ORIGINAL PAPER



On Opening Crack Propagation in Viscoelastic Solids

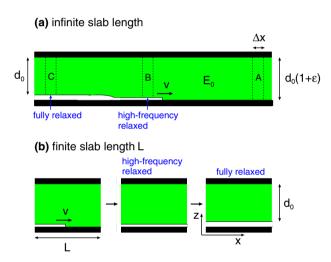
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Abstract

We show that the Persson-Brener theory of crack propagation in viscoelastic solids gives a viscoelastic fracture energy factor $G/G_0 = 1 + f$ which is nearly the same as the viscoelastic factor obtained using the cohesive-zone model. We also discuss finite size effects and comment on the use of crack propagation theories for "solids" with a viscoelastic modulus that vanishes at zero frequency.

Graphical Abstract



Keywords Crack · Viscoelastic · Finite size

1 Introduction

Crack propagation in viscoelastic solids, or at the interface between a viscoelastic solid and a counter surface, have many important applications, e.g., for rubber wear [1], or in adhesion and friction involving rubber-like materials [2–10]. Two different approaches have been applied to crack propagation in viscoelastic solids. One focus on the stress using the cohesive-zone model, and another is based on an energy

approach. The first approach was used by Knauss [4] and by Schapery [11, 12] and later by Hui et al [13] and by Greenwood [14, 15]. Since the exact relation between the stress σ and the surface separation u in the cohesive (process) zone, where the bond-breaking is assumed to occur, is not known in general, in the simplest approach it was assumed that the stress is constant and equal to σ_0 for $0 < u < h_0$ and $\sigma = 0$ for $u > h_0$. The second (energy) approach was used by de Gennes [16] in a qualitative way, and by Persson and Brener [17] in a quantitative way. In the latter approach enters a cut-off radius a_0 , which can be interpreted as the radius of curvature of the crack tip in the adiabatic limit, and the stress σ_c at the crack tip (the stress to break the adhesive or cohesive bonds).



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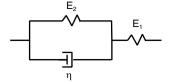


Fig. 1 Three-element viscoelastic model used in model calculation of the crack propagation energy G(v). The low frequency modulus $E(0) = E_0 = E_1 E_2/(E_1 + E_2)$ and the high frequency modulus $E(\infty) = E_1$ and the viscosity $\eta = 1/\tau$ are indicated

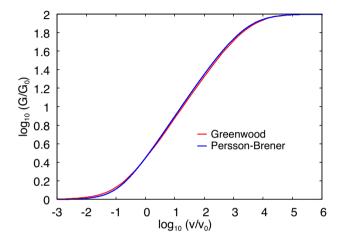
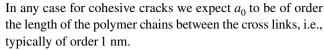


Fig. 2 The crack propagation viscoelastic factor $G/G_0=1+f(v)$ as a function of the crack tip speed (log-log scale) for the three level rheology model. The red curve is calculated by Greenwood using the cohesive-zone model with the adiabatic (infinitely slowly) work of adhesion $G_0=h_0\sigma_0$. The blue curve is from the theory of Persson and Brener assuming a crack (adiabatic) tip cut-off radius a_0 . The reference velocity $v_0=a_0/\tau$ with $a_0=E_0G_0/(2\pi\sigma_c^2)$ in the Persson–Brener cut-off model and $v_0=1.41b/\tau$ with $b=E_0G_0/\sigma_0^2$ in the cohesive-zone model

2 Viscoelastic Factor G/G_0

The stress σ_0 in the cohesive-zone approach, is in general not the same as the stress σ_c in the theory of Persson and Brener (see Appendix A). In Ref. [14] it was assumed that the stress in the process zone is a constant $\sigma = \sigma_0$ for $0 < z < h_0$, where σ_0 can be any number as long as the (adiabatic) work of adhesion is given by $G_0 = h_0\sigma_0$. If one use another wall-wall interaction, e.g., based on the Lennard-Jones potential, one gets another relation between G_0 and σ_0 [15]. Since the final result depends on σ_0 this approach is in fact somewhat ill-defined unless the exact relation between the stress and the separation is known (which in general is not the case) and used in the theory. On the contrary in the theory of Persson and Brener only well-defined (experimental) quantities occur. Thus the adiabatic crack tip radius a_0 could in principle be measured using, e.g., an electron microscope.



In Ref. [17, 18], it was stated that the Persson–Brener theory gives nearly the same result for the viscoelastic factor $G/G_0=1+f(\nu)$ as the cohesive-zone model. Thus the numerical results for G/G_0 obtained by Greenwood and by Hui et al for the three-element viscoelastic model (see Fig. 1) is nearly the same as predicted by the Persson–Brener theory if one chooses σ_0 to get the best possible overlap between the two curves (which means using $\sigma_0 \approx 3\sigma_c$), see Fig. 2 (see Appendix B for the equations used in the calculations). Shifting like this is the only meaningful way to compare the factor G/G_0 between the two theories, because the velocity normalization factor in the cohesive-zone approach depends on the cut-off stress σ_0 which differ from σ_c (see Appendix A).

The fact that the two curves in Fig. 2 agree so well indicate that the viscoelastic factor G/G_0 is not sensitive to the form of the bond-breaking process at the crack tip. This is also consistent with the observation that using a Lennard-Jones type of wall-wall interaction potential [15], or another shorter range potential [19], result in nearly the same result as presented above.

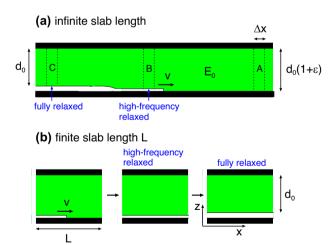


Fig. 3 Crack propagation in a viscoelastic slab clamped between two rigid flat surfaces. **a** The slab is infinite long $(L = \infty)$ in the crack propagation direction (x-direction). **b** The slab is of finite length L. In **a** the segment (of width Δx) at A is stretched with the strain ϵ . At B, the strain is reduced (high frequency relaxation) by $\Delta \epsilon = \sigma_0/E_1$ due to the abrupt decrease in the tensile stress from σ_0 to 0 when the crack tip pass the segment. At C, far away from the crack tip, the strain vanish due to (slow) viscoelastic relaxation



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3 Finite Size Effect

At high crack tip speed (or at low temperatures) the main contribution to the viscoelastic energy dissipation comes from a region far from the crack tip. This follows from dimensional arguments: the perturbing deformation frequencies from the moving crack (velocity v) a distance raway from the crack tip must be of order v/r. Thus close to the crack tip the rubber will effectively be in the glassy state (elastic response) and the dominant contribution to the energy dissipation will come from regions far from the crack tip. Hence if the solid has a finite extent, say of linear dimension L, at high enough crack tip speed the solid will, from the point of view of viscoelastic dissipation, effectively be in the glassy elastic state everywhere and no viscoelastic energy dissipation will occur during the crack propagation. Thus one may be tempted to claim that for finite solids $f \to 0$ as $v \to \infty$. This result was used by de Gennes to argue that for the slab geometry (thickness d_0), as occur for example in pressure sensitive adhesives, for large crack tip speed the crack propagation energy G(v) will decrease with increasing v which may result in mechanical instabilities [16]. However, I will now shown in that this argument is in fact not correct and G(v) does not decrease for large velocities (see also Ref. [20]).

Figure 3a shows a fast moving opening crack in a thin viscoelastic slab (thickness d_0) under tension. The slab is assumed to be infinite long in the crack propagation direction. The slab is elongated by $d_0 \epsilon_0$, and we wait until a fully relaxed state is formed before inserting the crack. Thus the elastic energy stored in the strip A of width Δx and volume $\Delta V = w d_0 \Delta x$ (where w is the width of the solid in the y-direction) is

$$U_0 = \frac{1}{2}\sigma_0 \epsilon_0 \Delta V = \frac{\sigma_0^2}{2E_0} \Delta V.$$

This energy is partly used to break the interfacial bonds and partly dissipated due to the material viscoelasticity. The crack propagation energy $G = U_0/(w\Delta x) = \sigma_0^2 d_0/(2E_0)$.

Consider now the slab Δx as it moves from one side of the crack to the other side. During this transition, it will experience an (elongation) stress $\sigma(t)$ which for a very fast moving crack can be considered as a step function where $\sigma = \sigma_0$ for t < 0 and $\sigma = 0$ for t > 0, where t = 0 correspond to the case where the segment Δx is at the crack tip. The viscoelastic material will respond to this step-like change in the stress with its high frequency modulus E_1 so the strain in the segment Δx will abruptly drop by $\Delta \epsilon = \sigma_0/E_1$ as the crack pass the segment. The drop in the elastic energy

$$\Delta U = \frac{1}{2}\sigma_0 \Delta \epsilon \Delta V = \frac{\sigma_0^2}{2E_1} \Delta V,$$

is used to break the interfacial bonds (energy $\Delta \gamma = G_0$ per unit surface area), i.e. $G_0 = \Delta U/(w\Delta x)$ or

$$G_0 = \frac{\sigma_0^2}{2E_1} d_0 = \frac{\sigma_0^2 d_0}{2E_0} \frac{E_0}{E_1} = G \frac{E_0}{E_1},$$

so that $G = G_0 E_1 / E_0$. The remaining elastic energy stored in the segment Δx ,

$$U = U_0 - \Delta U = \frac{1}{2}\sigma_0^2 \left(\frac{1}{E_0} - \frac{1}{E_1}\right) \Delta V,$$

is dissipated in the slow viscoelastic relaxation occurring far away from the crack tip so that finally the material reach its fully relaxed state (zero strain and stress).

For a solid with a finite extent in all directions the fast relaxation process at the crack tip is the same as above so the result $G = G_0 E_1 / E_0$ still holds. However for a fast moving crack the time, it takes for the crack to fracture the whole interface, $\Delta t = L/v$ is so short that in accordance with the discussion presented earlier, negligible viscous energy relaxation has occurred during the crack propagation act. Thus when the crack separate the two solids the viscoelastic solid is still in a strained state. Only after a possible long time period it will return to a strain- (and stress) free state. Thus in this case, the viscoelastic energy dissipation occur in a process separated from the actual crack propagation (see Fig. 3b), and this fact was overlooked in the earlier energy-based discussions of finite size effects [21-23]. However, this argument does not exclude that the G(v) relation depends on the system size for intermediate crack tip velocities.

4 Loading Followed by Immediate Unloading

The discussions of finite size effects presented above has assumed that at the onset of pull-off, the viscoelastic solid far from the crack tip is in a fully relaxed state characterized by the low frequency modulus E_0 . Only in this case will the crack propagation energy $G \to G_0E_1/E_0$ as the crack tip velocity $v \to \infty$. Consider, for example, moving a rigid sphere in and out of contact with a viscoelastic halfspace with the speed $\pm v$. After bringing the sphere in contact with the viscoelastic solid, the contact is kept fixed for a time period t_0 before the pull-off. If t_0 is long enough (e.g. $t_0 >> \tau$ for the three-element rheology model) the deformation field resulting from the loading (indentation) can, before the onset of pull-off, relax to its fully relaxed



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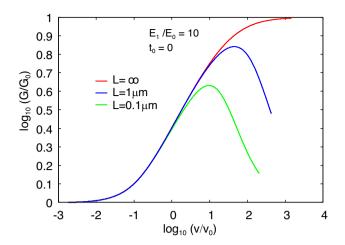


Fig. 4 The crack propagation energy factor $G/G_0=1+f(\nu)$ as a function of the crack tip speed (log-log scale) for the three level rheology model with $E_1/E_0=10$ and $\tau=1$ s. We have assumed that pull-off occur immediately after the loading, involving the same approach and pull-off speeds $\pm \nu$. The red curve is calculated using the theory of Persson and Brener assuming a crack (adiabatic) tip cut-off radius $a_0=1$ nm. The blue and green curves are the results obtained using the theory presented in Ref. [21] for the (finite) size parameter L=1 μm and L=0.1 μm , respectively. The reference velocity $v_0=a_0/\tau$

state, characterized by the low frequency modulus E_0 . In this case, the discussion presented in Sec. 3 is valid, and if the pull-off speed is high, an indentation is left on the surface of the viscoelastic solid which only slowly relax (on the time-scale $\sim \tau$) to its undeformed state.

Assume now $t_0 = 0$. In this case the perturbing deformation frequencies, in the region of the viscoelastic solid which undergoes deformations, will be of order v/r_0 or higher, where r_0 is the maximum radius of the contact region between the sphere and the halfspace. For high enough speed v these frequencies will be in the glassy frequency region, and the viscoelastic solid will during the whole loading-unloading respond as an elastic solid with the high frequency modulus E_1 . Thus in this case the crack propagation energy $G \to G_0$ as $v \to \infty$. On the other hand for low enough speed v the solid will be in the rubbery region (characterized by the low frequency modulus E_0) everywhere except very close to the crack tip where the perturbing frequencies v/r (where r is the distance from the crack tip) are high. Hence even when $t_0 = 0$ for low enough pull-off speed, the viscoelastic crack propagation theory presented in Sec. 3 is valid. It follows that the effective crack propagation energy will have the general form shown by the blue (or green) line in Fig. 4.

The blue (and green) line in Fig. 4 was obtained using the theory developed in Ref. [21]. This theory gives the effective crack propagation energy during pull-off (opening crack propagation) assuming that in the absence of

adhesion, there is no elastic energy left in the viscoelastic solid after removing the spherical indenter. In reality, even if $t_0 = 0$, some elastic deformation energy will be left after unloading. However, there is a qualitatively difference between long contact time and short contact time. First note that all real rubber materials have relaxation times which extend over more than 10 decades in time. When the sphere is in contact with a viscoelastic solid (rubber) for some (long) time period t_0 the relaxation modes in the rubber with relaxation times $\tau < t_0$ will all be activated (displaced) and the time needed for the indentation to relax back to the undeformed state will be of order t_0 since the displacement of a mode with the relaxation time τ will, after removing the contact, decay as $\sim \exp(-t/\tau)$ with increasing time. Thus, all the activated relaxation modes, with relaxation times longer than the retraction time period, will remain activated (i.e., in the displaced state) at the end of the pull-off. However, when retraction follows the approach without a delay $(t_0 = 0)$ the rubber relaxation modes activated during approach will to some extent be able to relax during the retraction. Of course not fully relaxed, but still there is a difference from the first case where t_0 is large compared to the indentation and retraction time periods. This argument is qualitative, but could be made more accurate.

The G(v) curve the theory predict (blue and green lines in Fig. 4) [21] is nearly the same as obtained in a recent study by Afferrante and Violano [24] using a finite element model with Lennard-Jones interaction forces between a rigid sphere and a viscoelastic solid with a flat surface. Note that in this case there will be a finite size effect, as indeed observed in Ref. [24]. Thus, for a very large sphere the (maximum) radius of the contact region, r_0 , is very large, and the deformation frequencies v/r_0 will, for all velocities of interest, be so low that the viscoelastic solid will respond as a soft elastic solid (rubbery region) everywhere, except very close to the crack tip. In this case $G \approx G_0 E_1/E_0$ for high (but not too high) velocities, as indicated by the red curve in Fig. 4.

Recent numerical simulation studies [19, 24] have shown that, even when we start with the fully relaxed state, the work W to pull-off a rigid sphere or cylinder from a viscoelastic halfspace decreases with increasing pull-off speed v_p for large v_p . Thus the $W(v_p)$ curve looks on a log-log scale roughly like a Gaussian. This result appears at first surprising since the crack propagation energy G(v) increases monotonically with the crack tip speed v. Hence, if the work would be given by the area A_0 which is broken (which in the simulations was the same independent of the pull-off speed as the simulations always started from the fully relaxed state at vanishing applied force) times the crack propagation energy, then W should increase with increasing v_p . In particular, for very large pull-off velocity $W(v_p)$ should be equal to $A_0G_0(E_1/E_0)$. However, as the pull-off speed



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increases, the snap-off occur for larger contact width (given by $w = 2(2G(v)R^2/\pi E^*)^{1/3}$ for the cylinder case) and if we assume that during snap-off the solid deform so quickly that the viscoelastic crack propagation theory is not valid, and that the effective $G \approx G_0$ rather than $G \approx G_0(E_1/E_0)$, then this would explain why the work to separate the solids decreases with increasing v_p for large pull-off speed.

Let us briefly discuss another application of the theory above. When a rubber block slides on a hard and rough substrate surface, such as an asphalt road surface, the rubber road contact will in general not be complete, but it will consist of many small asperity contact regions, and the area of real contact is usually a very small fraction of the nominal contact area. A very important contribution to the friction force is derived from the interaction between the rubber molecules and the road surface in the area of real contact. For clean surfaces two different (adhesive) contributions to the frictional force have been considered, namely from the opening crack on the exit side of the asperity contact region, and from a bonding-stretching-debonding process within the area of real contact. The crack propagation is very similar to the sphere approach-retraction cycle without a waiting time period (i.e. $t_0 = 0$), and since the asperity contact regions in general are very small and the sliding speed is relatively high, it follows that the crack propagation energy G(v) may be only slightly increased by viscoelasticity rather than the large enhancement expected when the strain field is fully relaxed far from the crack tip.

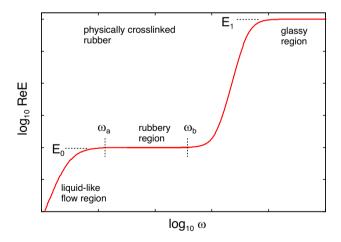


Fig. 5 The real part of the viscoelastic modulus as a function of frequency (log-log scale) for a physically cross linked polymer, which behaves as a fluid for small frequencies, corresponding to long times (schematic). The modulus E_0 in the rubbery region $\omega_{\rm a} < \omega < \omega_{\rm b}$ is approximately constant and much smaller than the modulus E_1 in the glassy region (high frequencies)

5 Application to "Solids" with $E(\omega = 0) = 0$

In one application Schapery studied viscoelastic crack propagation in "solids" which has a viscoelastic modulus that vanish for zero frequency (i.e., a relaxation modulus which vanish for long times) [11, 12]. Such a "solid" is really a liquid with a non-Newtonian and possible complex rheology, and in this case, no rigorous crack propagation theory can be developed. Thus, for example, the Johnson, Kendall, and Roberts (JKR) adhesion theory [25], can be applied also to viscoelastic solids if the deformations far from the crack tip (here the line separating the contact area from the noncontact area), is characterized by the low frequency (fully relaxed state) elastic modulus $E_0 = E(\omega = 0)$, which would vanish in the present case. We note, however, that physically cross linked polymer materials may have a rubbery plateau (see Fig. 5 and Ref. [26, 27]) for $\omega_a < \omega < \omega_b$, and behave as an elastic solid for all practical time scales $1/\omega_{\rm h} < t < 1/\omega_{\rm a}$, in which case the cohesive-zone (or Persson-Brener) theory could still be applied but with E_0 being the modulus in the rubbery plateau region. I note that the Schapery theory is general, and can be applied to solids with arbitrary viscoelastic modulus.

If the adiabatic crack tip radius a_0 is treated as a constant as the low frequency modulus E_0 is varied then the viscoelastic factor G/G_0 is independent of E_0 for low enough velocities and hence well-defined even in the limit $E_0=0$ (see Appendix C). Nevertheless, a_0 is not well-defined in the limit $E_0=0$ since it refer to the adiabatic limit where the "solid" responds as a fluid, where no crack-like defects can occur.

6 Discussion

In a recent series of papers, Ciavarella et al [28, 29] have criticized the Persson-Brener theory and claimed that the Persson-Brener theory [17] gives a viscoelastic factor $G/G_0 = 1 + f$ which differ strongly from what Ciavarella et al denote as the exact viscoelastic factor obtained using the cohesive-zone model [13, 14]. We have shown above that both theories gives nearly the same result for G/G_0 if the quantity σ_0 in the cohesive-zone theory is chosen appropriately!

In another paper Popov [30] claim that viscoelasticity increases the JKR pull-off force with a factor E_1/E_0 in the quasi-static limit. This result is incorrect: in the quasi-static case, the work of adhesion is not influenced by the viscoelasticity and only in the limit $v \to \infty$ is the work of adhesion increased by the factor of E_1/E_0 . The result of Popov would hold if there would be no shortest length scale in the problem but in reality there is a short distance cut-off denoted by a_0 above.



Appendix A

In the Persson-Brener approach, there is no cohesive-zone so the cut-off stress σ_c is not exactly the same as the cut-off stress σ_0 in the cohesive-zone model (now they differ by a factor of \sim 3). In fact, the cut-off stress in the cohesive-zone model depends on the form of the wall-wall interaction stress (assuming the work of adhesion is given) which is not known in general, and may be very complex when processes such as chain pull-out occur.

One can derive a relation between σ_c and σ_0 by demanding that the stress field away from the process zone takes the same form $K(2\pi r)^{-1/2}$ in both cases. For the general case where σ_0 is not a constant, but varies with the surface separation, in the cohesive-zone model

$$\frac{K}{(2\pi)^{1/2}} = \frac{1}{\pi} \int_0^\infty dx' \, \sigma_0(x')(x')^{-1/2} \tag{A1}$$

In the Persson-Brener theory

$$\sigma_c = \frac{K}{(2\pi a)^{1/2}} \tag{A2}$$

Using (A1) and (A2) gives

$$\sigma_c = \frac{1}{\pi} \int_0^\infty dx' \ \sigma_0(x') (ax')^{-1/2}$$

In the simplest case where $\sigma_0(x)$ is a constant σ_0 for $0 < z < h_0$ and 0 < x < l and zero otherwise we get

$$\sigma_c = \frac{2}{\pi} \left(\frac{l}{a}\right)^{1/2} \sigma_0$$

The best way to obtain the cut-off radius a_0 (for low crack tip velocity) in the Persson–Brener model is to study the crack tip directly and fit it to a circular segment with radius a_0 . This is easy to do in numerical simulations like in Ref. [19]. In real experimental situations it may be harder (because a_0 is very small) but if one can measure a(v) for large crack tip speed, where the radius is enhanced by a factor of E_1/E_0 , one can calculate a_0 from $a_0 = (E_0/E_1)a(\infty)$.

Appendix B

Here we give the equations for viscoelastic crack propagation used in the calculations in Fig. 2.

When a strip of a viscoelastic material is exposed to an oscillating strain $\epsilon(\omega)\exp(-i\omega t)$ the amplitude of the oscillating stress

$$\sigma(\omega) = E(\omega)\epsilon(\omega)$$

This equation define the viscoelastic modulus $E(\omega)$, which is a complex quantity, where the imaginary part is related to

energy dissipation (transfer of mechanical energy into the disordered heat motion). In the calculation in Fig. 2, we used the three-element rheological model illustrated in Fig. 1. For this model the viscoelastic modulus

$$E = \frac{E_0 E_1 (1 - i\omega \tau)}{E_1 - i\omega \tau E_0}$$
 (B1)

The ratio between the high frequency and low frequency modulus, E_1/E_0 , is typically very large, e.g., ~ 1000.

In the Persson-Brener theory, the crack propagation energy $G(v) = G_0 a(v)/a_0$, where a(v) is the velocity-dependent effective crack tip radius, and where $a_0 = E_0 G_0/(2\pi\sigma_{\rm c}^2)$. The fracture energy G(v) satisfy [17]

$$\frac{G_0}{G} = 1 - E_0 \frac{2}{\pi} \int_0^{\omega_c} d\omega \, F(\omega) \frac{1}{\omega} \text{Im} \frac{1}{E(\omega)}$$
 (B2)

where

$$F(\omega) = \left[1 - \left(\frac{\omega}{\omega_c}\right)^2\right]^{1/2}$$

where $\omega_c = 2\pi v/a$. For numerical calculations it is more convenient to reformulate (B2) into [7, 21]

$$\frac{G_0}{G} = 1 - \frac{E_1 \frac{2}{\pi} \int_0^{\omega_c} d\omega \frac{1}{\omega} F(\omega) \operatorname{Im} \frac{1}{E(\omega)}}{1 + E_1 \frac{2}{\pi} \int_0^{\infty} d\omega \frac{1}{\omega} \operatorname{Im} \frac{1}{E(\omega)}}.$$
 (B3)

Since ω_c depends on a (and hence on G since $G = G_0 a/a_0$) this is an implicit equation for G(v). Thus the theory gives both crack propagation energy G(v) and the (velocity-dependent) radius of the crack tip,

$$a(v) = a_0 \frac{G(v)}{G_0} = \frac{E_0 G}{2\pi\sigma_c^2}.$$
 (B4)

Since $E(\omega)$ typically varies with ω over very many decades in frequency, for the numerical evaluation of the integrals in (B3) it is convenient to write (see Ref. [7]) $\omega = \omega_0 e^x$, so that if ω varies over ~ 30 decades, x varies only by a factor ~ 100

In the cohesive-zone model assuming that the stress is constant and equal to σ_0 for $0 < u < h_0$ and $\sigma = 0$ for $u > h_0$, and assuming the viscoelastic modulus (B1), one get [14]:

$$\frac{G_0}{G} = \frac{E_0}{E_1} + \frac{1}{2} \left(1 - \frac{E_0}{E_1} \right) \alpha \int_0^1 dx \, H(x) e^{-\alpha(1-x)},\tag{B5}$$

where $\alpha = l/(v\tau)$ and

$$H(x) = 2x^{1/2} - (1 - x)\ln\left(\frac{1 + x^{1/2}}{1 - x^{1/2}}\right),\,$$

and the width l of the crack tip process zone



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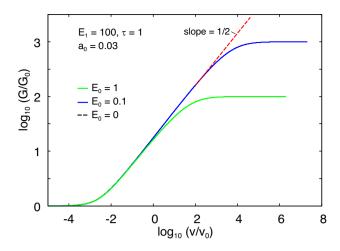


Fig. 6 The viscoelastic factor G/G_0 as a function of the crack tip speed (log-log scale) for the case $E_1=100$, $\tau=1$ and $E_0=1$ (green curve), $E_0=0.1$ (blue curve) and $E_0=0$ (red dashed curve). In the calculation, we have used the adiabatic crack tip radius $a_0=0.03$. The reference velocity $v_0=a_0/\tau$

$$l = \frac{\pi}{4} \frac{E_0 G}{\sigma_0^2}$$
 (B6)

Here we have assumed plane stress; for plane strain E must be replaced with $E/(1 - v^2)$, where v is the Poisson ratio. Since l depends on G, (B5) is an implicit equation for G(v).

Appendix C

Using the viscoelastic modulus (B1), which we can also write as

$$\frac{1}{E}=\frac{1}{E_1}+\bigg(\frac{1}{E_0}-\frac{1}{E_1}\bigg)\frac{1}{1-i\omega\tau},$$

in (B2) and denoting $\omega = \omega_c x$ gives

$$\frac{G_0}{G} = 1 - \left(1 - \frac{E_0}{E_1}\right) \frac{2}{\pi} \int_0^1 dx \left(1 - x^2\right)^{1/2} \frac{\xi}{1 + \xi^2 x^2},$$

where $\xi=2\pi v\tau/a=2\pi [v\tau/a_0]G_0/G$. Hence G/G_0 depends only on $v\tau/a_0$ and on E_0/E_1 and is well-defined also in the fluid limit $E_0=0$.

Fig. 6 shows the viscoelastic factor G/G_0 as a function of the crack tip speed on a log-log scale. We have used $E_1 = 100$, $\tau = 1$ and $E_0 = 1$ (green curve), $E_0 = 0.1$ (blue curve) and $E_0 = 0$ (red dashed curve), and the adiabatic crack tip radius $a_0 = 0.03$. Note that for low crack tip speed G/G_0 is independent of E_0 . In fact, for $E_0 = 0$ the curve extend linearly (on the log-log scale) towards infinite ν with the slope 1/2 corresponding to $G \sim \nu^{1/2}$ (dashed line

in the figure). For a more realistic viscoelastic modulus the exponent α in $G \sim v^{\alpha}$ will be different from 1/2 as discussed elsewhere [17].

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Declarations

Conflict of interest The authors declare that they have no conflict of interest.

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