct differences in CO<sub>x</sub> methanation activity, while the selectivity to SNG reached 90–100%, according to the superior methanation activity of Ni-based catalysts. Indeed, the hydrotalcite-derived material facilitated a significantly higher rate of CO<sub>x</sub> conversion compared to the commercial methanation catalyst (Figure 7), which is 2–4 times higher with lower H<sub>2</sub>O fractions in the feed. Higher catalytic performance of 20%Ni-2%Fe/(Mg,Al) $O_x$  than the conventional Ni/Al<sub>2</sub>O<sub>3</sub> commercial catalyst is possibly due to the improved basic sites, metal dispersion and formation of a Ni–Fe alloy, which was found to be more active than monometallic Ni.<sup>[30,34]</sup>

The development of thermally stable catalysts with higher activity for low-temperature CO<sub>x</sub> methanation is still a challenge mainly due to deactivation at reaction conditions. The deactivation of Ni-based catalysts can be due to oxidation of Ni<sup>0</sup>, sintering and coke deposition under reaction conditions.<sup>[35]</sup> Hence, appropriate regeneration strategies of Ni-based catalysts are crucial to use the same catalytic bed for a longer time under dynamic reaction conditions. Therefore, spent 20%Ni-2%Fe/(Mg,Al) $O_x$  catalyst, after testing for one week under dynamic



**Figure 7.** Effect of water on catalytic CO<sub>x</sub> methanation: activity comparison between (♦) 20%Ni-2%Fe/(Mg,Al) $O_x$  and (●) commercial methanation catalysts at 300 °C, 1 atm, and GHSV = 5017 h<sup>-1</sup>. (a) CO<sub>2</sub> methanation, (b) 11% CO<sub>2</sub> + 5% CO, (c) 6% CO<sub>2</sub> + 10% CO, and (d) CO methanation.

conditions, was regenerated and its activity was retested. The regeneration methods used were drying for several hours (under  $N_2$  flow) and re-reduction for 2 h at  $600^\circ C$  (under  $H_2$  flow). Figure 8 shows the trends for both regeneration strategies compared to the fresh 20%Ni-2%Fe/(Mg,Al) $O_x$  catalyst at  $300^\circ C$  and atmospheric pressure. After drying, the catalyst showed up to 30% loss in activity while re-reduction enabled full recovery of the initial catalytic performance in the reaction mixtures investigated.

The full recovery of the activity after re-reduction indicates that the main cause for catalyst deactivation could be oxidation of the  $Ni^0$  species at the reaction conditions used (i.e., higher  $H_2O$  content in the feed mixture) because, in  $CO_x$  methanation, water is known as a weak oxidizing agent at temperatures  $\geq 300^\circ C$  [36,37].

To the greater context, the results obtained by the aforementioned concept of coupled P2G process validate a possible integration of two steps (co-electrolysis and syngas methanation) for a higher rate of  $CO_x$  conversion and SNG selectivity by decreasing further downstream processes. In this work, the dynamic behavior of renewable energy generation was simulated by continuously varying the feed mixture introduced to the methanation reactor.

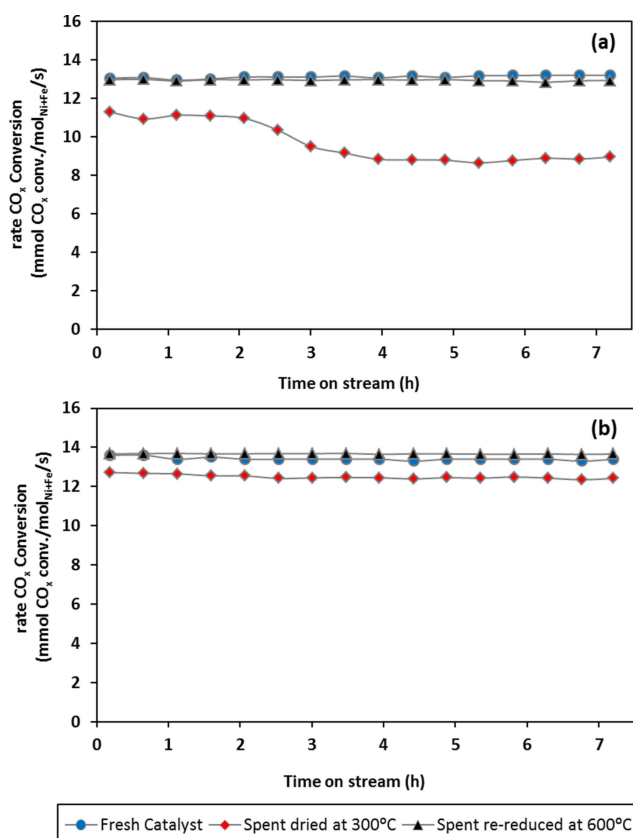
The overall performance of the coupled process under the investigated reaction conditions was higher than for reported

single electrochemical reactors used for direct generation of SNG from  $CO_2$  and  $H_2O$ .<sup>[19,20]</sup> Though long term experiments are required, the preliminary results obtained under the dynamic conditions confirm that a coupled co-electrolysis and methanation can be considered as promising element of future sustainable and efficient energy storage technologies. Moreover, it should be pointed out that both the high-temperature SOEC module as well as the coupled P2G setup (design provided in Figure S1) constitute first prototypes, the functionality of which was demonstrated under different reaction conditions.

Concerning the co-electrolysis, we demonstrated that specifically desired syngas ratios [here  $H_2:(CO_2 + CO)=4:1$ ] can be obtained with several different experimental settings. Increasing the requirements on the co-electrolysis process by untightening a fixed power supply (dynamic conditions) is also feasible. The experimental settings are changed accordingly to the available power in such a way that still syngas in the desired ratio is produced for the downstream syngas methanation.

As far as syngas methanation is concerned, it was carried out at  $300^\circ C$  and atmospheric pressure using a fixed-bed reactor. Initially,  $CO_2$  and  $CO$  methanation were investigated as model reactions. Furthermore, the effect of water on the model reactions was studied to evaluate stability of the catalysts under an oxidizing atmosphere. Finally, representative feed mixtures that resemble the outlet from co-electrolysis under the dynamic nature of RE generation were used to evaluate the potential of the integration concept. While investigating the potential feed mixtures, we observed that higher water fractions (50%  $H_2O$ ) lead to lower catalytic performance and enhanced catalyst deactivation. Similarly higher  $CO$  fractions also result in an increased selectivity to  $CO_2$  (up to 10%), which is due to the water gas shift reaction in the presence of water (see Figure S7 in the Supporting Information). Therefore, in the presence of  $H_2O$ , appropriate amounts of  $CO_2$  and  $CO$  are required for the selective production of SNG. It is known that in co-electrolysis,  $CO_2$  conversion to  $CO$  is always lower than  $H_2O$  electrolysis; this fact can, therefore, help to provide a feed mixture appropriate for total methanation of  $CO_x$  selectively to SNG. Additionally, hydrotalcite-derived catalysts are known to possess a higher concentration of basic sites (due to the  $MgO$ ) on the surface than conventional  $Ni$  on  $Al_2O_3$  catalysts for  $CO_x$  methanation, which leads to enhanced adsorption and dissociation of  $CO_2$ . This might be also a reason for the hydrotalcite-derived  $Ni-Fe$  based catalyst to show higher activity and selectivity to SNG than the commercial  $Ni/Al_2O_3$  catalyst. Therefore, we note that, if 20%Ni-2%Fe/(Mg,Al) $O_x$  is used as a catalyst in the methanation step, decreasing the activation of  $CO_2$  to  $CO$  in the co-electrolysis step is of importance for enhancing the selectivity to SNG. To sum up, the results obtained in  $CO_x$  methanation prove that a lower active metal loading (20 wt.%  $Ni$  and 2 wt.%  $Fe$ ) is superior for higher SNG selectivity and activity compared to the commercial methanation catalyst with an active metal loading of about 75 wt.%  $Ni$ .

Considering regenerability of the 20%Ni-2%Fe/(Mg,Al) $O_x$  catalyst in  $CO_x$  methanation, re-reduction was found to be a successful strategy to fully recover its initial activity. Post-



**Figure 8.** Regeneration tests over 20%Ni-2%Fe/(Mg,Al) $O_x$  catalyst after the dynamic experiments. (a) 11%  $CO_2$  + 5%  $CO$  and (b) 6%  $CO_2$  + 10%  $CO$ . Reaction conditions were  $300^\circ C$ , 1 atm, and  $GHSV = 5017\ h^{-1}$ .

reaction characterization of the spent catalyst also showed no significant difference before and after the reaction. The average particle diameter estimated from STEM images (Figure 9) of reduced ( $13.7 \pm 1.3$  nm) and spent ( $12.9 \pm 1.6$  nm) 20%Ni-2%Fe/(Mg,Al)O<sub>x</sub> catalyst does not show significant differences, indicating that sintering at reaction conditions was not the major origin of deactivation. Moreover, thermogravimetric (TG) analyses were performed under air to prove carbon deposition on the spent catalyst. As shown in Figure S6 (Supporting Information), the reduced (fresh catalyst) and spent (after the dynamic test with 11% CO<sub>2</sub> + 5% CO) does not show a significant weight loss at a higher temperature, which corresponds to the oxidation of carbon species. Hence, Ni oxidation in the presence of water was the only origin of catalyst deactivation after the dynamic experiments.

## Conclusions

We demonstrate an integrated power-to-gas (P2G) process with a significantly enhanced rate of CO<sub>x</sub> conversion and synthetic natural gas (SNG) selectivity by coupling high-temperature solid oxide electrolysis cell (SOEC) and syngas methanation. The novel P2G process reported here was built by coupling a SOEC module and a fixed-bed CO<sub>x</sub> methanation reactor at optimized reaction conditions. The coupled system consists of a SOEC module based on a cathode-supported electrolysis cell using a Ni-8YSZ electrode in the co-electrolysis and a fixed bed reactor with 20%Ni-2%Fe/(Mg,Al)O<sub>x</sub> as methanation catalyst, and up to 8 mmol CO<sub>x</sub> conv. mol<sup>-1</sup><sub>Ni+Fe</sub> s<sup>-1</sup> rate of CO<sub>x</sub> conversion was obtained with the feed mixture consisting of about 30% H<sub>2</sub>O. However, the activity was found to decrease significantly for 50% H<sub>2</sub>O. Oxidation of Ni<sup>0</sup> species in the presence of higher H<sub>2</sub>O fractions is suggested as the origin of catalyst deactivation.

Thus, re-reduction of the spent catalyst was found to be the most successful strategy to recover activity. Moreover, SNG selectivity was usually  $\geq 90\%$ . Under the reaction conditions studied, full conversion of CO<sub>2</sub> to CO was not required from the co-electrolysis step to have a higher SNG selectivity in methanation. This is beneficial to the robustness of the overall efficiency of the integrated process even at lower renewable energy (RE) generation. Finally, we anticipate the higher rate of CO<sub>x</sub> conversion and SNG selectivity in the integrated P2G process reported herein could be of considerable scientific interest and provide a new route for the design of clean and cost-effective RE storage methods.

## Experimental Section

Details of the experimental methods used for both co-electrolysis and methanation are described in the Supporting Information.

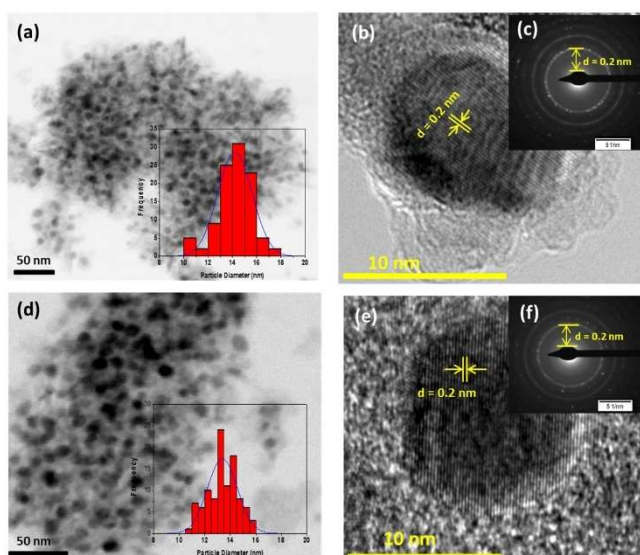
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## Conflict of Interest

The authors declare no conflict of interest.

**Keywords:** co-electrolysis · electrochemistry · heterogeneous catalysis · methanation · synthetic natural gas



**Figure 9.** STEM, high-resolution (HR)TEM and diffraction images of 20%Ni-2%Fe/(Mg,Al)O<sub>x</sub> catalyst: (a–c) freshly reduced at 600 °C and (d–f) spent after the dynamic test with 11% CO<sub>2</sub> + 5% CO.

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